

# CAB SEAL KIT

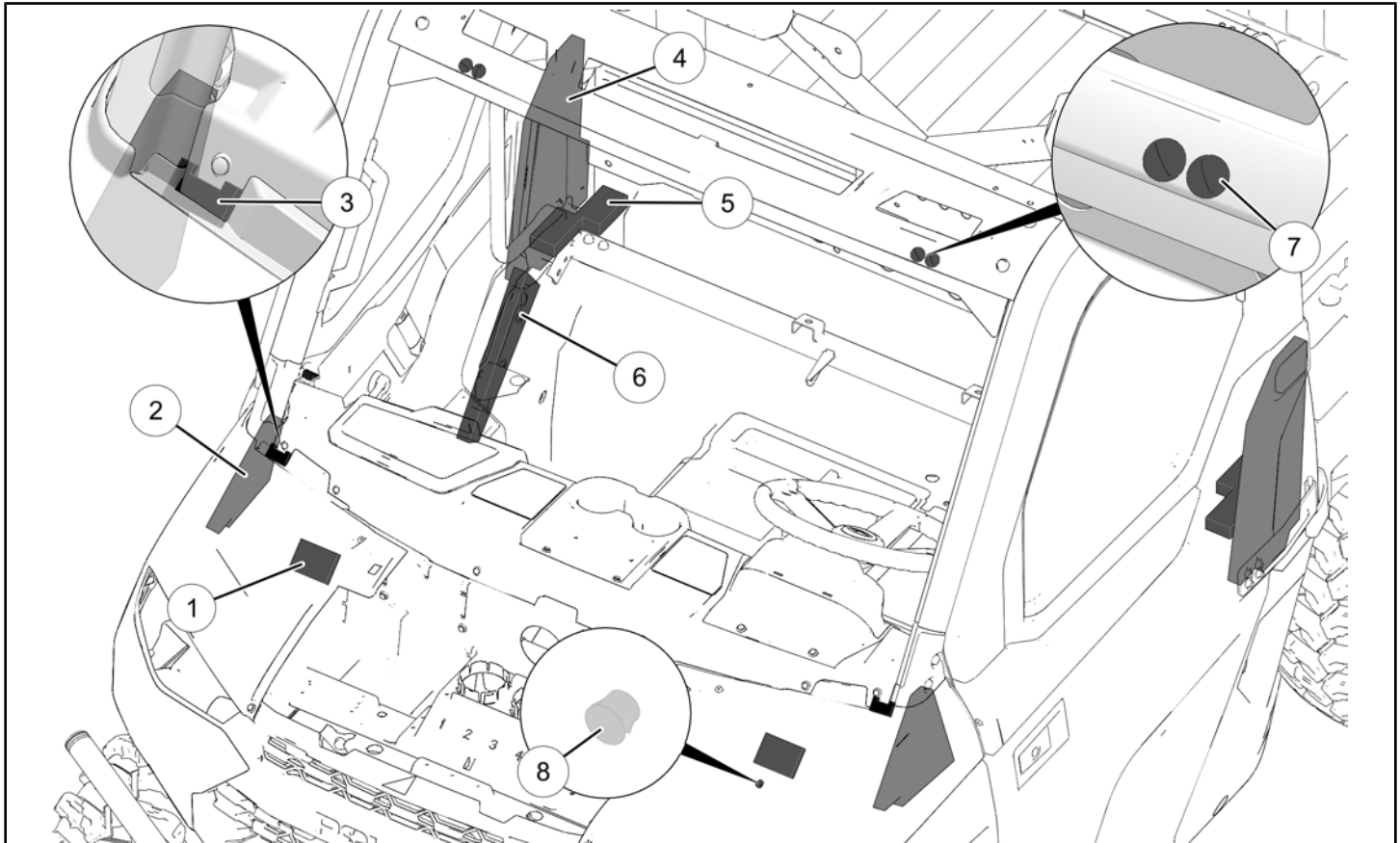


P/N 2883253, 2884138

## BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

## KIT CONTENTS



REF	QTY	PART DESCRIPTION	PART NUMBER
1	2	Seal, Close-off, Front, Lower	n/a
2	1 1	Seal, A-Pillar, LH Seal, A-Pillar, RH	n/a n/a
3	2	Seal, Close-off, Front, Upper	n/a
4	1 1	Seal, B-Pillar, Outboard, LH Seal, B-Pillar, Outboard, RH	n/a
5	1 1	Seal, B-Pillar, Inboard, LH Seal, B-Pillar, Inboard, RH	n/a n/a
6	1	Seal, Seat Pivot (RH only)	n/a
7	4	Plug, ROPS Visor	n/a
8	1	Plug, Close-off	n/a

REF	QTY	PART DESCRIPTION	PART NUMBER
9	1	Foam-Strip (Not shown)	5815101
10	1	Foam Seal, Seat (Not shown)	5815128

## TOOLS REQUIRED

- Safety Glasses
- Pliers, Push Pin Rivet
- Pry Tool
- Screwdriver Set, Torx®
- Socket Set, Torx® Bit
- Torque Wrench

## IMPORTANT

Your Cab Seal Kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

## VEHICLE PREPARATION

### GENERAL

#### NOTICE

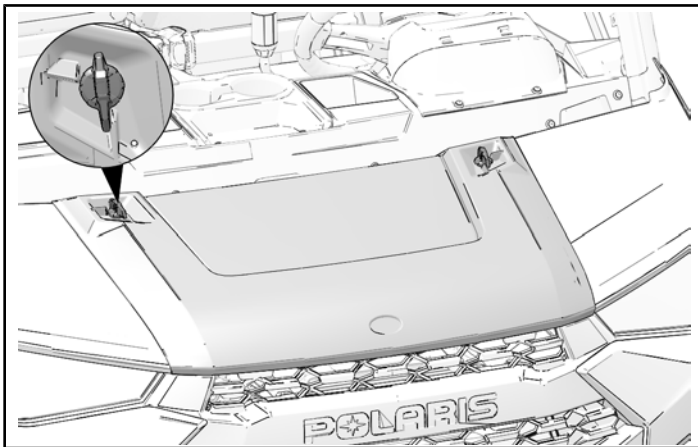
Some steps have two different procedures to accommodate different vehicle models:

- **RANGER® 1000, RANGER CREW® 1000**
- **RANGER XP® 1000, RANGER CREW® XP 1000**

1. Shift vehicle transmission into "PARK". Turn ignition switch to "OFF" position and remove key.
2. Raise vehicle bed.
3. If installed, remove or open windshield (as applicable) to gain access to upper dash.

### HOOD REMOVAL

1. Turn two quarter-turn fasteners to unlock position to remove hood from vehicle.

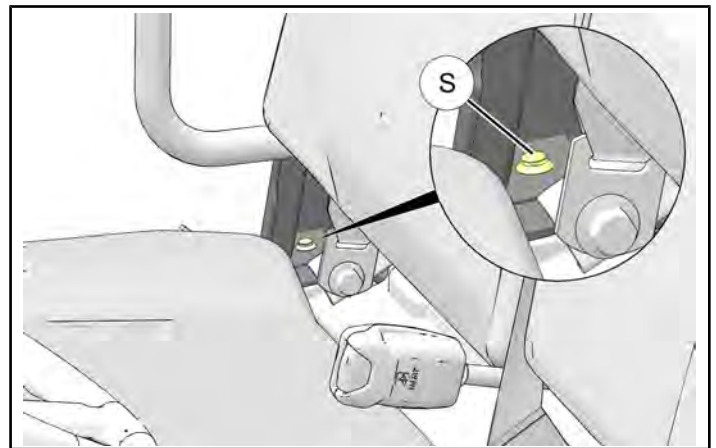


## B PILLAR COVER REMOVAL

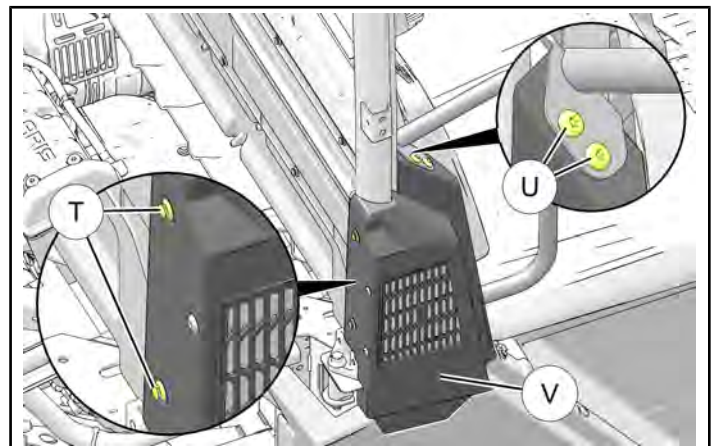
#### NOTICE

Right side shown; left side similar.

