

# FENDER FLARES KIT



P/N 2890638

## MISSING OR DAMAGED PARTS

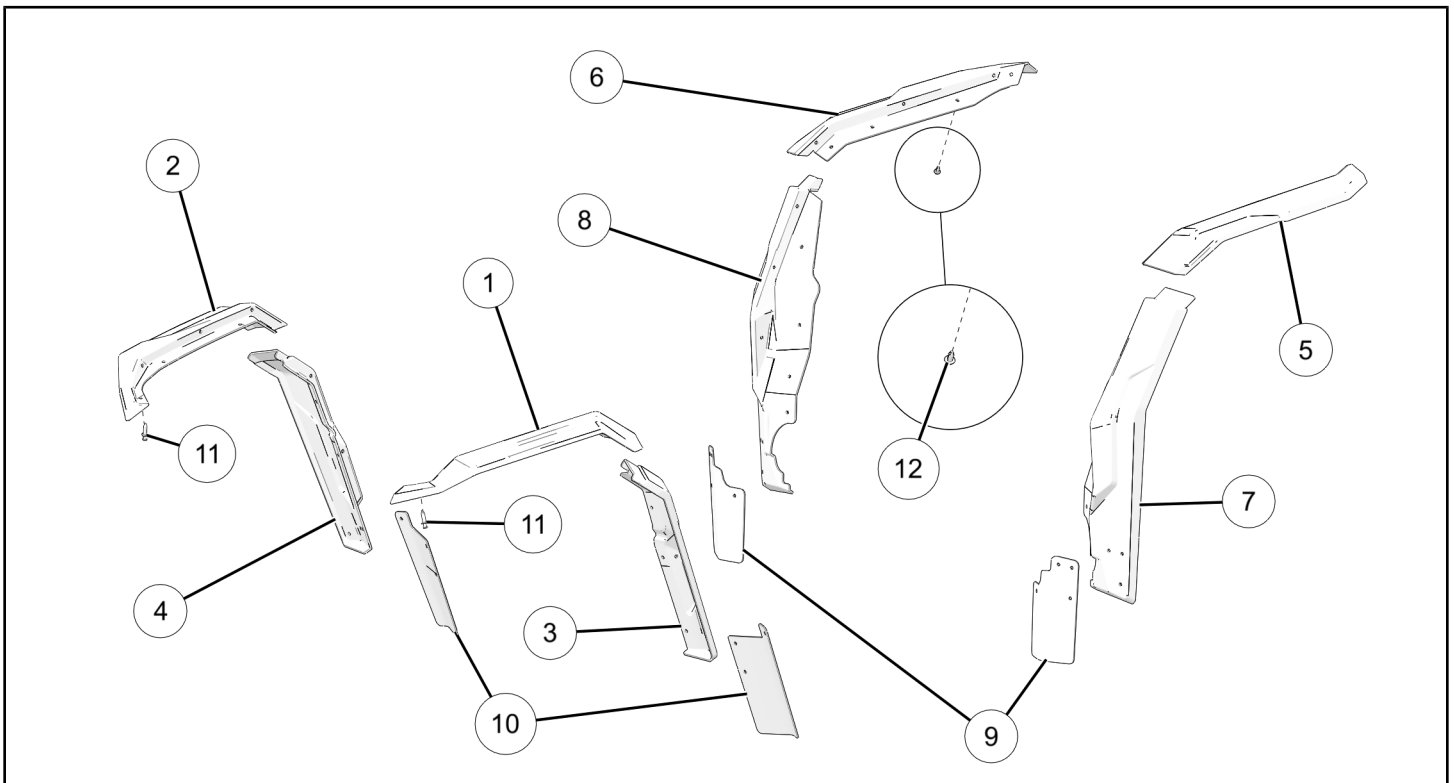
Before beginning assembly, inspect the kit and its component(s) to be sure all parts and tools are accounted for and not damaged. If missing parts or parts are damaged, please contact your Selling Dealer for assistance.

If your accessory was purchased online, please contact POLARIS® customer service at **1-800-POLARIS** (US & Canada only).

## APPLICATION

Verify accessory fitment at [www.polaris.com](http://www.polaris.com).

## KIT CONTENTS



REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY	AVAILABLE SERVICE KIT
1	1	Upper Left Front Fender Flare	n/a	2211906
2	1	Upper Right Front Fender Flare	n/a	2211906
3	1	Lower Left Front Fender Flare	n/a	2211906
4	1	Lower Right Front Fender Flare	n/a	2211906
5	1	Upper Left Rear Fender Flare	n/a	2211907
6	1	Upper Right Rear Fender Flare	n/a	2211907
7	1	Lower Left Rear Fender Flare	n/a	2211907
8	1	Lower Right Rear Fender Flare	n/a	2211907

REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY	AVAILABLE SERVICE KIT
9	2	Rear Mud Flap	n/a	2211905
10	2	Front Mud Flap	n/a	2211905
11	2	Push-Pin Rivet	7663018	2211904 2211905 (Qty 2)
12	66	Push-Pin Rivet, Tuflok®	7661855	2211904 2211905 (Qty 10)

## TOOLS REQUIRED

- Safety Glasses
- Drill
- Drill Bit:
  - 3/16 in (5 mm)
  - 1/4 in (6 mm)
  - 21/64 in (8 mm)
- Pliers, Push Pin Rivet
- Ruler
- Scribe
- Center Punch (for vehicles equipped with P/N 2884496 or 2889357 Rock Slider Kit)

## IMPORTANT

Your Fender Flares Kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

## INSTALLATION INSTRUCTIONS

### VEHICLE PREPARATION

#### GENERAL

1. Park vehicle on a flat surface.
2. Shift vehicle into PARK.
3. Turn key to OFF position and remove key.

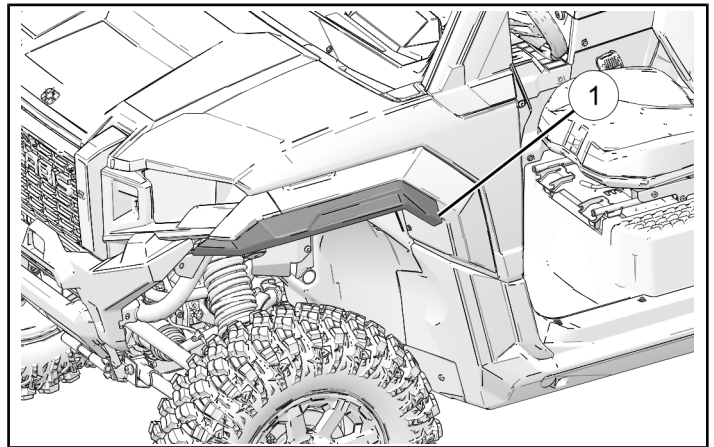
### ACCESSORY INSTALLATION

#### NOTICE

Left side shown; right side similar.

