# MAIN BED RACK KIT

## P/N 2889847

# **BEFORE YOU BEGIN**

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

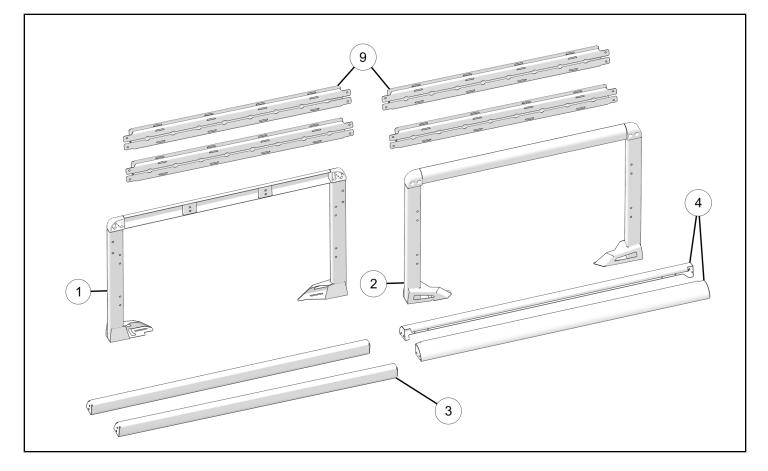
**P&LARIS** 

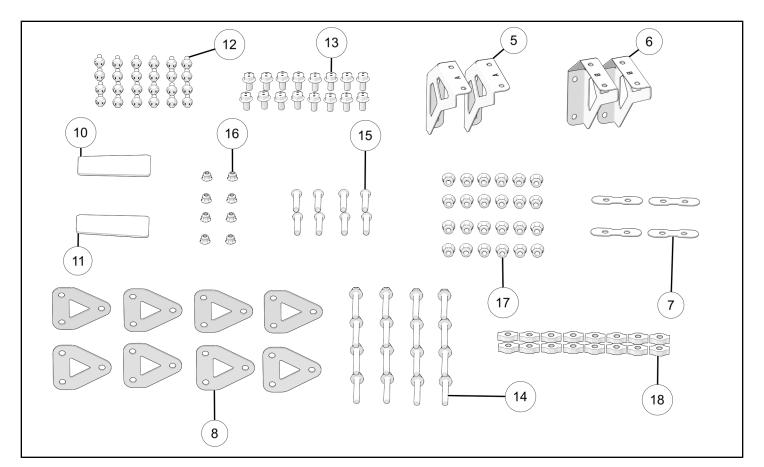
ENGINEERED PARTS ACCESSORIES & APPAREL

# APPLICATION

Verify accessory fitment at www.polaris.com.

# **KIT CONTENTS**





REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY	AVAILABLE SERVICE KIT
1	1	Weld — Bed Rack, Left	1027976	n/a
2	1	Weld — Bed Rack, Right	1027977	n/a
3	2	Weld — Bed Rack, Crossbar	1028460	n/a
4	2	Bracket, Support, Outside	5273375	n/a
5	2	Bracket, Support, Corner, Left	n/a	n/a
6	2	Bracket, Support, Corner, Right	n/a	n/a
7	4	Bracket, Mount, Bed Rack	5273464	n/a
8	8	Plate, Support, Rail	n/a	n/a
9	4	Rail, Bed Rack	5511114	n/a
10	1	Pad, Rubber, Left	5815375	n/a
11	1	Pad, Rubber, Right	5815376	n/a
12	24	Screw, Hex, Flange Head, M6 x 1.0 x 16 mm	7521331	n/a
13	16	Screw, Hex, Flange Head, M8 x 1.25 x 16 mm	7521332	2209736 (qty. 4)
14	16	Screw, Hex, Flange Head, M8 x 1.25 x 55 mm	7521332	2209736 (qty. 4)
15	8	Screw, Torx <sup>®</sup> , Drive Button Head, M8 x 1.25 x 45 mm	7527948	n/a
16	8	Nut, Hex, Flange Head, M6 x 1.0 mm	7548027	n/a

REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY	AVAILABLE SERVICE KIT
17	24	Nut, Hex, Flange Head, M8 x 1.25 mm	7548028	n/a
18	16	Nut, T, M8 x 1.25 mm	7548065	2209736 (qty. 4)

# **TOOLS REQUIRED**

- Safety Glasses
- Socket Set, Metric

## INSTALLATION INSTRUCTIONS VEHICLE PREPARATION

## GENERAL

- 1. Park vehicle on a flat surface.
- 2. Shift vehicle into PARK.
- 3. Turn key to OFF position and remove key.

# **ACCESSORY INSTALLATION**

NOTICE Two person assembly recommended.

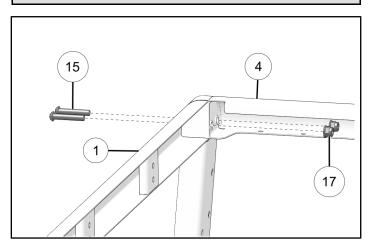
> NOTICE Assemble rack off the vehicle.

Loosely install outside crossbars ④ to side frames
 ① using screws ⑤ and nuts ⑦, repeat installation for other end of the crossbar.

#### NOTICE

Left side shown, right side similar.

## DO NOT torque fasteners at this time.

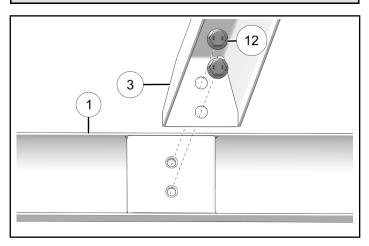


- Torque Wrench
- Wrench Set, Metric
- Loosely install inside crossbars 3 to side frames
   using screws 1, repeat installation for other end of the crossbar.

#### NOTICE

One assembly shown, two assemblies included.

## DO NOT torque fasteners at this time.



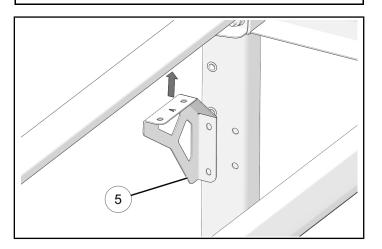
3. Align corner brackets (5) with screw holes on top and side of main bed rack frame. Make sure that stamped letter on corner bracket piece is oriented upward towards the top rail.

NOTICE

Left rear bracket shown, other assemblies similar.

## NOTICE

Left brackets are stamped with the letter "A", right brackets are stamped with the letter "B".

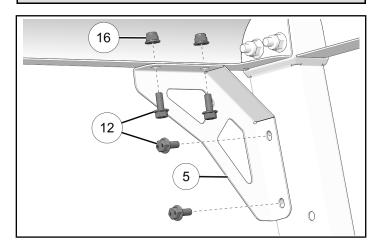


4. Loosely install corner bracket (5) using screws (1) and nuts (6). Install with hardware on the interior of the assembly.

#### NOTICE

Left rear assembly shown, other assemblies similar.

DO NOT torque fasteners at this time.

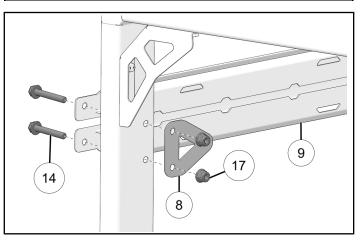


Loosely install side rails (1) and support plates (8) to bed rack frame using screws (4) and nuts (17), repeat installation for other end of the side rail.

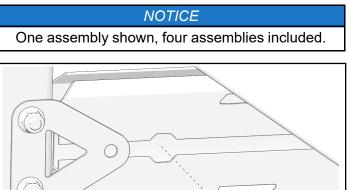
### NOTICE

One assembly shown, four assemblies included.