1. Remove push pin rivet (S). Retain rivet.

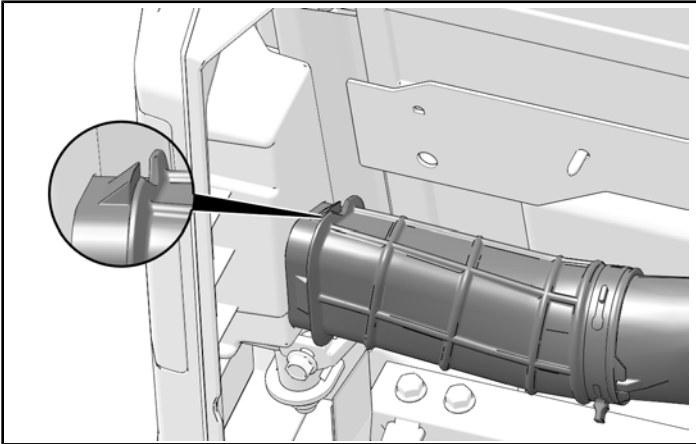


2. Remove two push pin rivets (T) and two screws (U). Push bolster bar inboard, then lift and remove B-pillar cover (V).



## **RANGER® 1000, RANGER CREW® 1000**

1. Remove hose from back of cover using tabs.

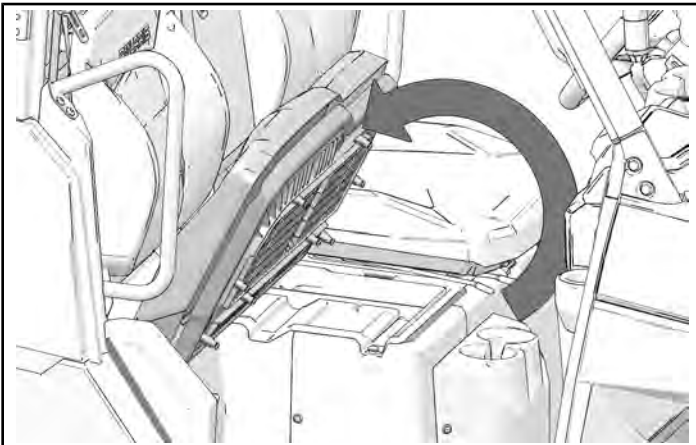


## **RANGER XP 1000 AND CREW PREPARATION**

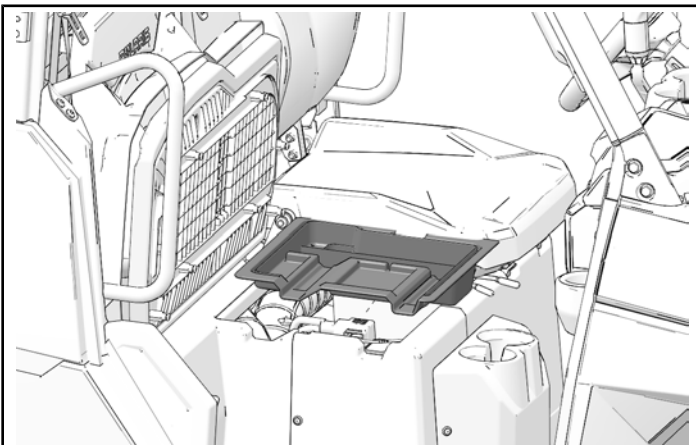
### **UNDERSEAT STORAGE BIN ACCESS AND REMOVAL**

#### CREW WITHOUT SEAT SLIDER

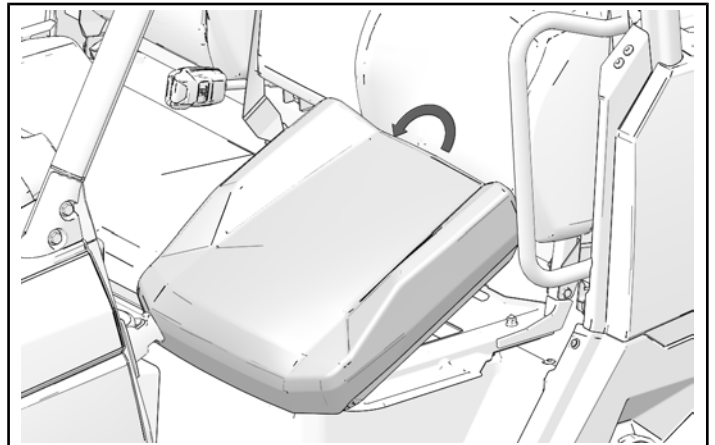
1. Lift up passenger seat by the edge and pull up to reveal under storage bin.



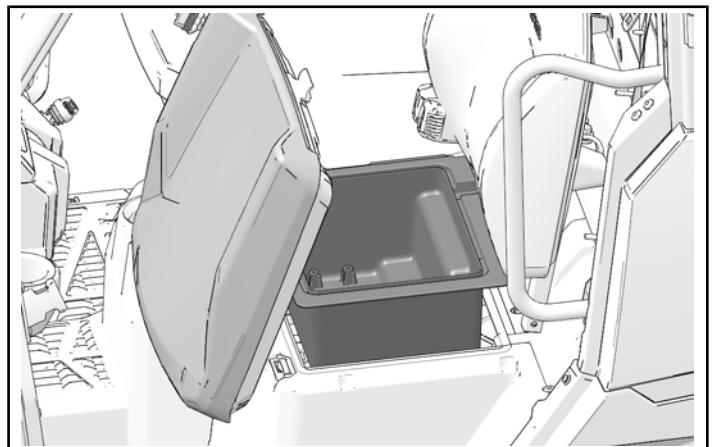
2. Remove and keep under storage bin.