### UPPER FRONT FENDER FLARE INSTALLATION

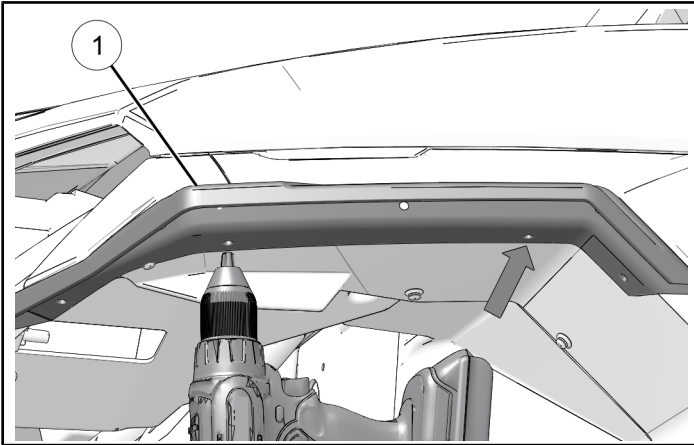
1. Set upper front fender flare ① against fender of vehicle. Make sure flare is set firmly against vehicle trim. Make sure lines of flare line up with lines on vehicle.



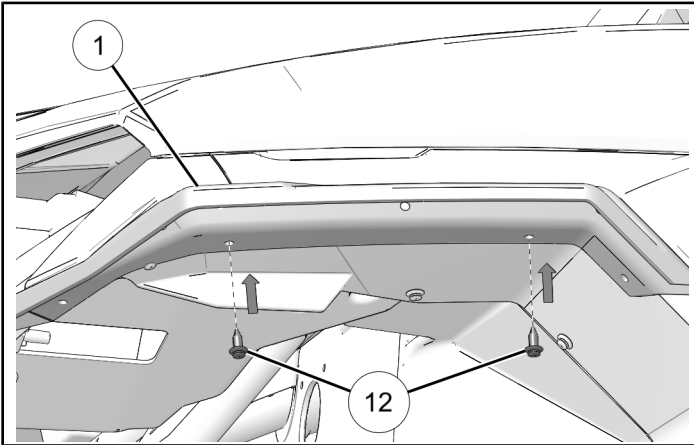
2. Mark two hole locations with paint pen or similar marker. Remove fender flare. Drill marked holes.

**MEASUREMENT**

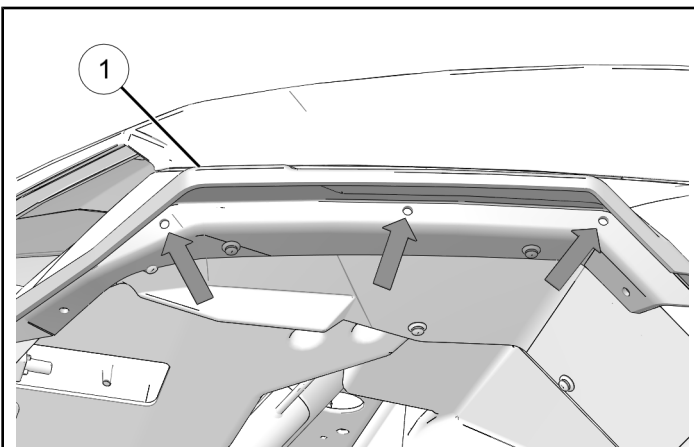
Drill bit: 21/64 in (8 mm)



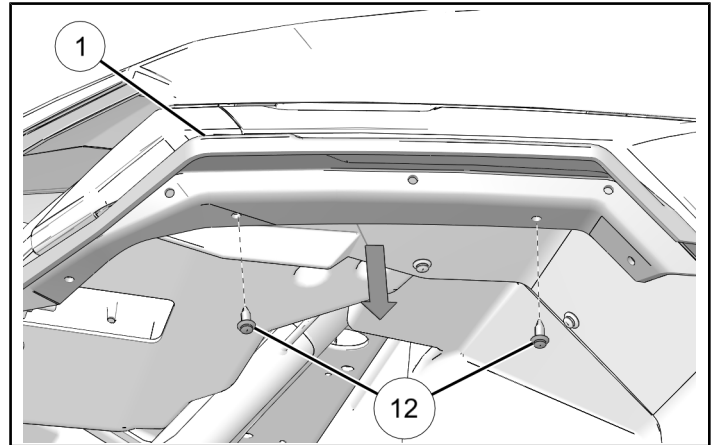
3. Install fender flare ①. Install two push-pin rivets ⑫.



4. Locate three horizontal mounting holes in fender flare ①. Use scribe to mark three locations for drilling.



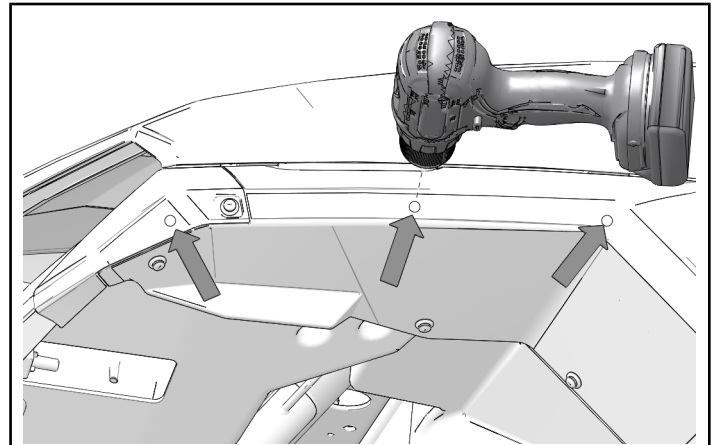
5. Remove push-pin rivets ⑫. Remove fender flare ①.



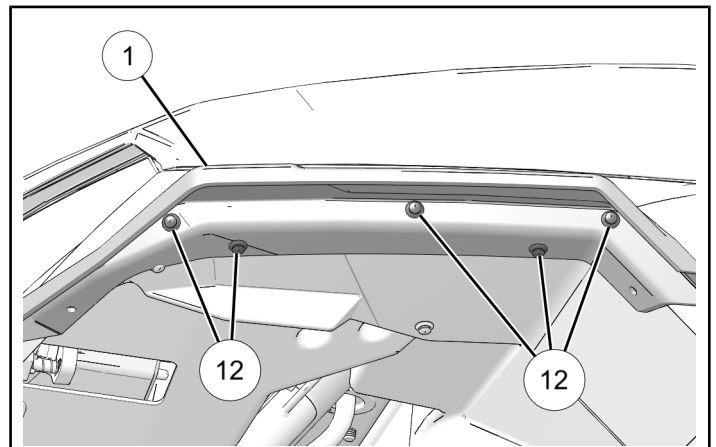
6. Drill three horizontal holes.

**MEASUREMENT**

Drill bit: 21/64 in (8 mm)



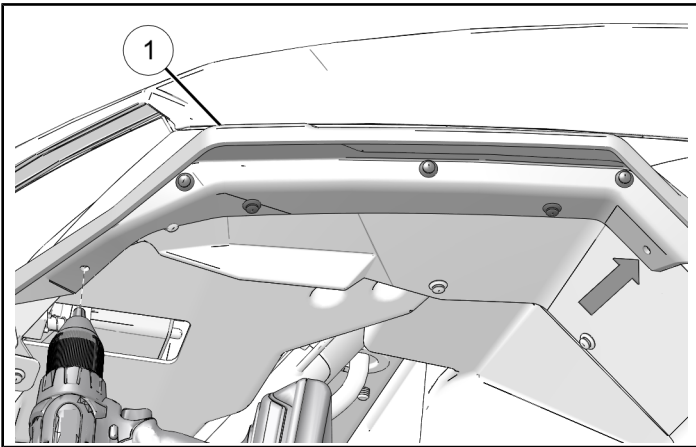
7. Install fender flare ①. Attach using five push-pin rivets ⑫.



