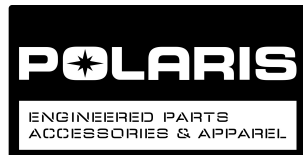


FENDER FLARE KIT



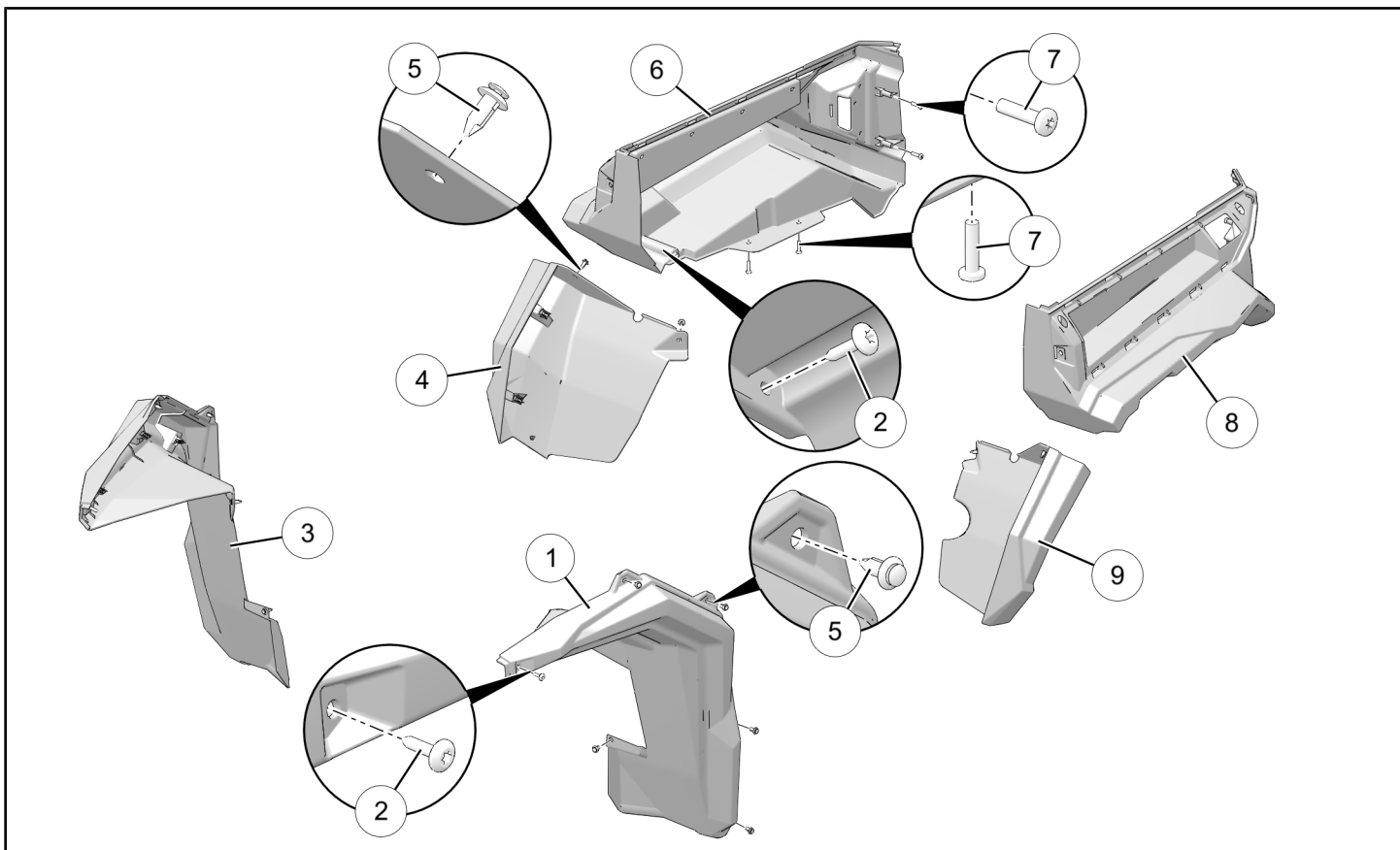
P/N 2884220

BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

KIT CONTENTS

This Kit includes:



| REF | QTY | PART DESCRIPTION | PART NUMBER |
|-----|-----|---|-------------|
| 1 | 1 | Fender, Left Front | 2637576-070 |
| 2 | 4 | Screw, Torx® Truss Head - M6 X 1.0 X 25 | 7519650 |
| 3 | 1 | Fender, Right Front | 2637577-070 |
| 4 | 1 | Fender, Right Rear | 2637575-070 |
| 5 | 18 | Rivet, Push Pin - 0.315-0.325 X 0.787 | 7661855 |
| 6 | 1 | Bed Panel, RH | 5456168-070 |
| 7 | 8 | Screw, Torx® Pan Head, High/Low - #14 X 1.0 | 7518158 |
| 8 | 1 | Bed Panel, LH | 5456167-070 |
| 9 | 1 | Fender, Left Rear | 2637574-070 |
| 10 | 2 | Nut, Clip (not shown) | 7547674 |

TOOLS REQUIRED

- Safety Glasses
- Cutting Tool
- Deburring Tool
- Drill
- Drill Bit: 5/16 inch (8 mm)

- Pliers, Push Pin Rivet
- Ruler
- Scissors
- Screwdriver Set, Torx®

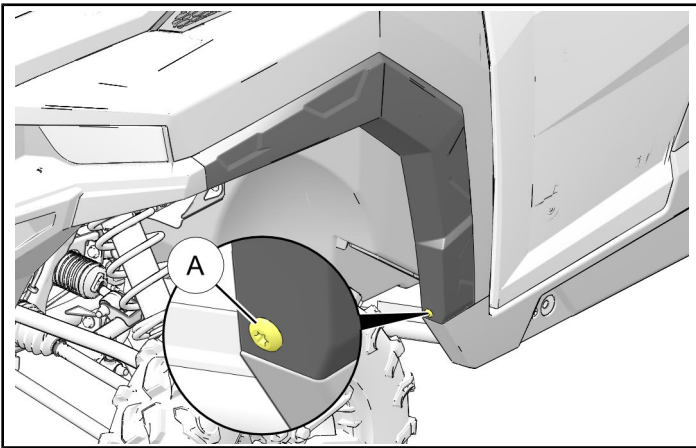
IMPORTANT

Your Fender Flare Kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

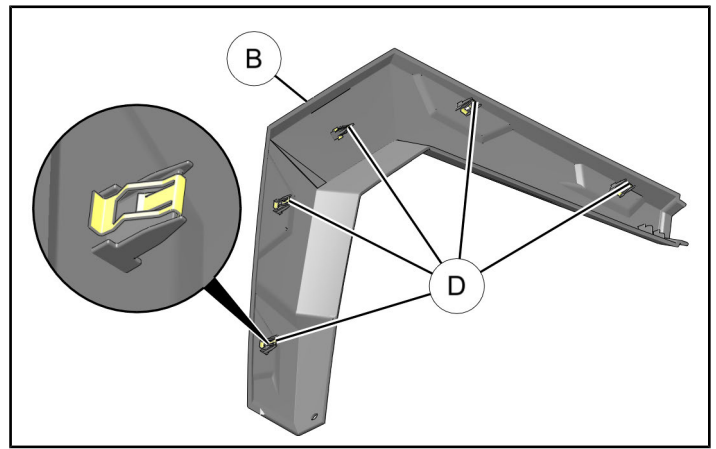
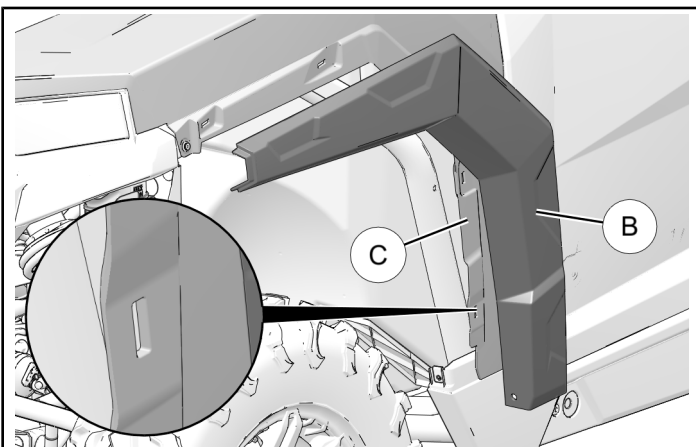
INSTALLATION INSTRUCTIONS