3. Lift second seat up by pulling up on the latch behind the second seat.

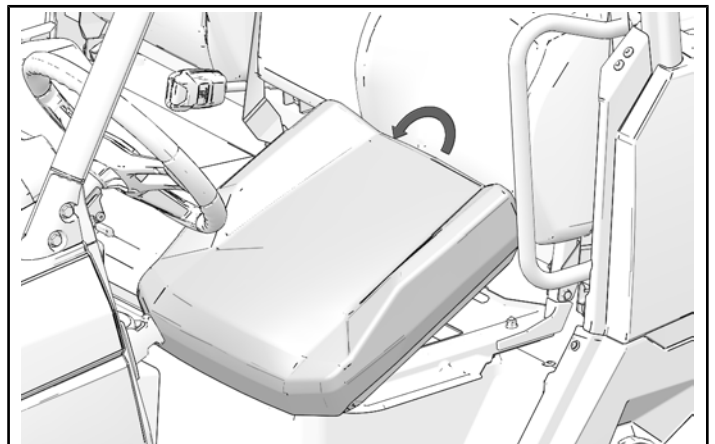


4. Remove and keep second under storage bin.

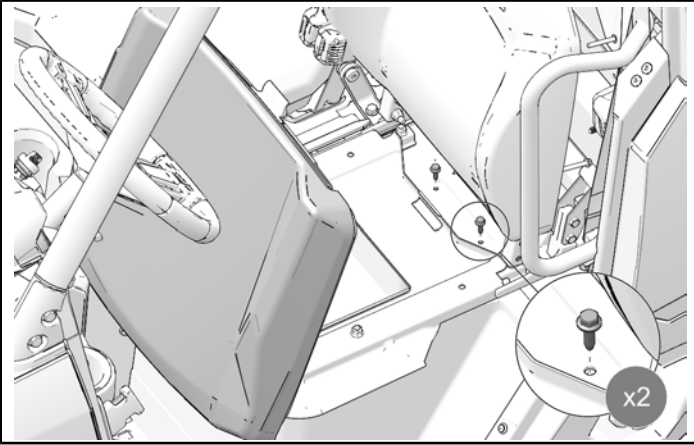


#### 3 SEAT WITH SEAT SLIDER

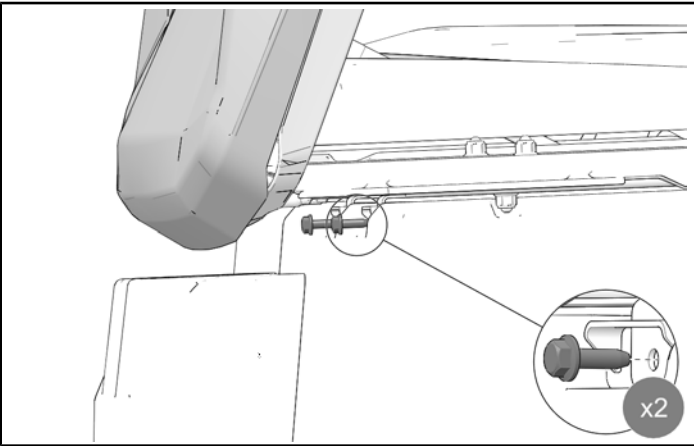
1. Lift seat up



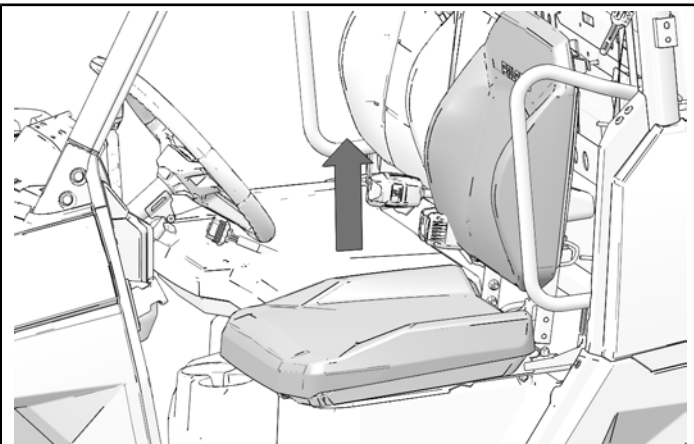
- Slide seat forward to access underseat screws.  
Remove and keep two screws.



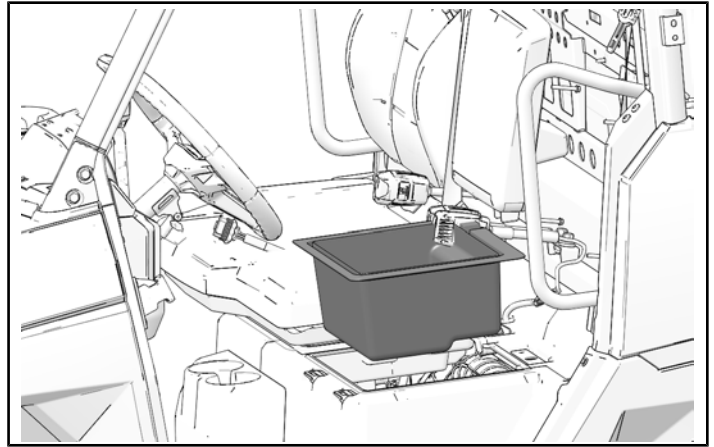
- In front of the seat, locate two screws. Remove and keep two screws.



- Lift up seat by the edges to remove.

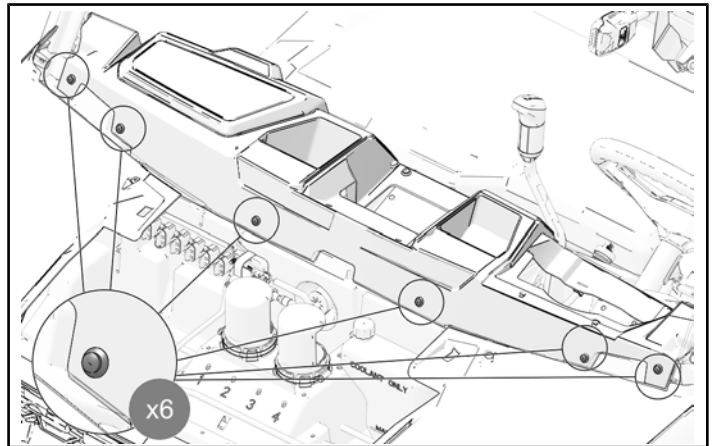


- Remove and keep second under storage bin.

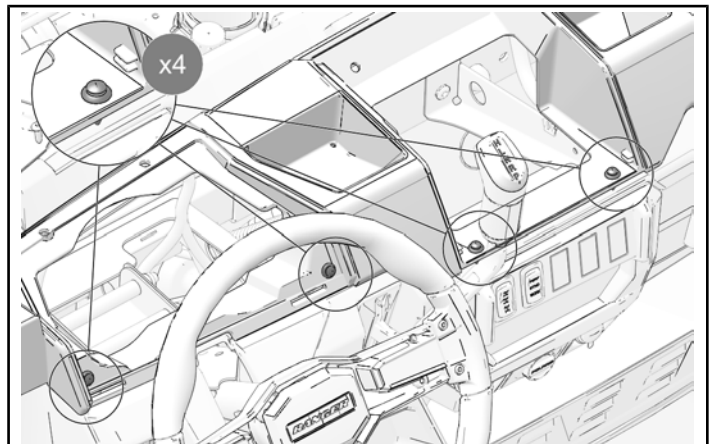


### **UPPER DASHBOARD REMOVAL**

- Remove and keep six push-pin rivets from front of upper dashboard.

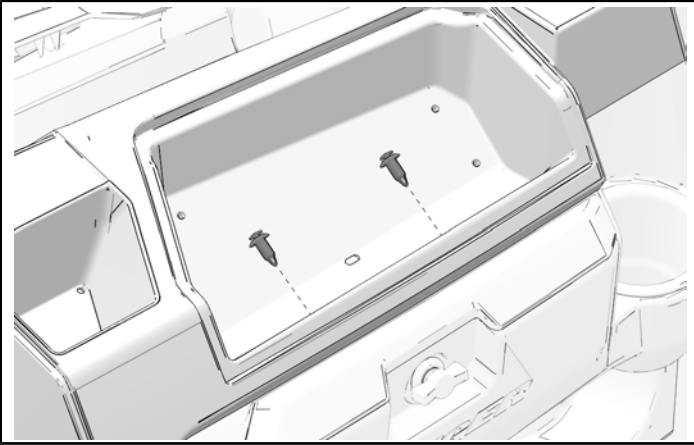


- Remove and keep four push-pin rivets from driver's side of upper dashboard.





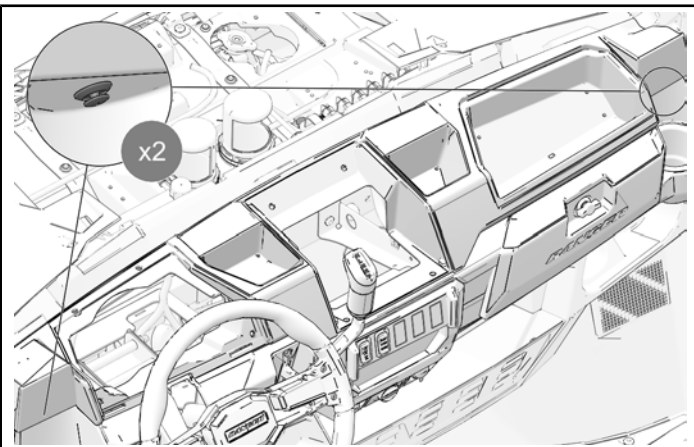
3. Remove and keep two push-pin rivets from passenger's side of upper dashboard.



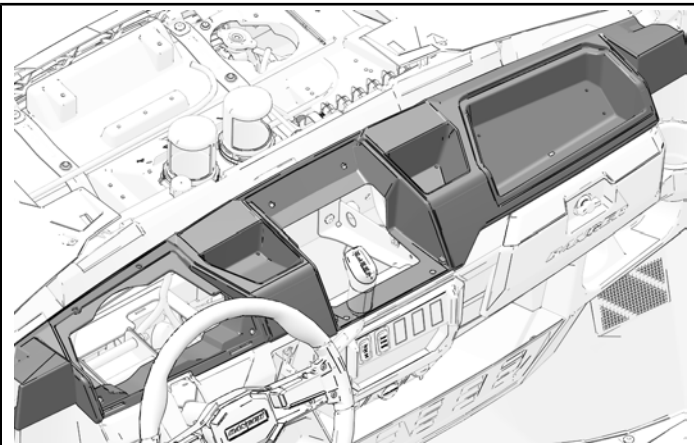
4. Remove and keep two push-pin rivets from underside of upper dashboard.