- Use fender flare ① as a guide to drill final two holes.

**MEASUREMENT**

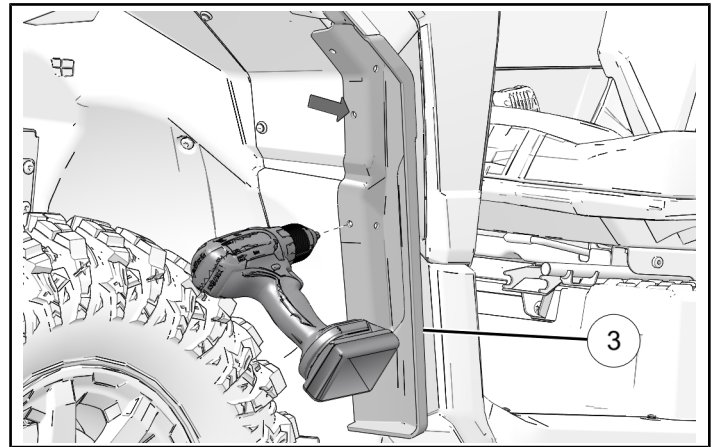
Drill bit: 21/64 in (8 mm)



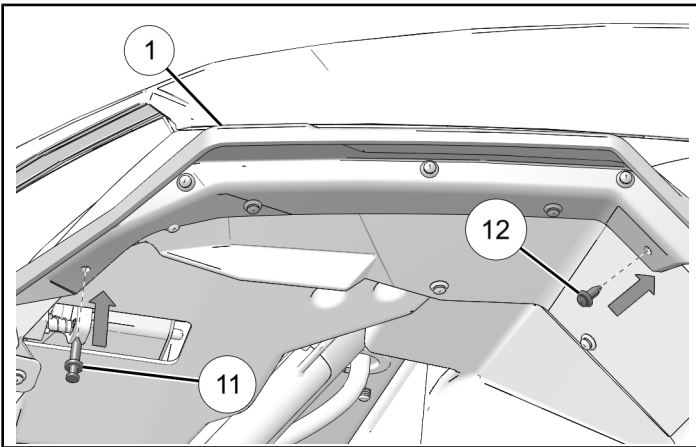
- Mark two hole locations with paint pen or similar marker. Remove fender flare. Drill marked holes.

**MEASUREMENT**

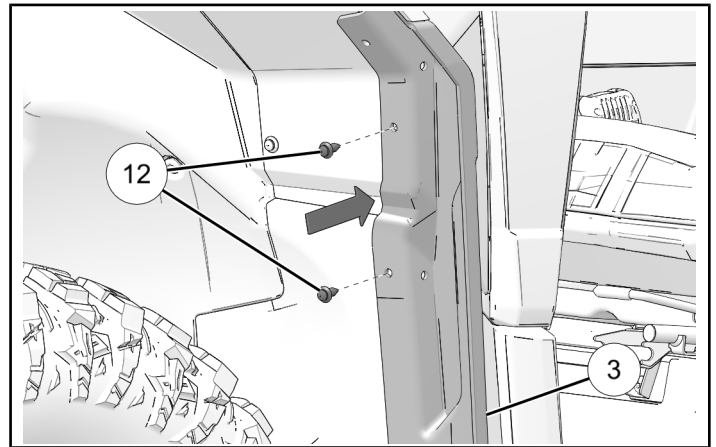
Drill bit: 21/64 in (8 mm)



- Install push-pin rivets ⑪ and ⑫.

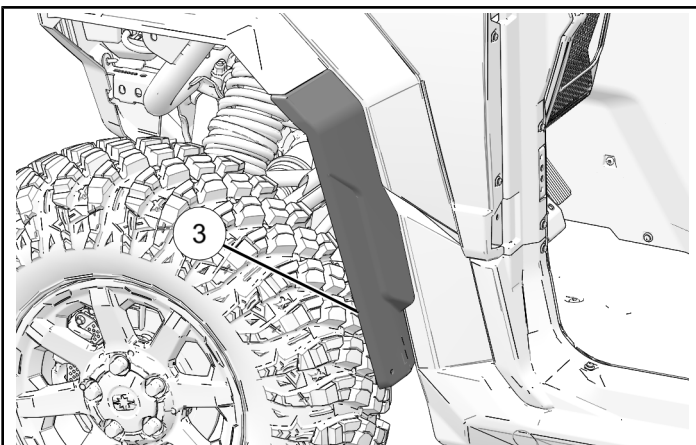


- Install fender flare ③. Install two push-pin rivets ⑫.

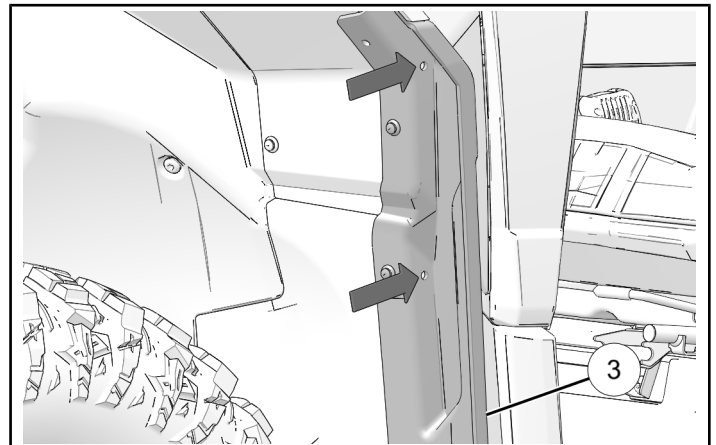


**LOWER FRONT FENDER FLARE INSTALLATION**

- Set lower front fender flare ③ against left fender of vehicle. Make sure flare is set firmly against vehicle trim. Make sure lines of flare line up with lines on vehicle.

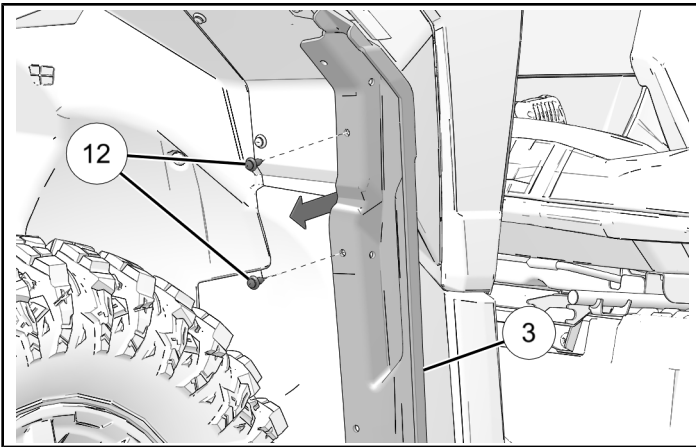


- Use scribe to mark two drill locations for fender flare ③.