FRONT FENDERS

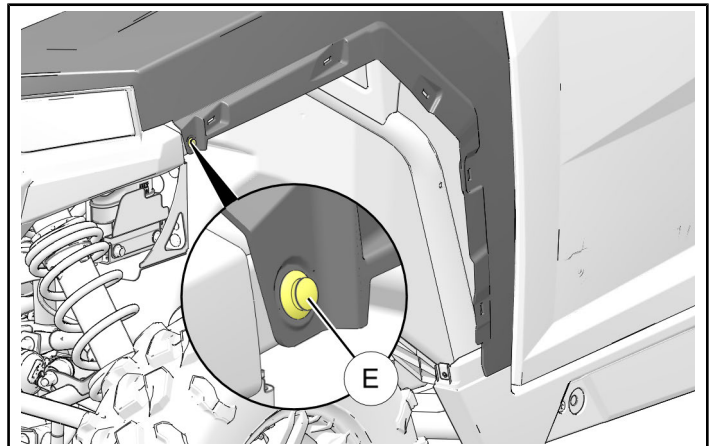
1. Shift vehicle transmission into "PARK". Turn ignition switch to "OFF" position and remove key.
2. Remove and retain screw (A).



3. Working from bottom of fender upward, carefully separate fender trim (B) from fender panel (C) by detaching five clips (D).



4. Remove push pin rivet (E). Rivet will not be reused.



5. Trim forward end of rocker panel to fit inside new fender flare.
 - a. Detach template page located at end of this instruction.
 - b. Locate REFERENCE DIMENSION on template page.

Verify template was printed to proper scale by using ruler to verify REFERENCE DIMENSION is exactly 5 inches.

IMPORTANT

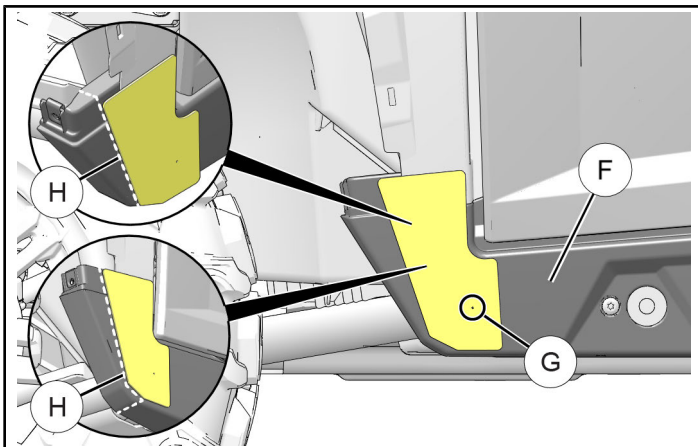
If your measurement is not exactly 5 inches, then reprint template page from electronic file using print setting “**Actual Size**” (not “Fit”) to obtain 1:1 scale.

Electronic file available from your **Authorized Polaris Dealer**.

- c. Carefully cut out and secure template to forward outboard surface of LH rocker panel (F). Ensure rear edges of template are aligned with door corner as shown.

IMPORTANT

Opposite (blank) side of template is used for RH rocker panel.

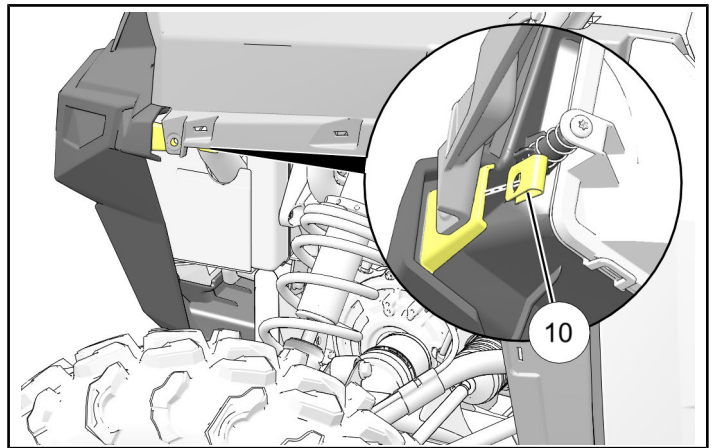


- d. Mark rocker panel cut lines (H), AND use ice pick (or equivalent) to mark center of fastener hole (G). Remove template.
 - e. **CAREFULLY** drill 5/16 inch (8 mm) hole at marked fastener hole location, and cut panel at marked lines. Deburr edges as required.