**TIP**

Push-pin rivets are located above side cup holders.



5. Remove upper dashboard from vehicle.



## BATTERY DISCONNECTION

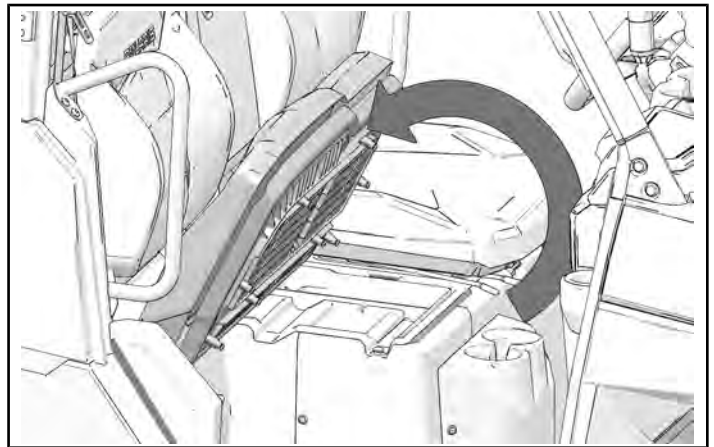
### NOTICE

Battery is located under passenger seat for ranger 3 seat 1000. Battery is located under back passenger seat for crew for ranger crew 1000.

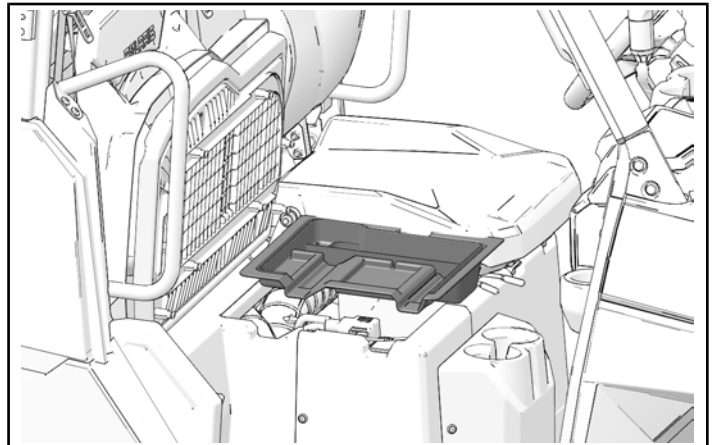
### ⚠ WARNING

Ensure red positive (+) battery terminal is **COMPLETELY COVERED** by protective boot. Accidental tool contact across both battery terminals will result in high current electrical arc, and may result in battery explosion. Death or serious injury may occur.

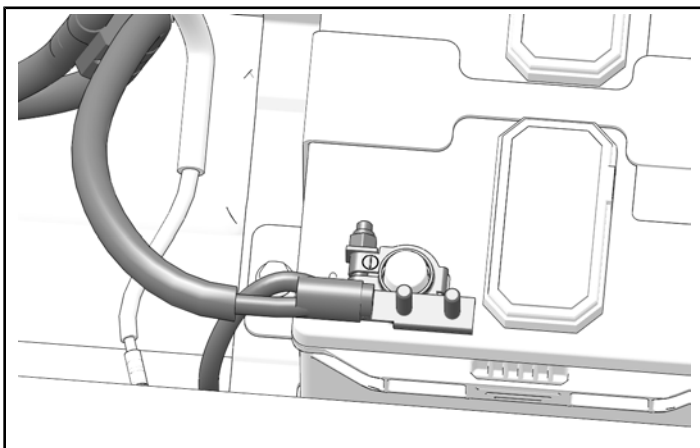
1. Lift up passenger seat.



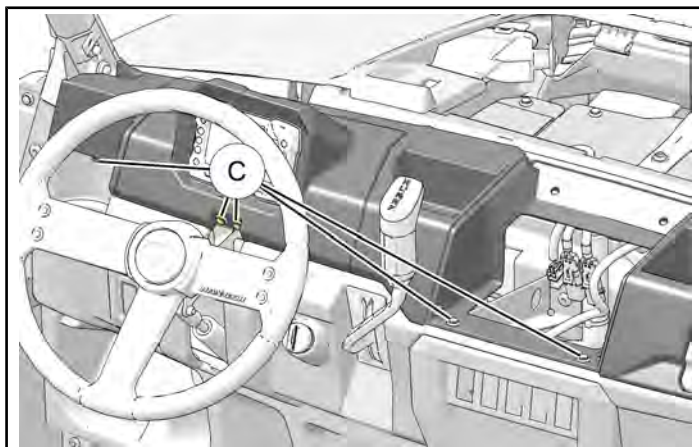
2. Remove bin and set aside.



- Loosen nut on negative wire and remove wire from battery.



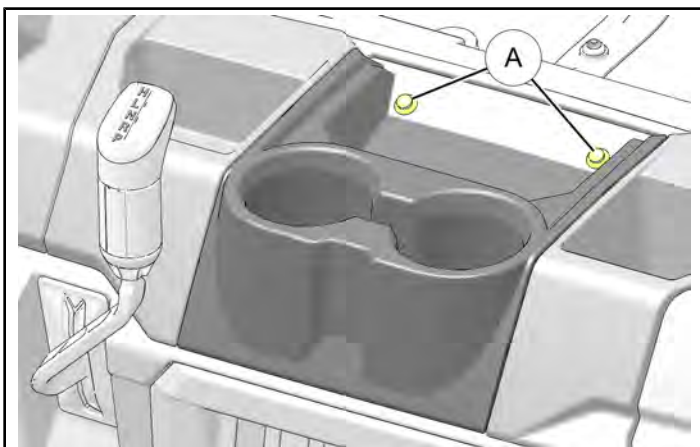
- Remove five push pin rivets (C) from LH side of dash: two at center cupholder, two below instrument cluster, and one on underside of dash above cupholder.



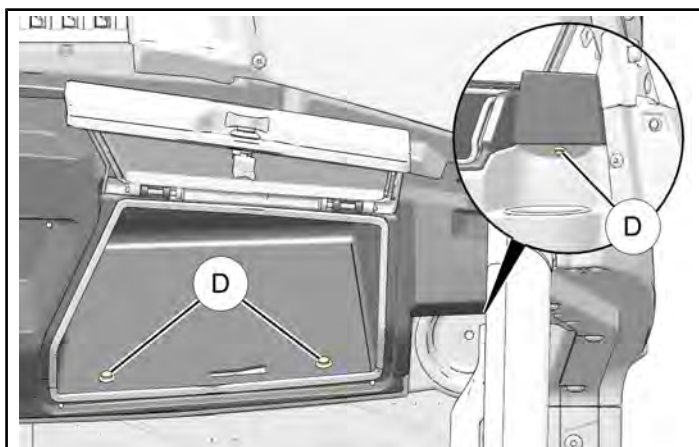
## RANGER 1000 AND CREW PREPARATION

### UPPER DASH REMOVAL

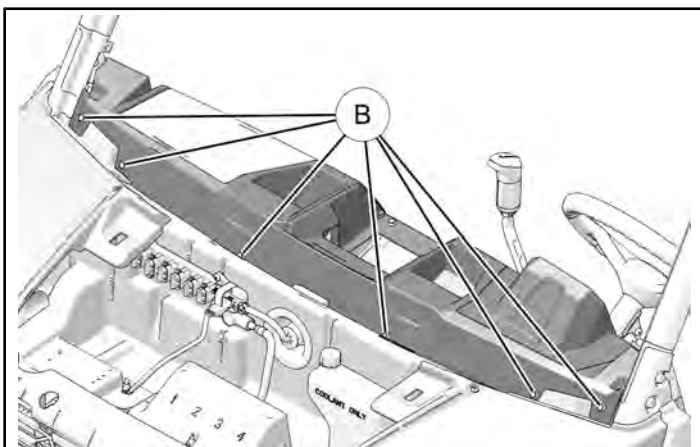
- Remove upper dash cupholder by removing two push pin rivets (A), then slide cupholder forward.



- Open door to upper storage compartment. Remove three retained push pin rivets (D) from RH side of dash: two inside storage compartment and one on underside of dash above cupholder.



- Remove six push pin rivets (B) along forward edge of dash.



- Move upper dash (with instrument cluster) backwards, then disconnect instrument cluster wiring harness.