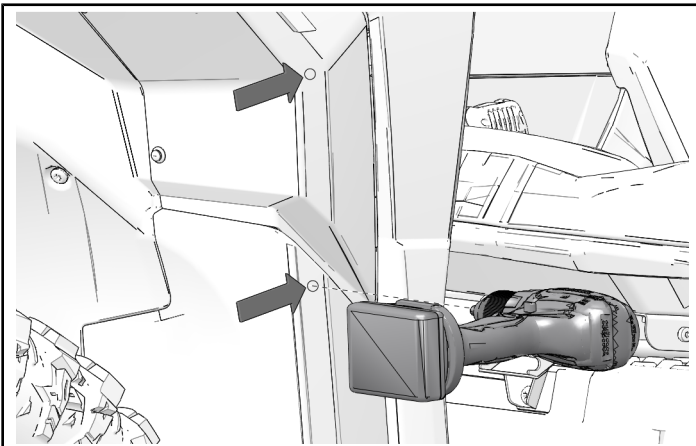
5. Remove two push-pin rivets ⑫ and fender flare ③.



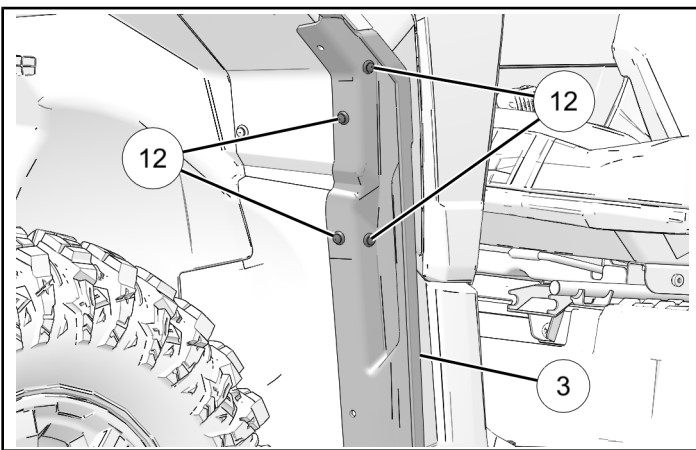
6. Drill two holes.

**MEASUREMENT**

Drill bit: 21/64 in (8 mm)



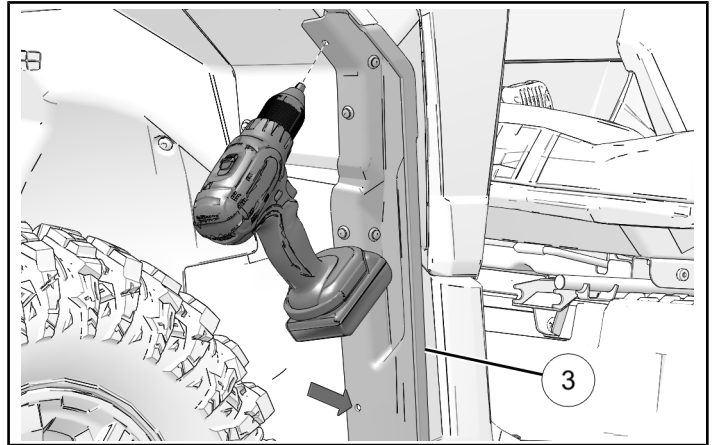
7. Install fender flare ③. Attach with push-pin rivets ⑫.



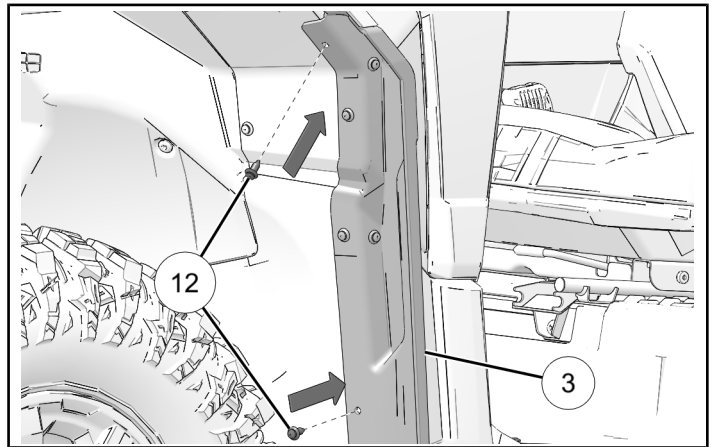
8. Use fender flare ③ as a guide to drill final two holes.

**MEASUREMENT**

Drill bit: 21/64 in (8 mm)

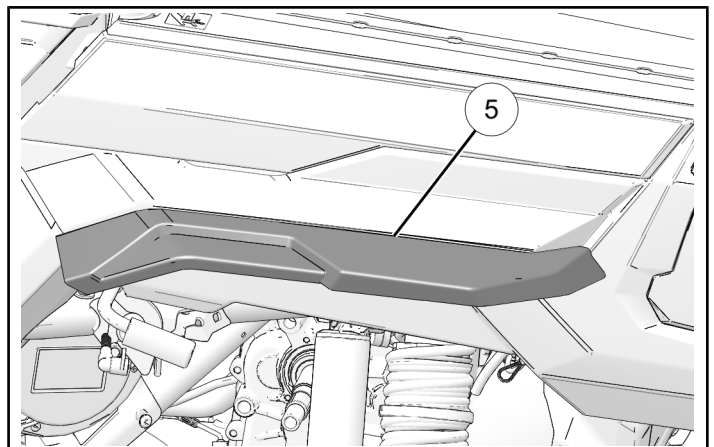


9. Install two push-pin rivets ⑫.



**UPPER REAR FENDER FLARE  
INSTALLATION**

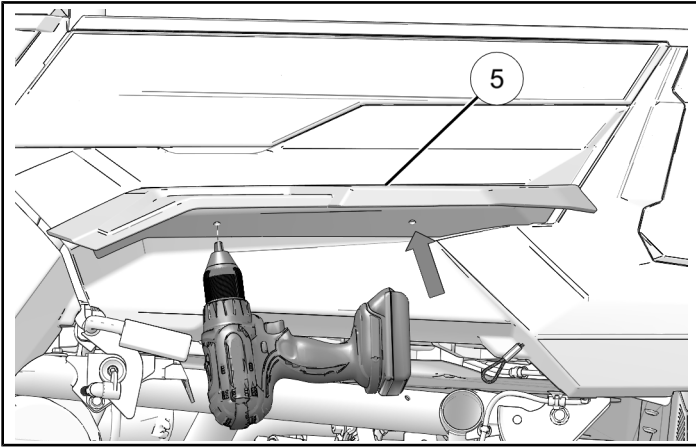
1. Set upper rear fender flare ⑤ against fender of vehicle. Make sure flare is set firmly against vehicle trim. Make sure lines of flare line up with lines on vehicle.