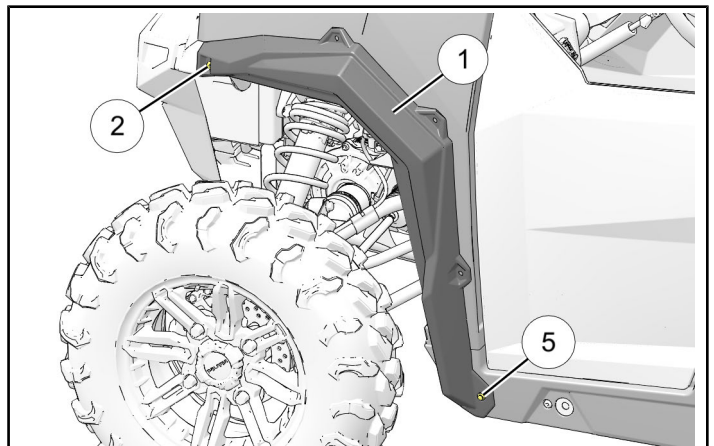
IMPORTANT

Control drill and cutting depth to prevent damage to underlying structure, components, wiring, lines, ducts, etc.

6. Install new fender flare.
 - a. Install clip nut (10) to tab on front fascia.

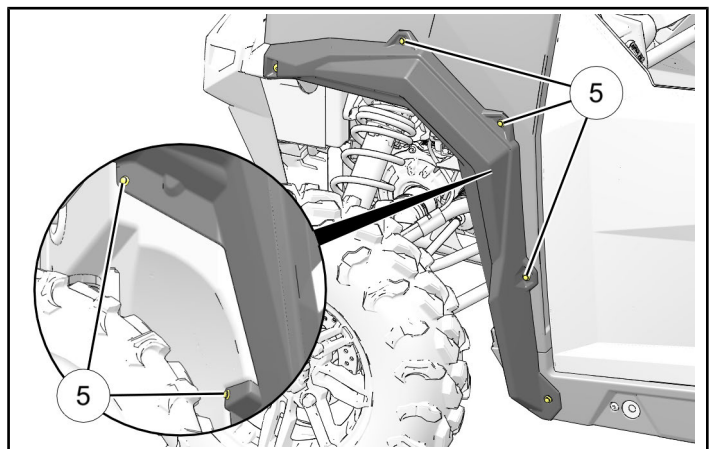


- b. Temporarily install fender flare (1) to fender panel using screw (2) and push pin rivet (5) (in previously drilled hole).



- c. Mark five holes in fender panel for additional push pin rivets (5).

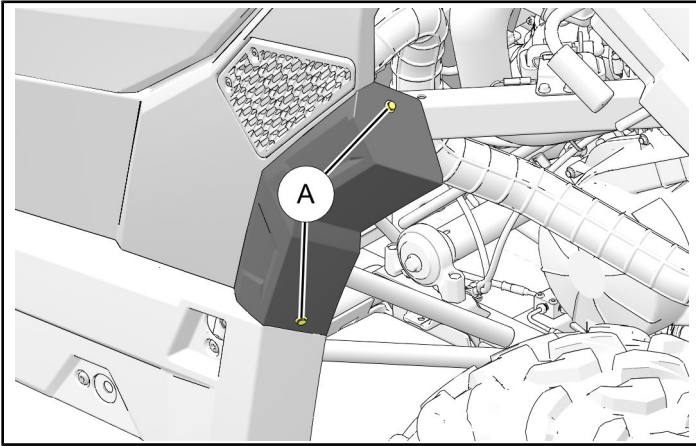
Remove fender flare, drill 5/16 inch (8 mm) holes at marked locations, then reinstall flare using screw (2) and push pin rivets (5).