### BATTERY DISCONNECT

#### NOTICE

Battery is located under passenger seat for ranger 3 seat 1000. Battery is located under back passenger seat for crew for ranger crew 1000.

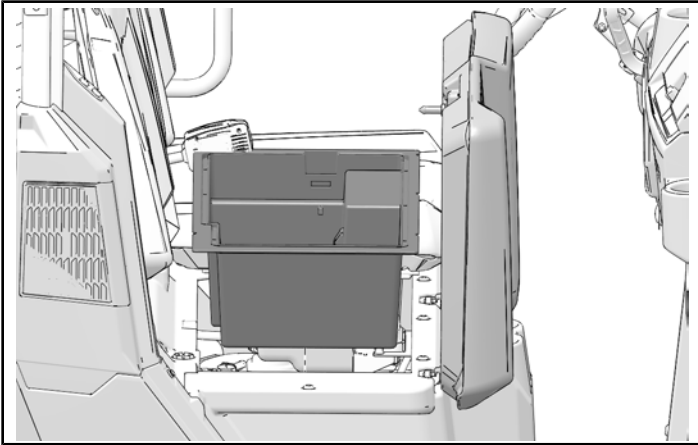
#### ⚠ WARNING

Ensure red positive (+) battery terminal is **COMPLETELY COVERED** by protective boot. Accidental tool contact across both battery terminals will result in high current electrical arc, and may result in battery explosion. Death or serious injury may occur.

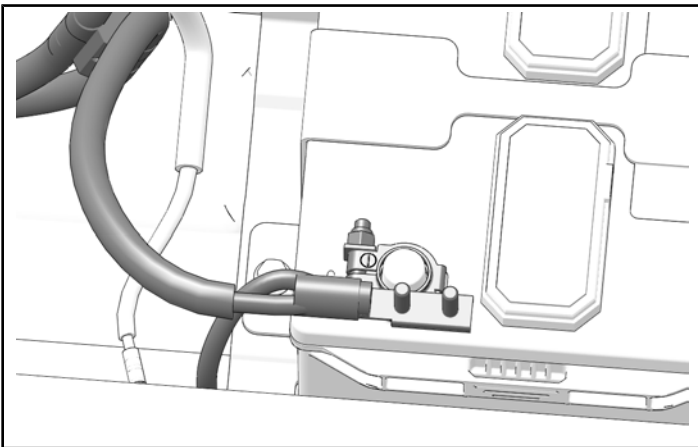
1. Lift up passenger seat.



2. Remove bin and set aside.



3. Loosen nut on negative wire and remove wire from battery.



## ACCESSORY INSTALLATION

### A-PILLAR SEAL ② INSTALLATION

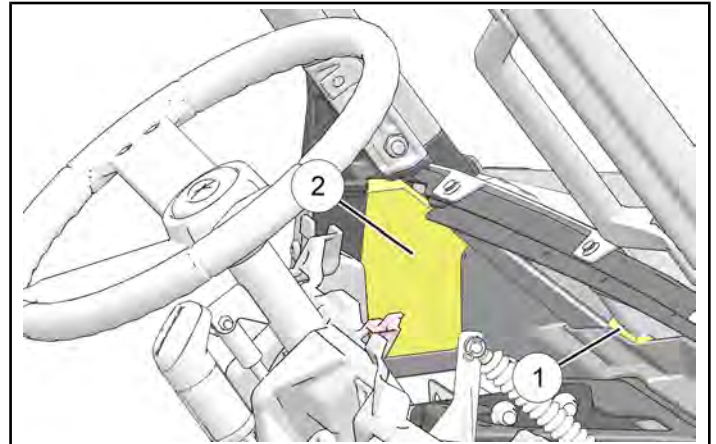
1. Identify installation location on left side of vehicle for A-pillar seal ② (below lower A-pillar fitting). Clean installation surface as required.

#### NOTICE

Seal ② comes in left and right parts; ensure proper part (adhesive on outboard side) is used.

#### NOTICE

Left side shown; right side similar.





2. Peel adhesive backing from seal ②, then insert seal into opening.

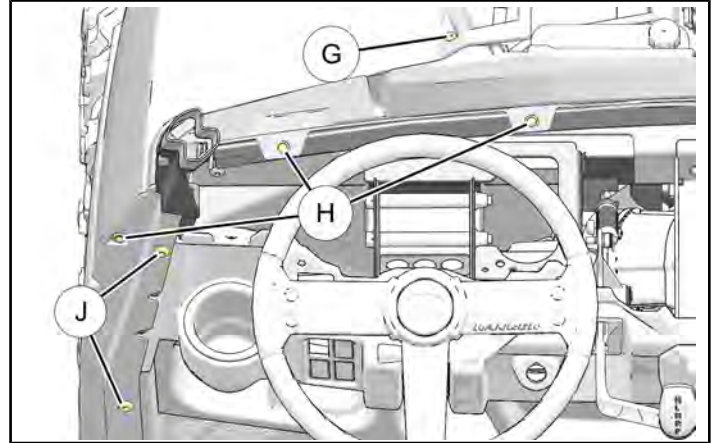


## UPPER FRONT CLOSE-OFF SEAL ③ INSTALLATION

### NOTICE

Left side shown; right side similar.

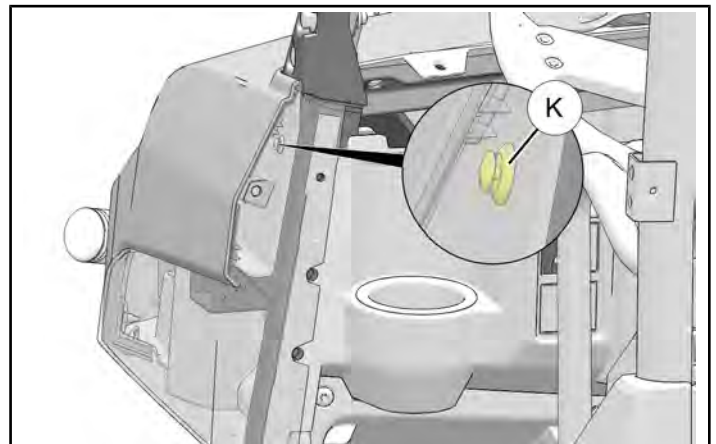
1. Remove one screw ⑥ from rear inboard corner of left fender, three push pin rivets ⑧ (two from rear edge of under-hood liner, and one from upper rear corner of fender), and two screws ⑩ from rear side of fender.



2. Carefully pull upper and lower fenders out of the way to access and remove push pin rivet ⑫.

### NOTICE

Lower fender hidden for clarity.

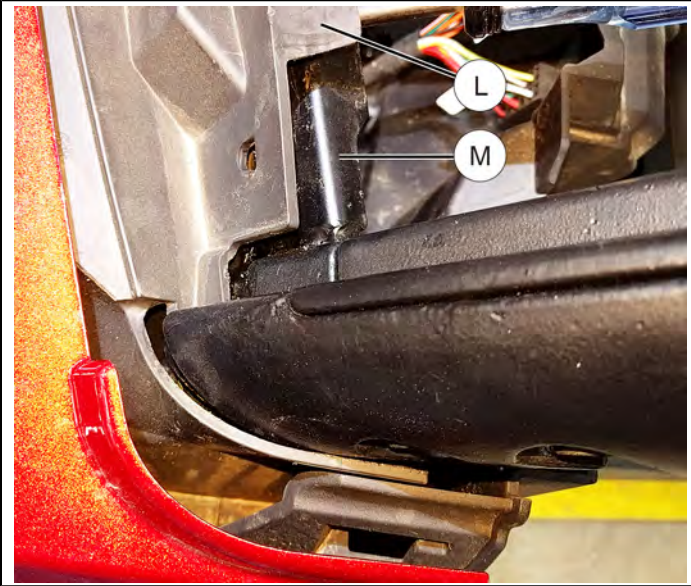




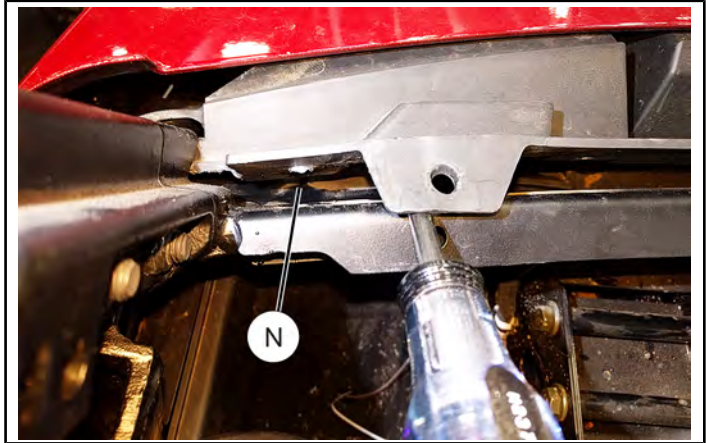
3. Carefully pry under-hood liner ① away from front dash bracket ②.