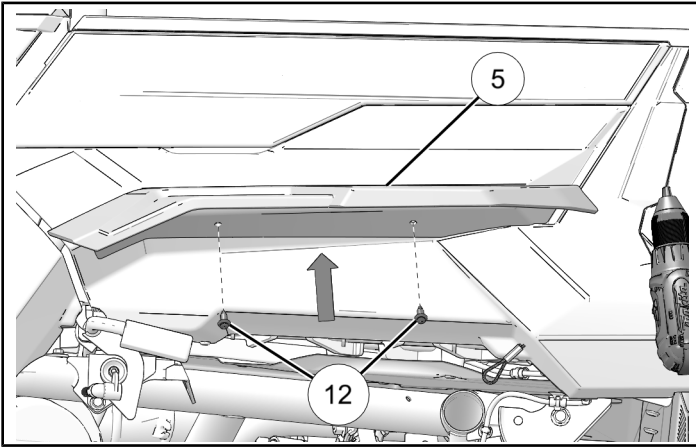
2. Mark two hole locations with paint pen or similar marker. Remove fender flare. Drill marked holes.

**MEASUREMENT**

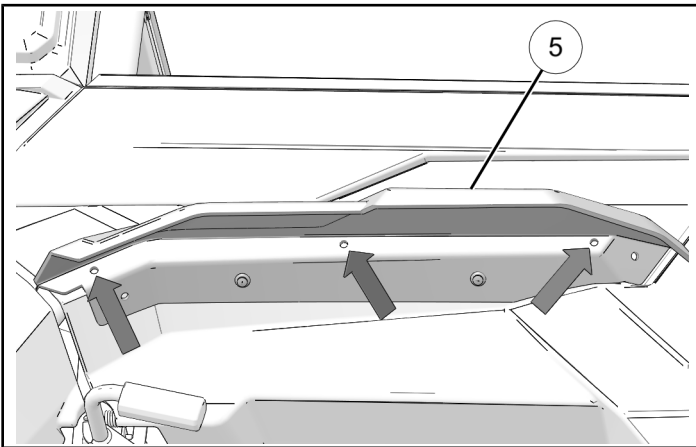
Drill bit: 21/64 in (8 mm)



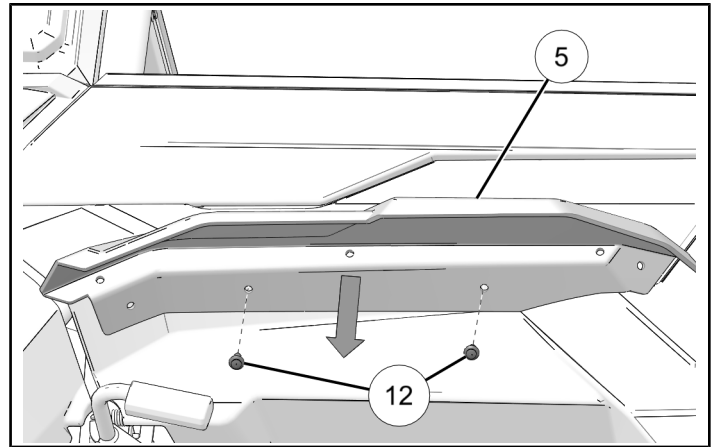
3. Install fender flare (5). Install two push-pin rivets (12).



4. Use scribe to mark three drill locations for fender flare (5).



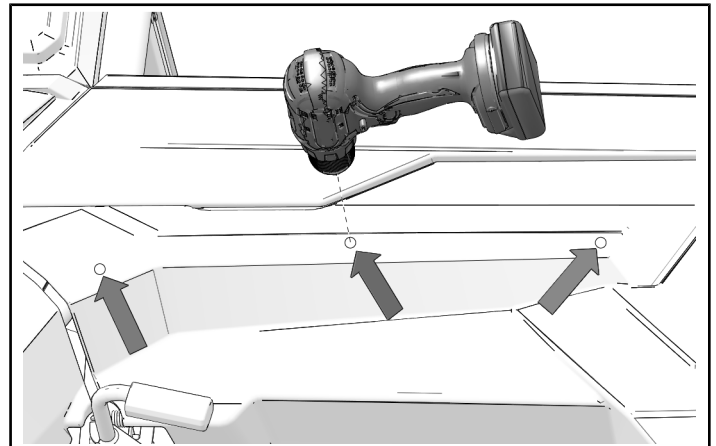
5. Remove push-pin rivets (12) and fender flare (5).



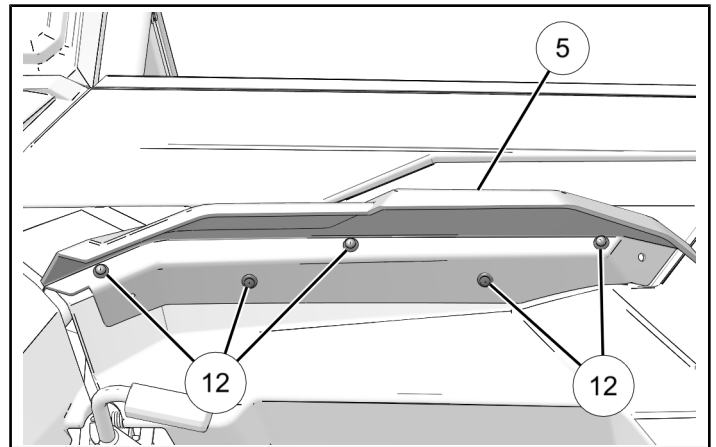
6. Drill horizontal holes.

**MEASUREMENT**

Drill bit: 21/64 in (8 mm)



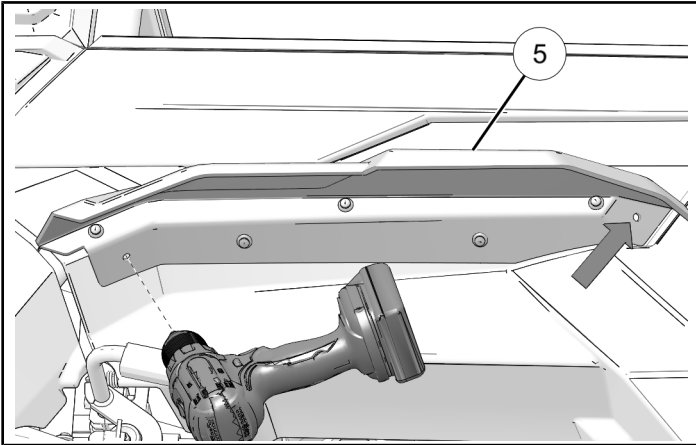
7. Install fender flare (5). Attach with five push-pin rivets (12).



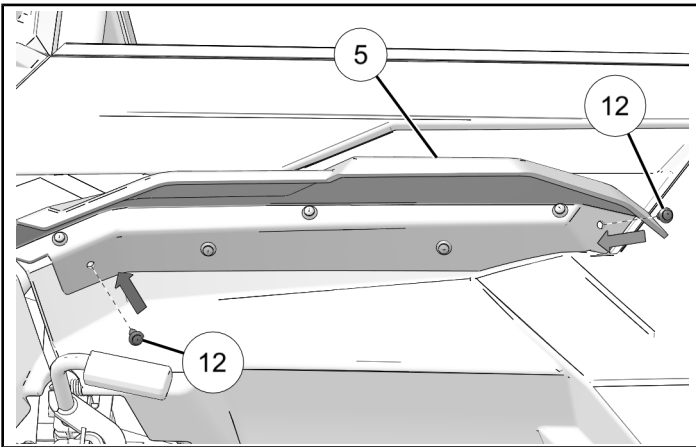
- Use fender flare ⑤ as a guide to drill final two holes.