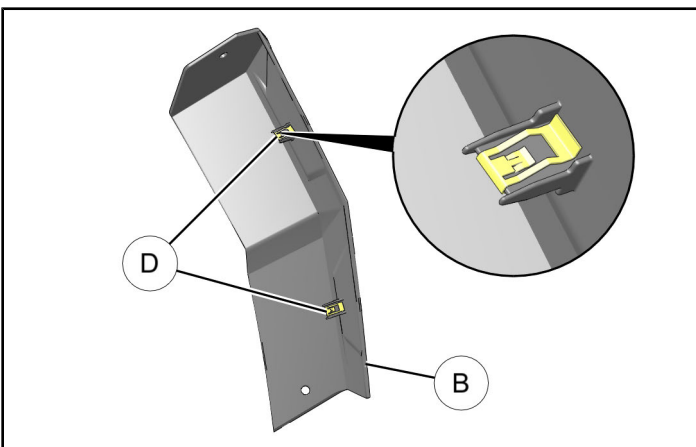
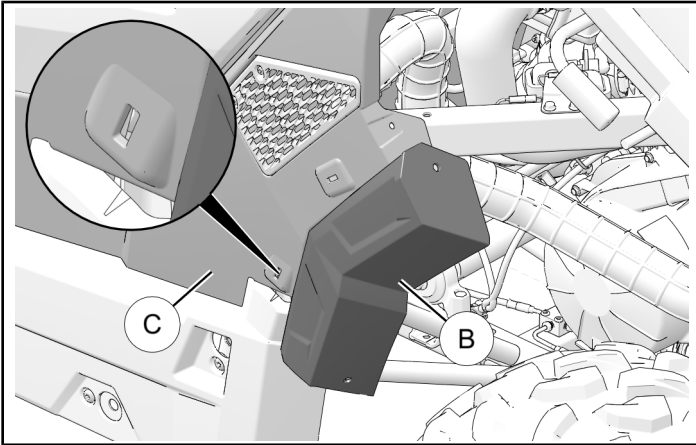
7. Repeat Steps 2–6 for RH side of vehicle using right front fender (3).

REAR FENDERS

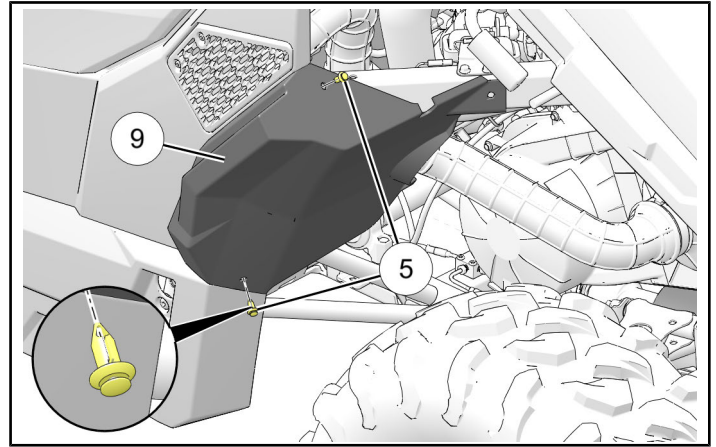
1. Raise vehicle bed.
2. Remove and retain two push pin rivets (A).



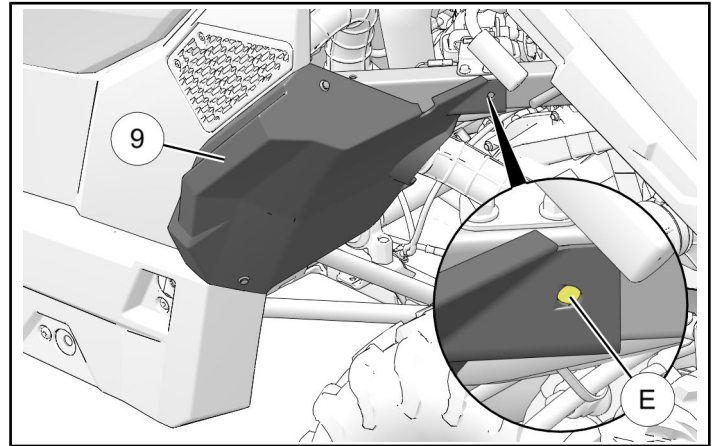
3. Working from bottom of fender upward, carefully separate fender trim (B) from fender panel (C) by detaching two clips (D).