**NOTICE**

View looking down at base of A-pillar.

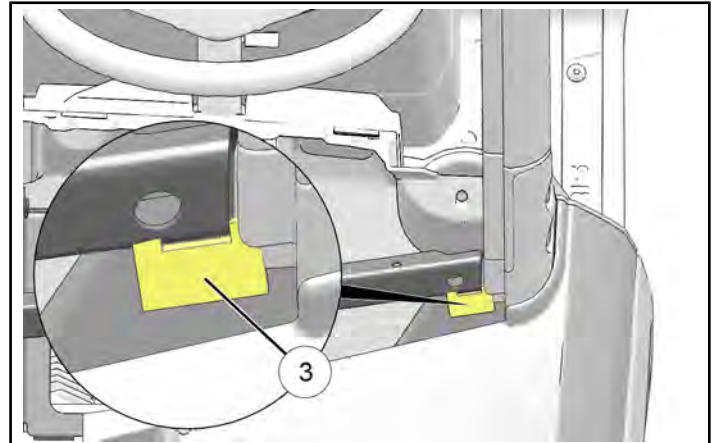


4. Peel adhesive backing from seal ③, then insert seal into gap ④ between liner and bracket.



**NOTICE**

Final left side seal location shown below.  
Under-hood liner hidden for clarity.



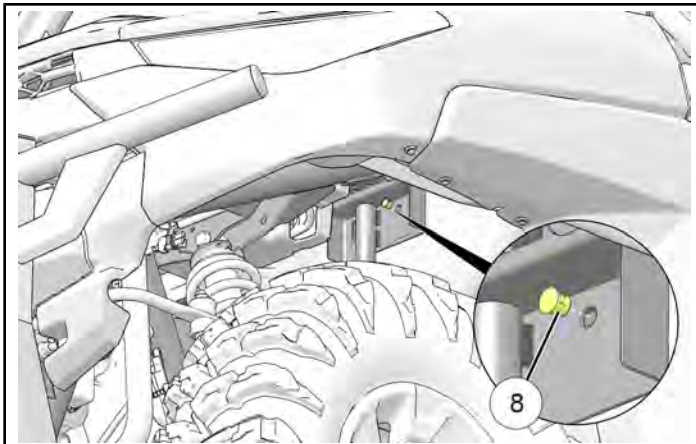
**CLOSE-OFF PLUG ⑧ INSTALLATION**

**NOTICE**

Left side shown only.

1. Install close-off plug ⑧.

Reach up into left front wheel well and install plug ⑧ through chassis bracket into close-off panel.



### INBOARD B-PILLAR SEAL ⑤ INSTALLATION

1. Identify installation location on right side of vehicle for inboard B-pillar seal ⑤ (fills two gaps located between seat belt mount bracket and B-pillar/chassis structure). Clean installation surface as required.

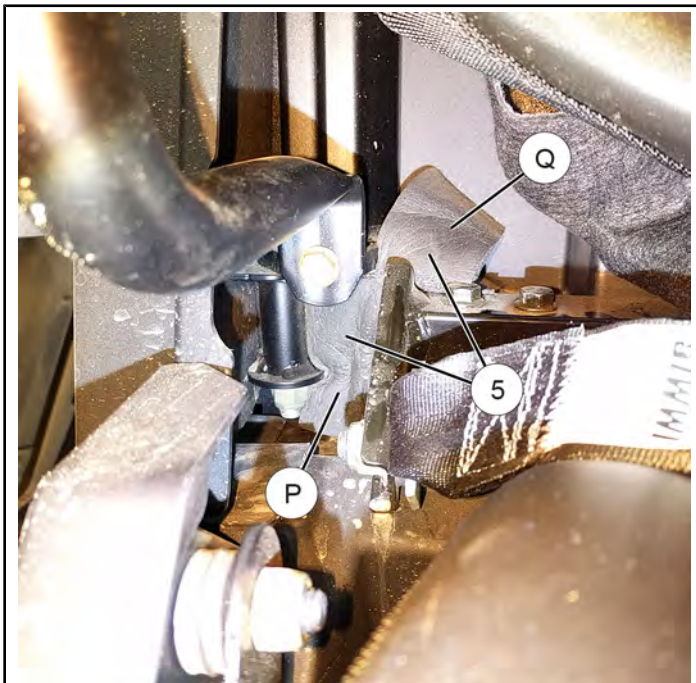
#### NOTICE

Right side shown; left side similar.

#### NOTICE

Seal ⑤ comes in left and right parts; make sure proper part (adhesive on rear and lower sides) is used.

RANGER XP® 1000 shown; other vehicles similar.



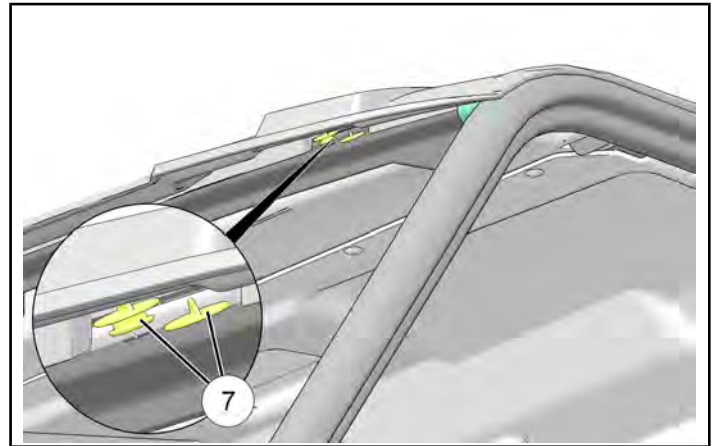
2. Peel adhesive backing from seal ⑤. Install front section ① to fill vertical gap, then fold rear section ② down to fill horizontal gap.

### PLUGS ⑦ INSTALLATION

1. From exterior of vehicle, between ROPS visor and roof panel, install four plugs ⑦ into unused windshield mounting holes.

#### NOTICE

This step not applicable if Tip-Out Glass Windshield (PN 2882874, or equivalent) is installed.  
Left side shown; right side similar.



### RANGER® 1000, RANGER CREW® 1000 SEAL INSTALLATION

#### OUTBOARD B-PILLAR SEAL ④ INSTALLATION

#### NOTICE

Right side shown; left side similar.

#### NOTICE

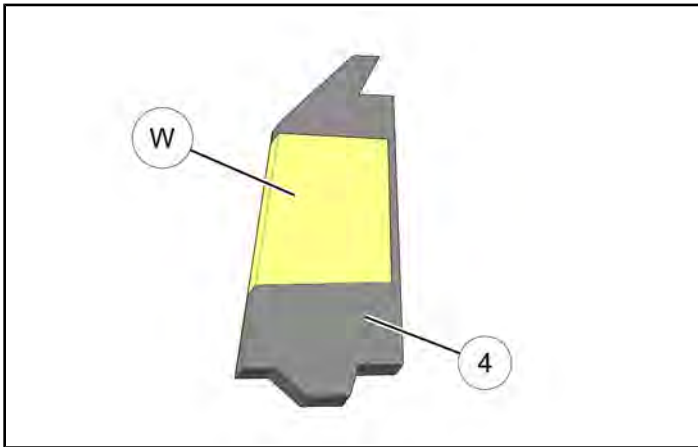
Right b pillar cover shown; left b pillar cover similar.



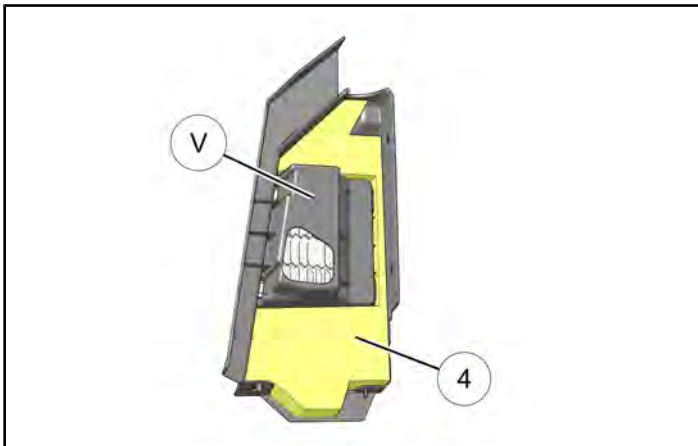
1. Cut and remove section ④ from outboard B-pillar seal ④. Seal will be pre-scored along cut lines.