### MEASUREMENT

Drill bit: 21/64 in (8 mm)

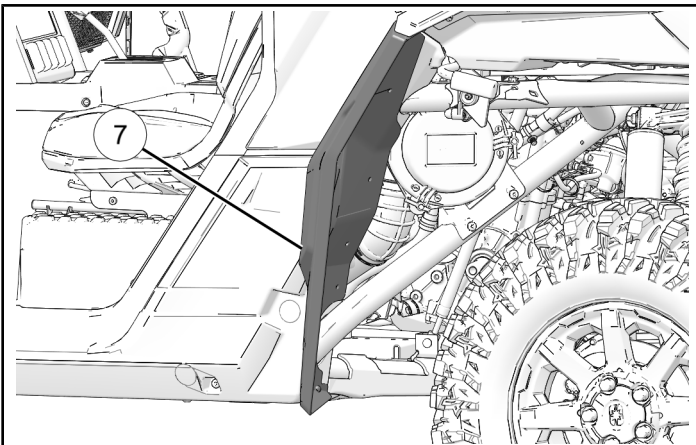


- Install two push-pin rivets ⑫.



### LOWER REAR FENDER FLARE INSTALLATION

- Set lower rear fender flare ⑦ against fender of vehicle. Make sure flare is set firmly against vehicle trim. Make sure lines of flare line up with lines on vehicle.



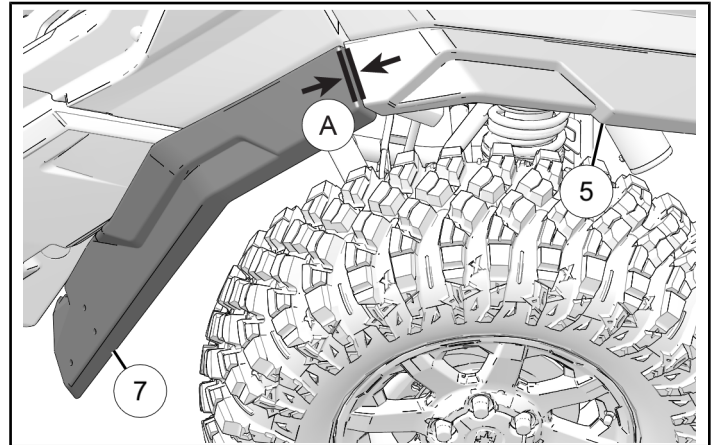
- Gap between top edge of fender flare ⑦ and front edge of fender flare ⑤ should be equal to specification.

### NOTICE

Dimension ①: 0.2 to 0.4 in (5 to 10 mm)

### NOTICE

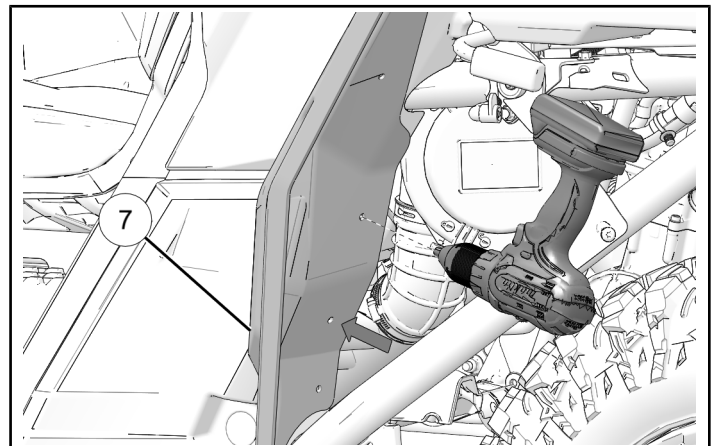
Make sure gap is same size on each side of vehicle.



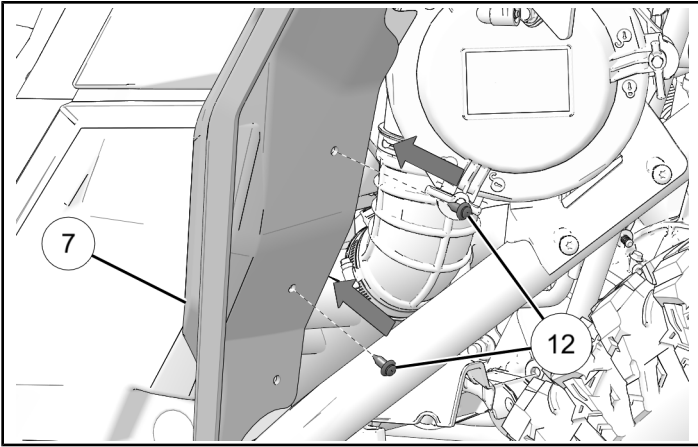
- Mark two hole locations with paint pen or similar marker. Remove fender flare. Drill marked holes.

### MEASUREMENT

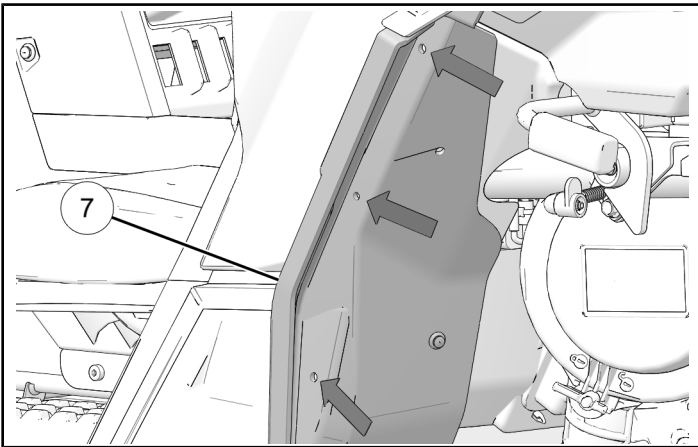
Drill bit: 21/64 in (8 mm)



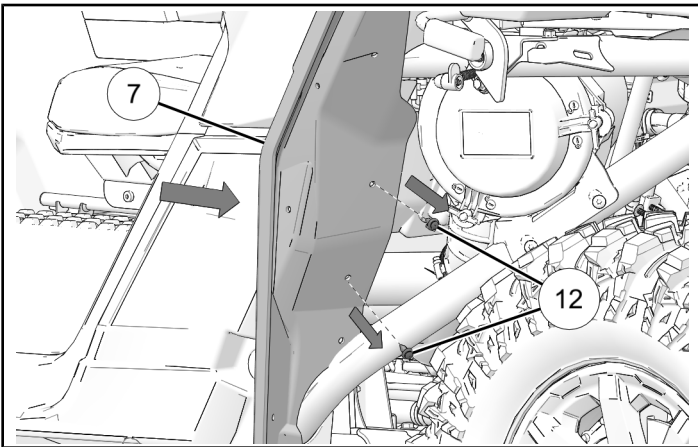
4. Install fender flare ⑦. Install two push-pin rivets ⑫.



