REAR BUMPER KIT

POLARIS
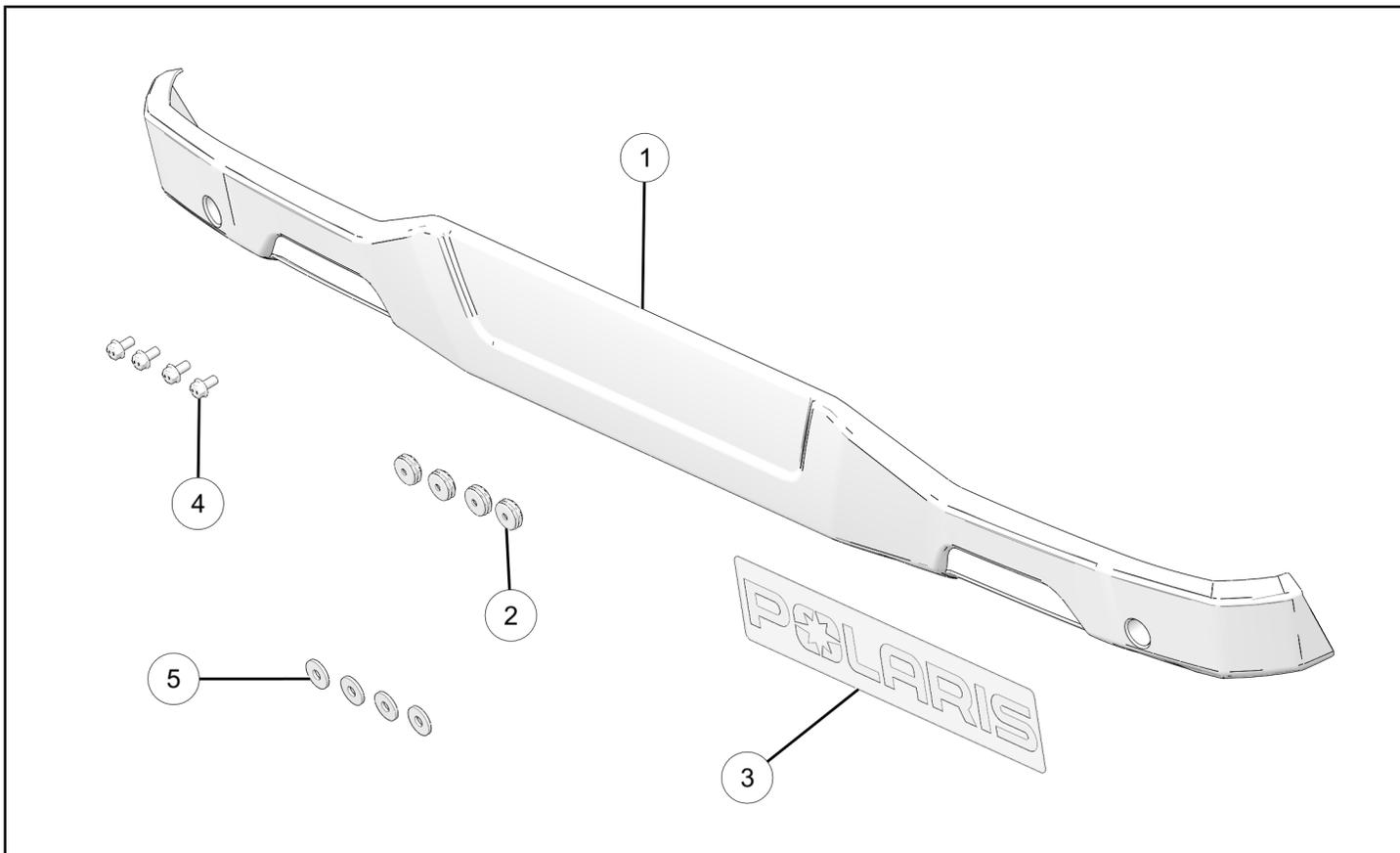ENGINEERED PARTS
ACCESSORIES & APPAREL

BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

APPLICATION

Verify accessory fitment at www.polaris.com.