4. Temporarily install left rear fender (9) using two push pin rivets (5).



5. If hole (E) is pre-drilled from factory, then install push pin rivet (5) into hole and proceed to Step 6.



Otherwise, proceed as follows:

- a. Using rear fender (9) as template, mark hole (E) on chassis box beam.
- b. Remove fender, then drill 5/16 inch (8 mm) hole at marked location.

IMPORTANT

Drill ONLY through outer wall of box beam.

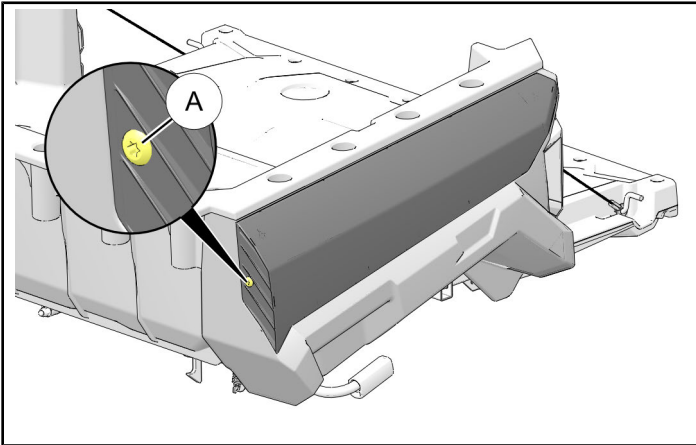
- c. Reinstall left rear fender (9) using three push pin rivets (5).
6. Repeat Steps 2–5 for RH side of vehicle using right rear fender (4).

BED PANELS

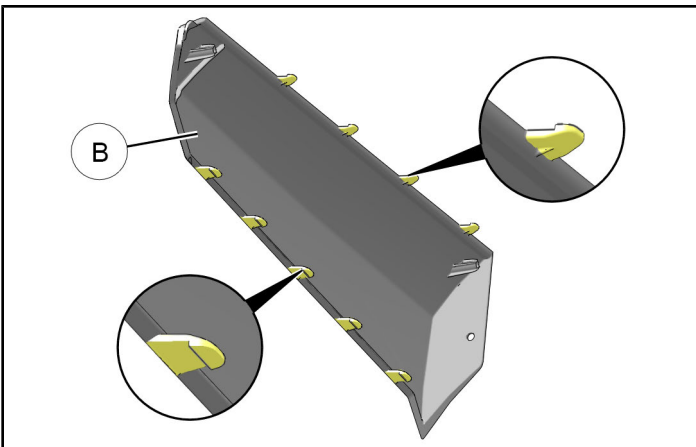
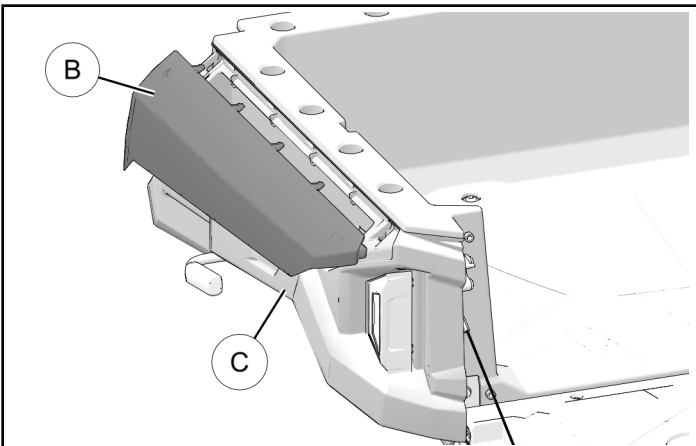
NOTE

LH side shown; RH side opposite.