5. Use scribe to mark three drills locations for fender flare ⑦.



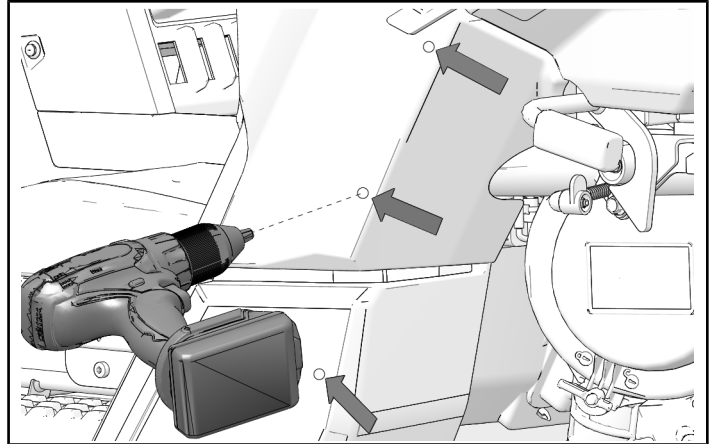
6. Remove push-pin rivets ⑫ and fender flare ⑦.



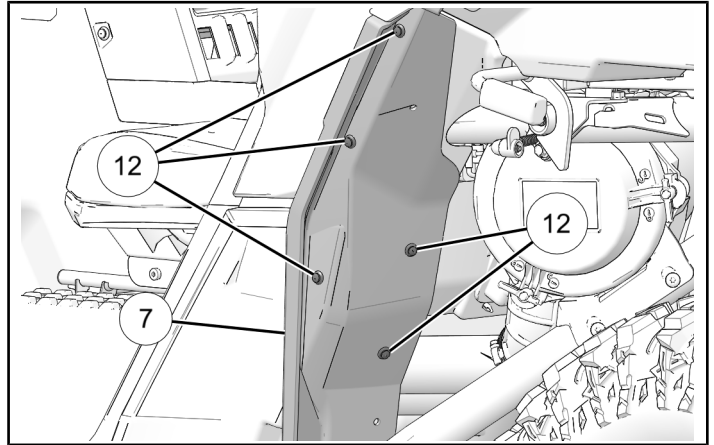
7. Drill horizontal holes.

**MEASUREMENT**

Drill bit: 21/64 in (8 mm)



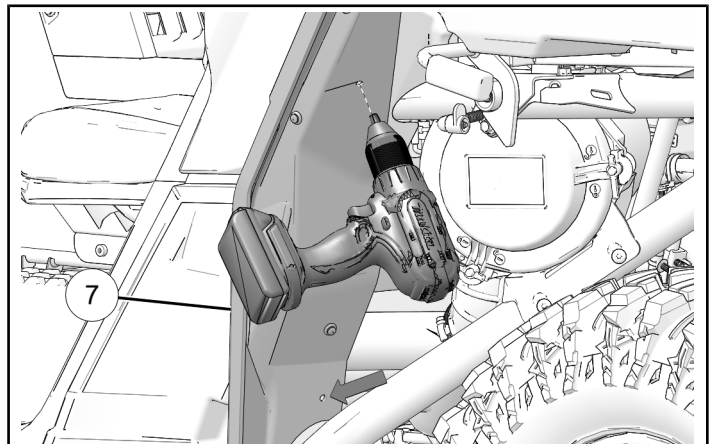
8. Install fender flare ⑦. Attach with five push-pin rivets ⑫.



9. Use fender flare ⑦ as a guide to drill final two holes.

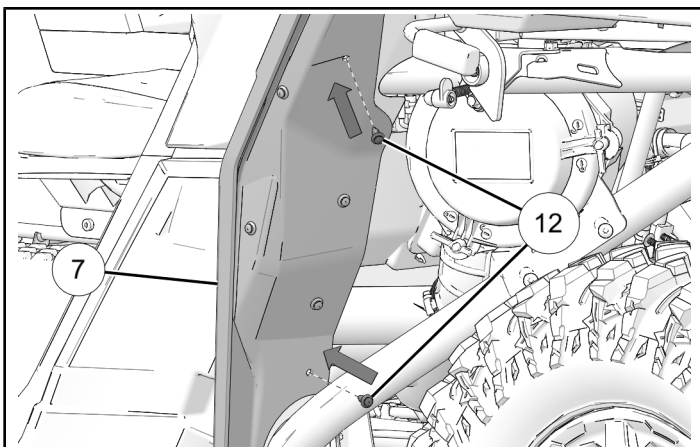
**MEASUREMENT**

Drill bit: 21/64 in (8 mm)



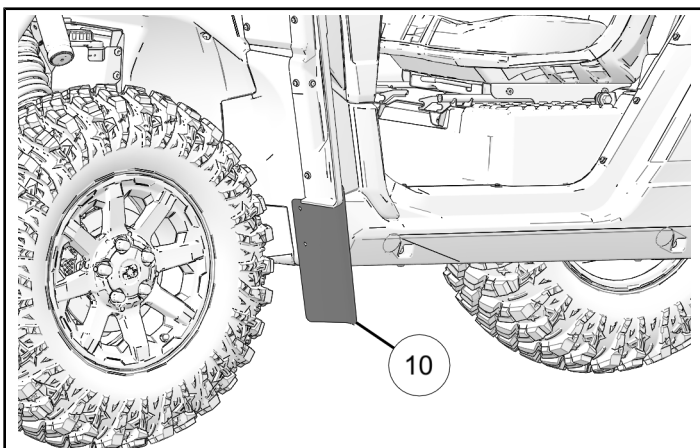


10. Install two push-pin rivets ⑫.

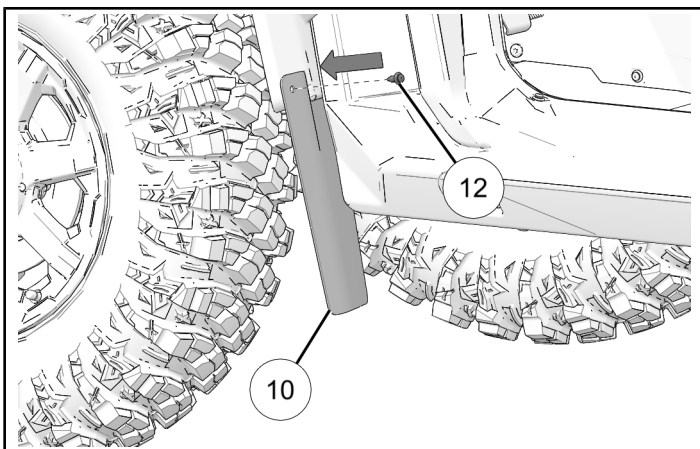


### MUD FLAPS INSTALLATION

1. Put front mud flap ⑩ at bottom of front fender flare.



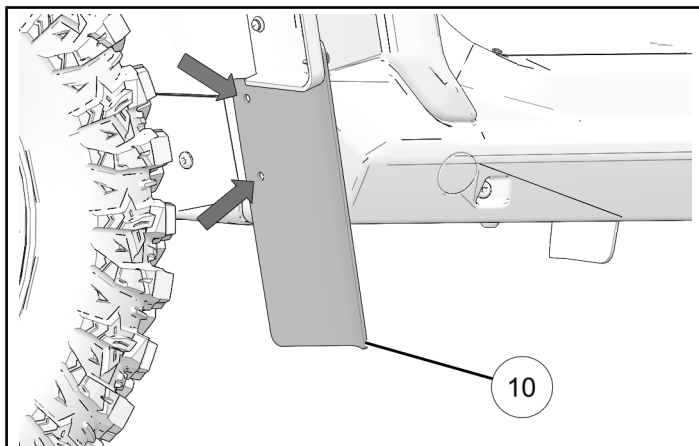
2. Set tab of mud flap ⑩ over rear of fender flare. Install push-pin rivet ⑫.