**NOTICE**

Seal ④ comes in left and right parts; make sure proper part (adhesive on outboard side) is used.



2. Pre-fit outboard B-pillar seal ④ inside B-pillar cover ⑤. Clean installation surface as required.



3. Peel adhesive backing from seal ④, then insert seal into cover.

**RANGER XP® 1000, RANGER CREW® XP 1000 SEAL INSTALLATION**  
**LOWER FRONT CLOSE-OFF SEAL ①**  
**INSTALLATION**

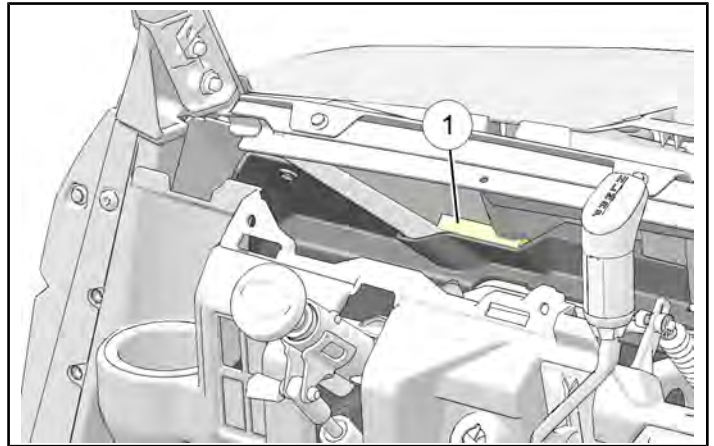
**NOTICE**

Left side shown; right side similar.

1. Identify installation location on left side of vehicle for seal ① (between under-hood liner and upper floor close-off panel). Clean installation surface as required.

**NOTICE**

Steering wheel hidden for clarity.

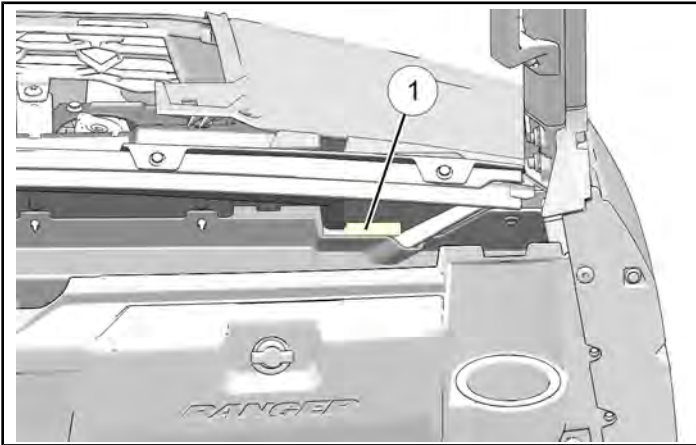


2. Peel adhesive backing from seal ①, pull close-off panel rearward to enlarge gap, then insert seal into gap between panel and liner.





3. Location of lower front close off seal ① similar on right side.



### OUTBOARD B-PILLAR SEAL ④ INSTALLATION

#### NOTICE

Outboard rear B-pillar seal ⑨ is not used.

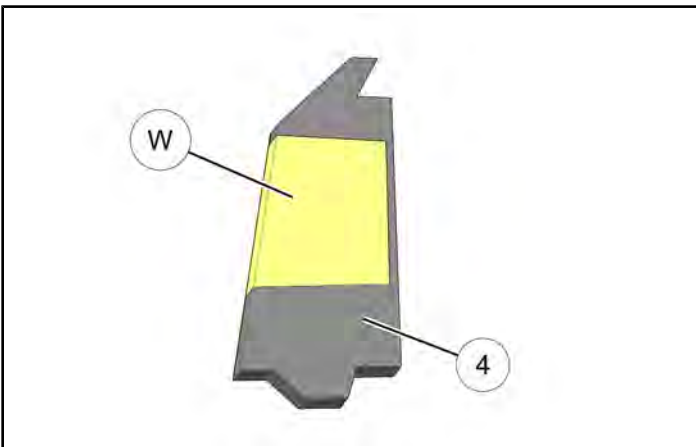
#### NOTICE

Right cover shown; left cover similar.

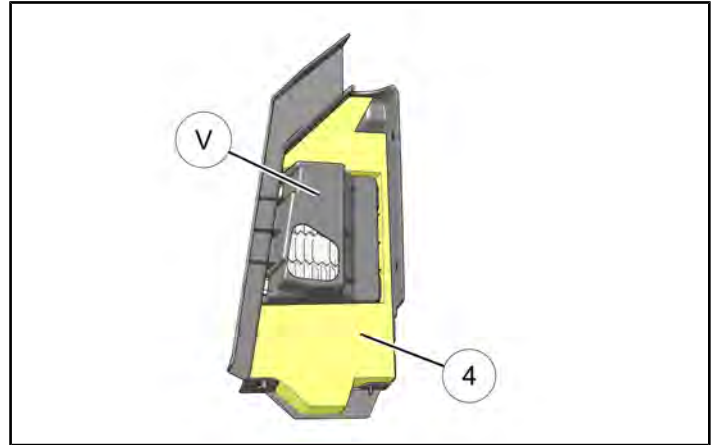
1. Cut and remove section ⑥ from outboard B-pillar seal ④. Seal will be pre-scored along cut lines.

#### NOTICE

Seal ④ comes in left and right parts; make sure proper part (adhesive on outboard side) is used.



2. Pre-fit outboard B-pillar seal ④ inside B-pillar cover ⑤. Clean installation surface as required.



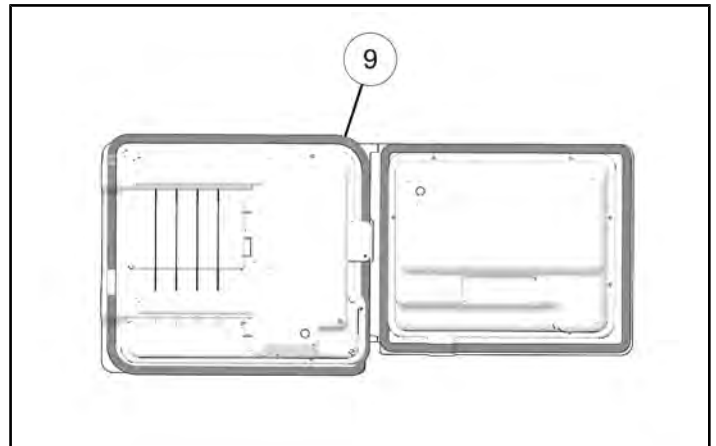
3. Peel adhesive backing from seal ④, then insert seal onto cover.

### FOAM STRIP ⑨ AND FOAM SEAL ⑩ INSTALLATION

#### NOTICE

**RANGER CREW® XP 1000:** Install foam strip ⑨ and foam seal ⑩ on rear passenger seat instead.

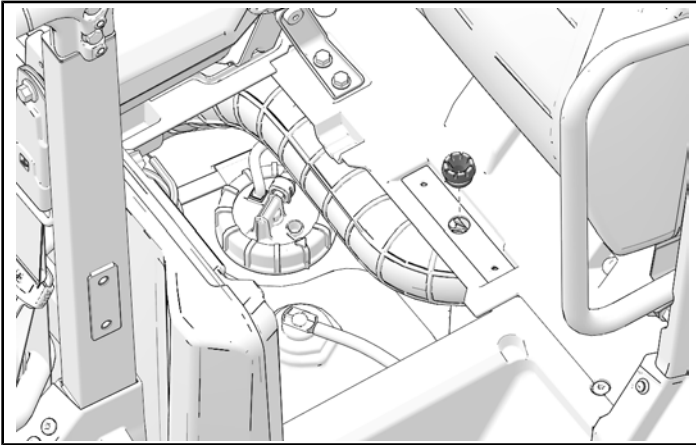
1. Install foam strip ⑨ by applying the foam strip under the lip of the underseat bins. Cut tape as needed and do the other bin.