#### DO NOT torque fasteners at this time.



6. Install T-nuts (18) to side rail (9), repeat installation for the other end of the side rail.

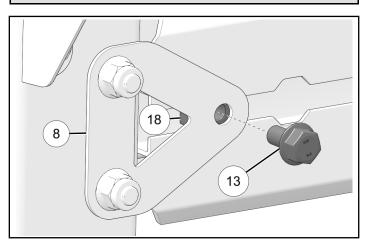


18

7. Align T-nuts (18) to support plates (8) and loosely attach with screw (13), repeat step for the other end.

NOTICE One assembly shown, four assemblies included.

## DO NOT torque fasteners at this time.

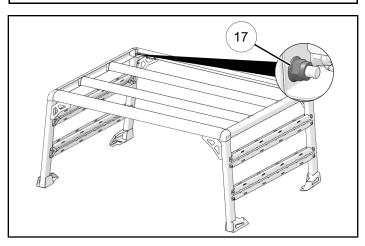


8. Torque all top rail hardware to specification.

 TORQUE

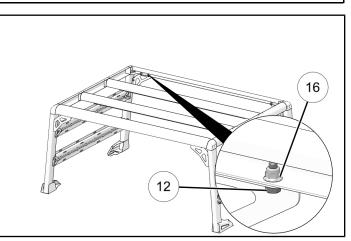
 Side Frame Nuts ⑦:

 16.2 ft-lbs (22 N⋅m)

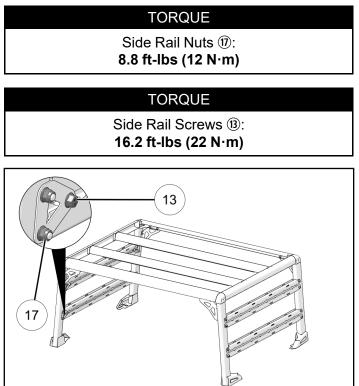


9. Torque all corner frame hardware to specification.

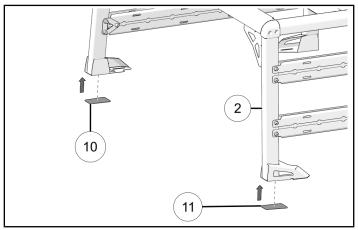




10. Torque all side rail hardware to specification.

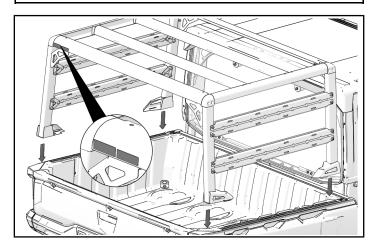


11. Install left (1) and right (1) rubber pads to the feet of the rear facing side frame (2).



12. Set rack on cargo box with taller end closer to the cab

# **NOTICE** Front of rack will be level with the cab, and warning decals will be facing rear when installed correctly as shown below.



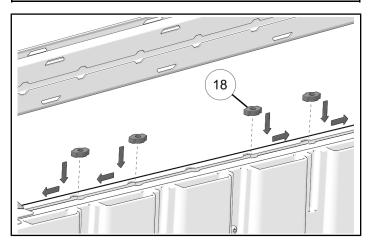
13. Install T-nuts (18) in bed rail on cargo box, slide two to each end of the bed rail.

#### NOTICE

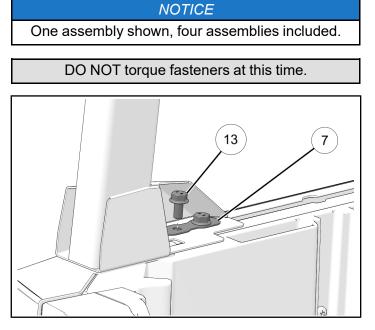
Left side shown, right side similar.

TIP\_

A small "L-Allen key can be used to locate and move the T-nuts.



14. Loosely install screws (3) into previously installed T-nuts to attach bed rack mount bracket (7) to bed rack rail.



15. Torque all bed rack screws to specification.

# TORQUE

Bed Rack Screws (3): 16.2 ft-Ibs (22 N·m)