3. Hold mud flap ⑩ so that top edge is against bottom edge of fender flare. Use scribe to mark hole locations for mud flap.

#### NOTICE

If vehicle is equipped with P/N 2884496 or 2889357 Rock Slider Kit, holes will be drilled through rock slider. Mark each hole with center punch prior to drilling.



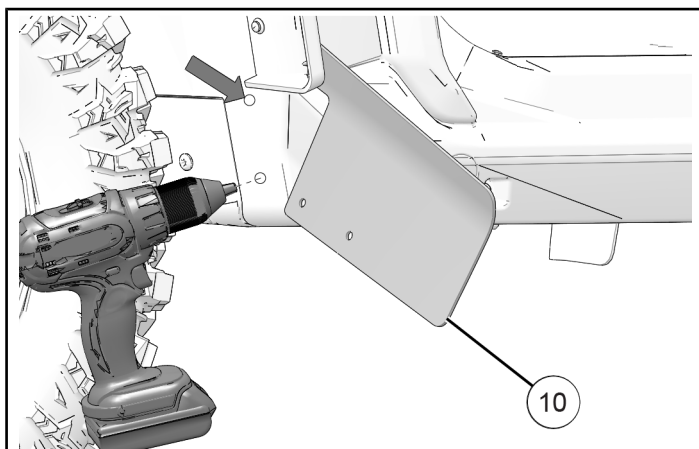
4. Move mud flap ⑩ away from marked locations. Drill two marked holes.

#### MEASUREMENT

Drill bit: 21/64 in (8 mm)

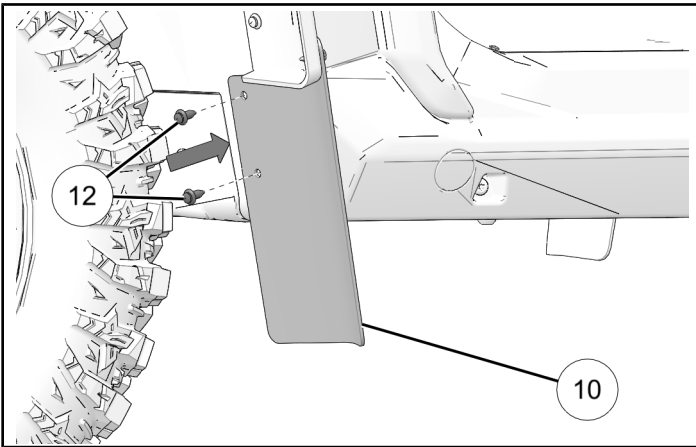
#### NOTICE

If vehicle is equipped with P/N 2884496 or 2889357 Rock Slider Kit, holes will be drilled through rock slider. Drill hole initially with 3/16 in (5 mm) drill bit. Then enlarge hole with 1/4 in (6 mm) drill bit. Drill final hole with 21/64 in (8 mm) drill bit.

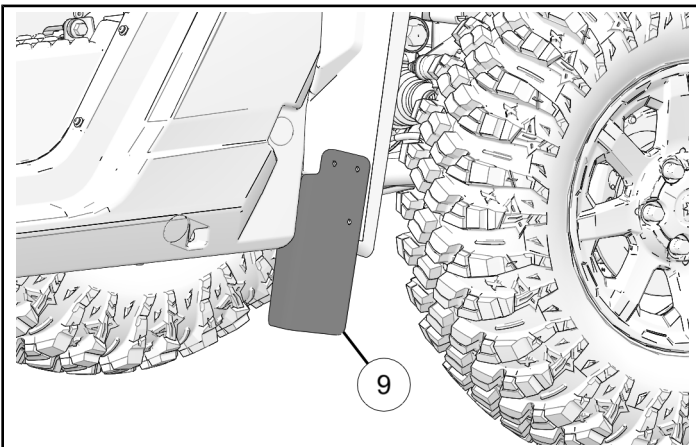




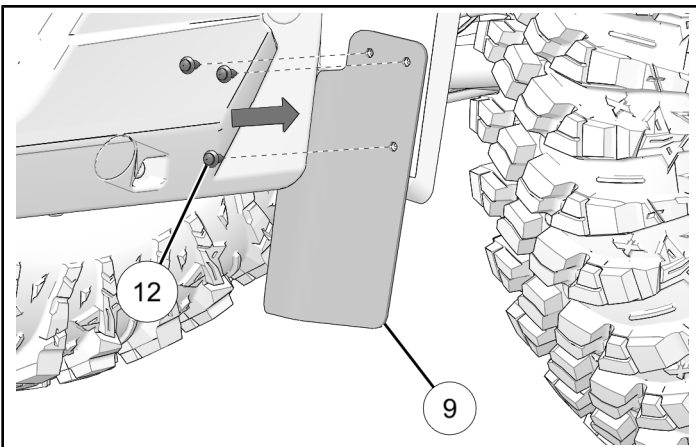
5. Move mud flap ⑩ back to proper location. Install two push-pin rivets ⑫.



6. Put rear mud flap ⑨ at bottom of rear fender flare.



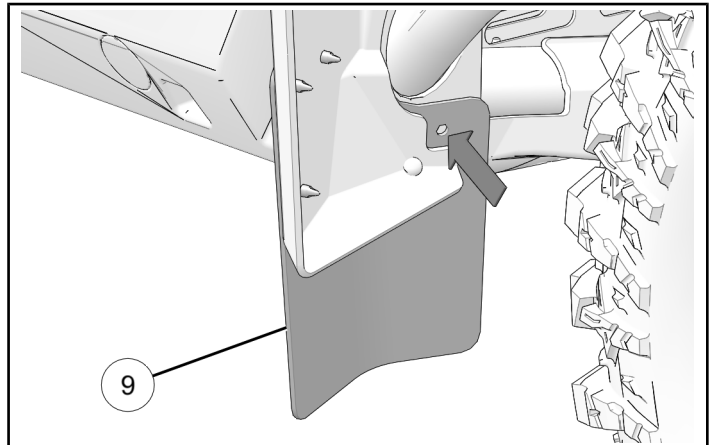
7. Install three push-pin rivets ⑫.



8. Use scribe to mark hole location for mud flap.

**NOTICE**

If vehicle is equipped with P/N 2884496 or 2889357 Rock Slider Kit, hole will be drilled through rock slider. Mark hole with center punch prior to drilling.



9. Move mud flap ⑨ away from marked location. Drill marked hole.

**MEASUREMENT**

Drill bit: 21/64 in (8 mm)

**NOTICE**

If vehicle is equipped with P/N 2884496 or 2889357 Rock Slider Kit, hole will be drilled through rock slider. Drill hole initially with 3/16 in (5 mm) drill bit. Then enlarge hole with 1/4 in (6 mm) drill bit. Drill final hole with 21/64 in (8 mm) drill bit.

10. Install push-pin rivet ⑫.