KIT CONTENTS

REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY	AVAILABLE SERVICE KIT
1	1	Main Rear Bumper	1026011	n/a
2	4	Plugs, Rubber	5418227	n/a
3	1	Bumper Decal	7198230	n/a
4	4	Screw, Hex Flanged, M8 x 1.25 x 16 mm	7521332	2209587
5	4	Washer, Flat, M8 x 2.0 mm	7558715	2209587

TOOLS REQUIRED

- Safety Glasses
- Deburring Tool
- Drill
- Drill Bit
  - 5/16 in (8 mm)
- Hole Saw:
  - 1–5/16 in (34 mm)
- Socket Set, Metric
- Torque Wrench

IMPORTANT

Your Rear Bumper Kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.
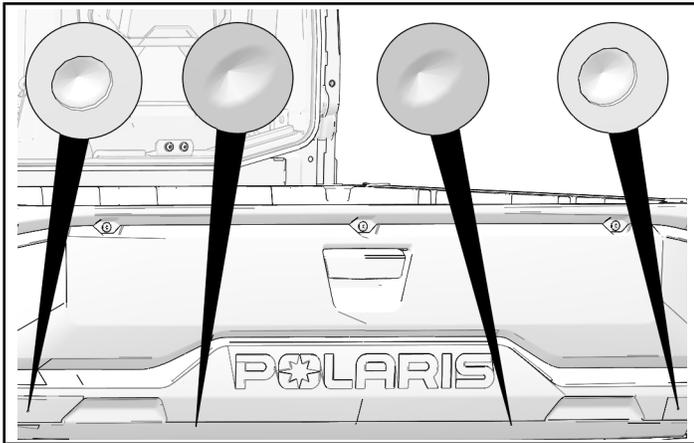
INSTALLATION INSTRUCTIONS

VEHICLE PREPARATION

GENERAL

1. Park vehicle on a flat surface.
2. Shift vehicle into PARK.
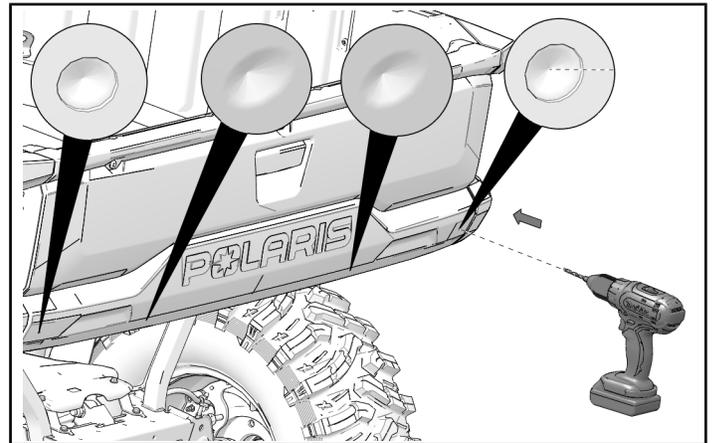3. Turn key to OFF position and remove key.

ACCESSORY INSTALLATION

1. Locate four drilling point dimples in the the rear of the vehicle near the bottom of the tailgate.

2. Drill a pilot hole in the center of each of the drilling point dimples.
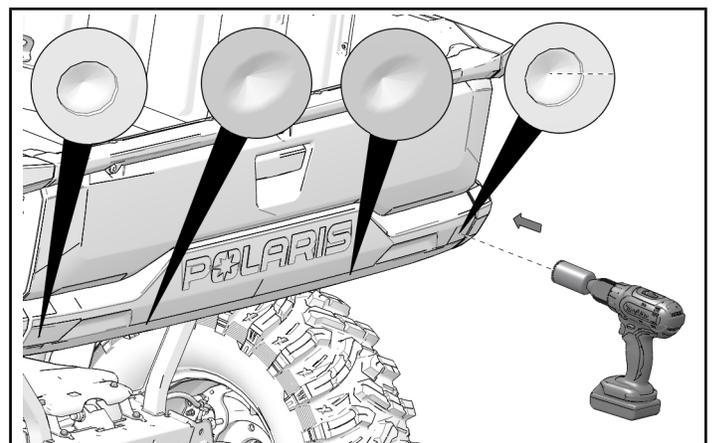
MEASUREMENT
Drill Bit Size 5/16 in (8 mm)