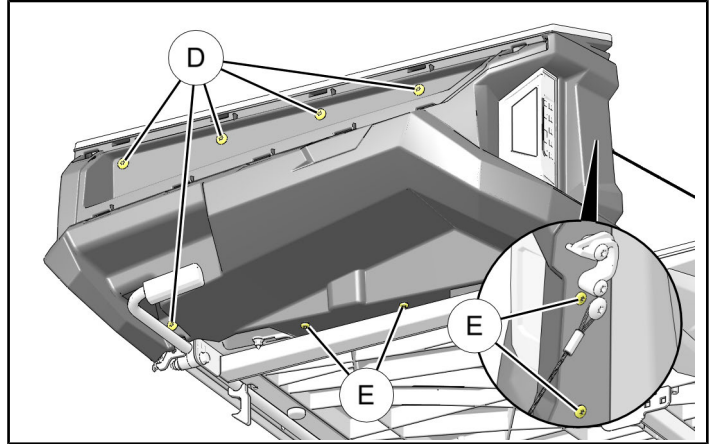
1. Remove and retain screw (A).



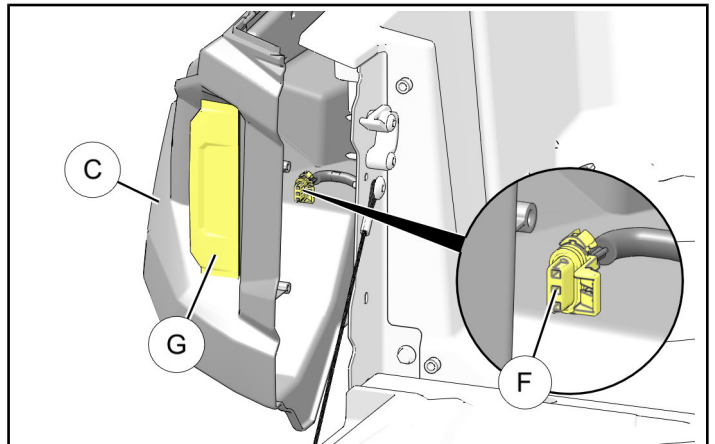
2. Starting at front of trim panel (B), press down on upper edge and pull away to detach four locking tabs from bed panel (C). Set trim panel aside.



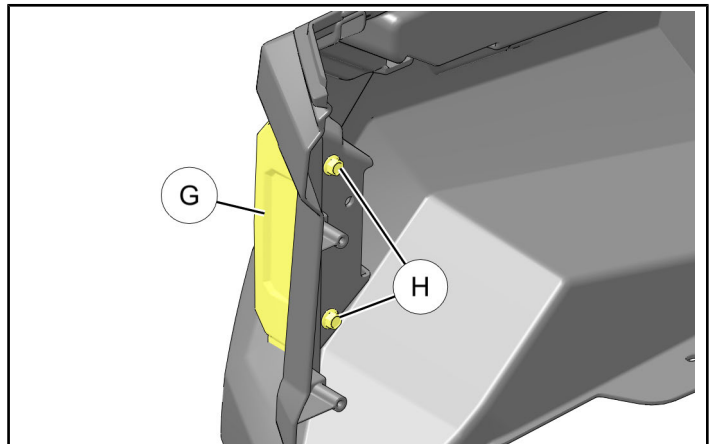
3. Remove five screws (D) and four screws (E). Retain four upper screws (D). Lower screw (D) (by bed lock handle) and all four screws (E) will not be reused.



4. Carefully pull bed panel (C) away from bed, then disconnect taillight connector (F) from taillight (G).



5. Remove two screws (H), then remove taillight (G). Retain screws.



6. Install taillight (G) to new LH bed panel (8) using two retained screws (H).

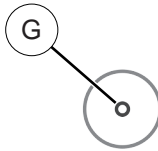
7. Install LH bed panel ⑧ to bed by reversing Steps 1–4. Use the following hardware:
 - Four new screws ⑦ (to replace old screws ⑤)
 - Four retained screws ④ and one new screw ② (new screw installed by bed lock handle)
 - One retained screw ①
8. Repeat Steps 1–7 for RH side of vehicle using RH bed panel ⑥.

FEEDBACK FORM

A feedback form has been created for the installer to provide any comments, questions or concerns about the installation instructions. The form is viewable on mobile devices by scanning the QR code or by clicking [HERE](#) if viewing on a PC.



UP
LH SIDE
(RH SIDE
ON BACK)



REFERENCE DIMENSION



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