3. Use hole saw to drill four holes in previously drilled pilot holes.

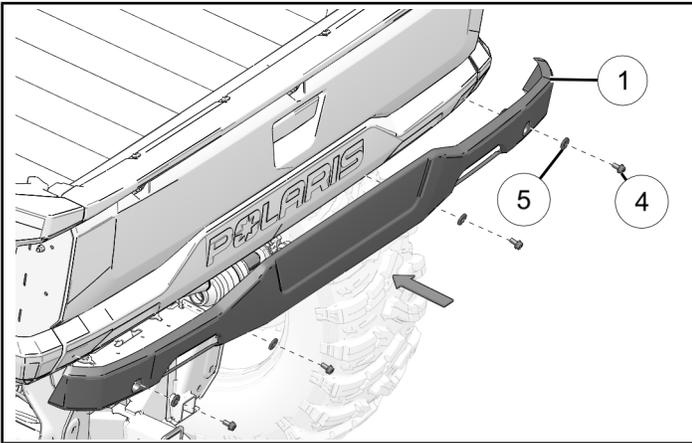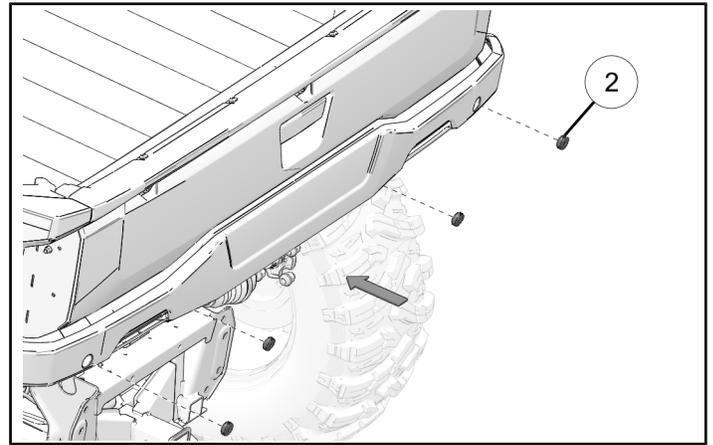| MEASUREMENT |
|---|
| Hole Saw Size: 1–5/16 in (34 mm) |

4. Use deburring tool to smooth hole edges.

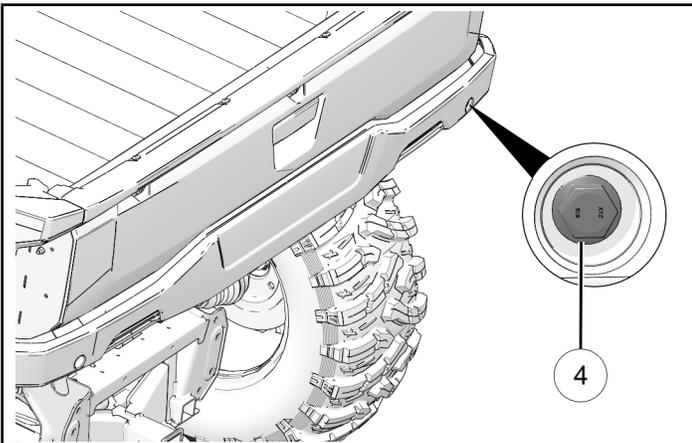5. Loosely install rear bumper ① onto tailgate using screws ④ and washers ⑤.

7. Install all plugs ② into rear bumper.

6. Torque all rear bumper hardware to specification.

TORQUE
Rear Bumper Screws ④: **18 ft-lbs (25 N·m)**

8. Install decal ③ onto center of rear bumper in the indented section.