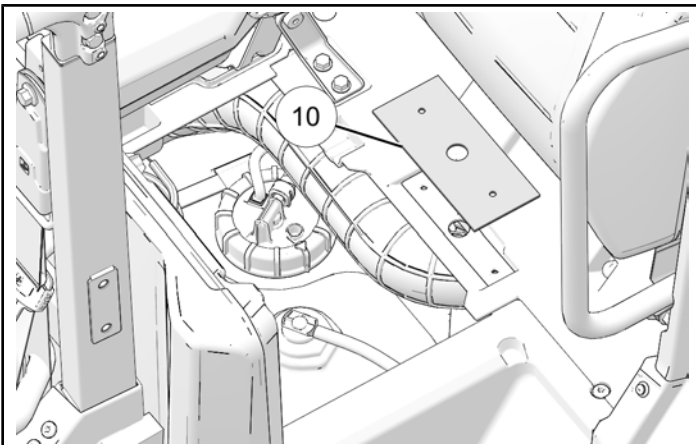
2. Remove grommet underneath left rear passenger seat.

**NOTICE**

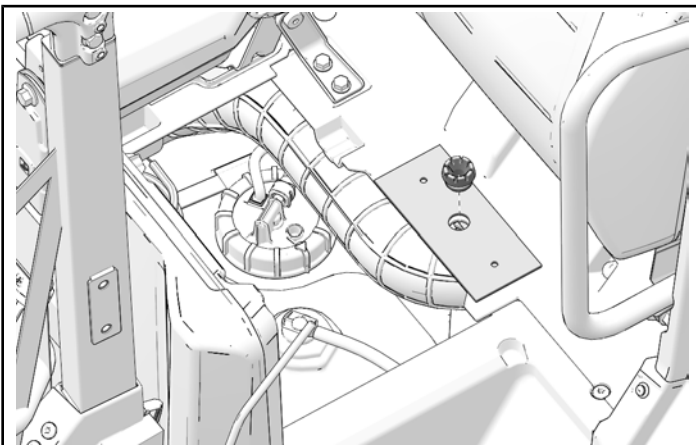
Grommet installed on **RANGER CREW® XP 1000** rear passenger seats.



3. Line up foam seal ⑩ with holes on chassis.



4. Install retained grommet

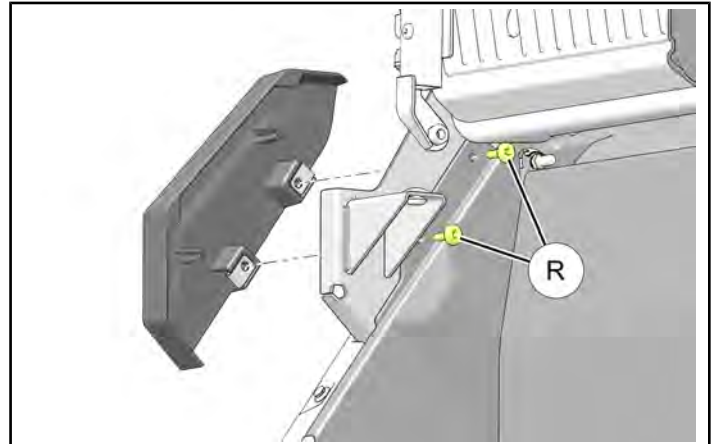


**SEAT PIVOT SEAL ⑥ INSTALLATION**

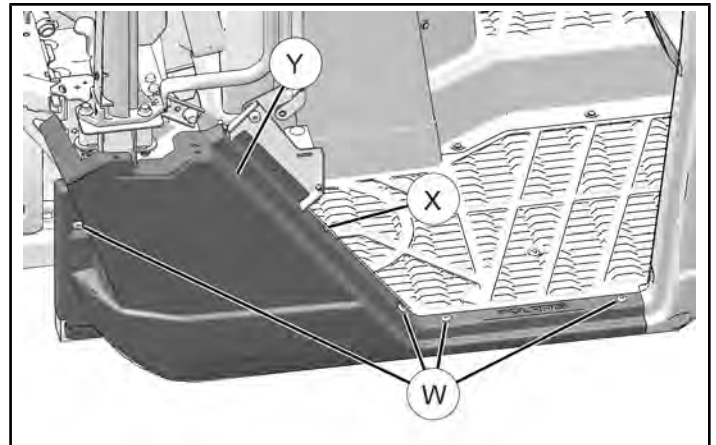
**NOTICE**

This seal is installed only on the right side of the vehicle.

1. With passenger seat flipped up, remove two screws ⑧, then lift seat pivot cover to disengage locking tabs. Retain screws.



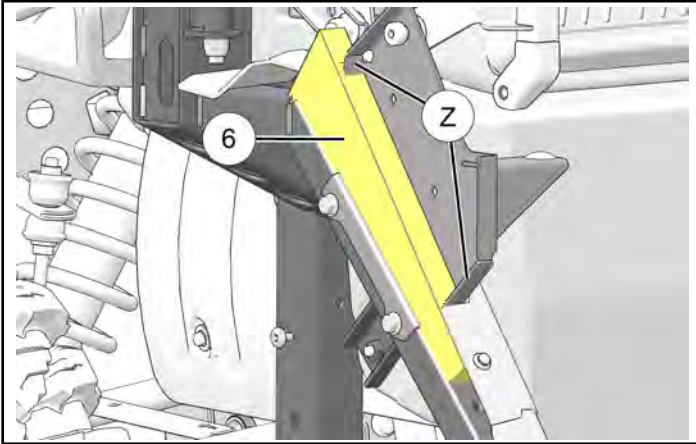
2. Remove four screws ① and one push pin rivet ②, then carefully pull upper portion of fender ③ outboard far enough to access seal installation location.



- Identify installation location for seat pivot seal ⑥ (at corner of diagonal support bracket and seat support bracket). Clean installation surface as required.

### NOTICE

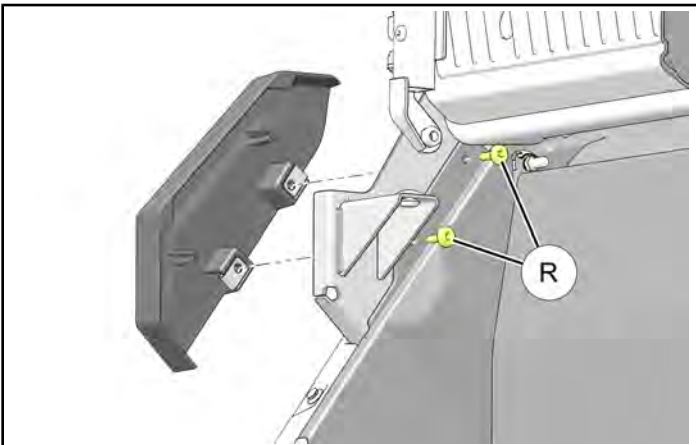
Seal has two slots designed to accommodate flanges ② on seat support bracket.  
Fender hidden for clarity.



- Peel adhesive backing from seal ⑥, then install seal at location shown.
- Install seat cover with screws ⑧. Torque screws to specification.

### TORQUE

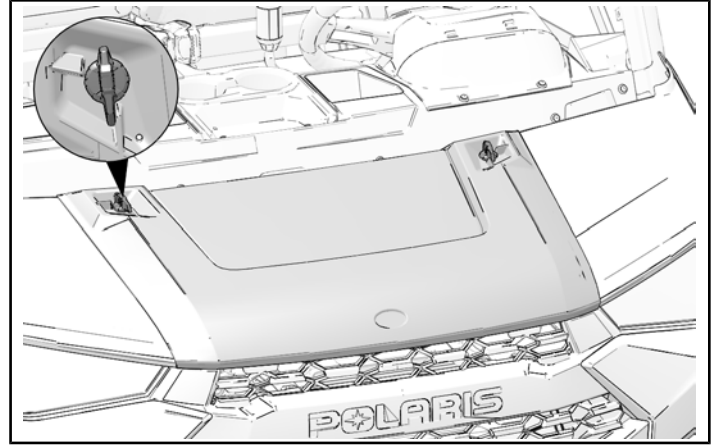
Screws ⑧:  
**44 in-lbs (5 N·m)**



## VEHICLE REASSEMBLY

### HOOD INSTALLATION

- Align hood with vehicle and turn two quarter-turn fasteners to lock position and install hood.

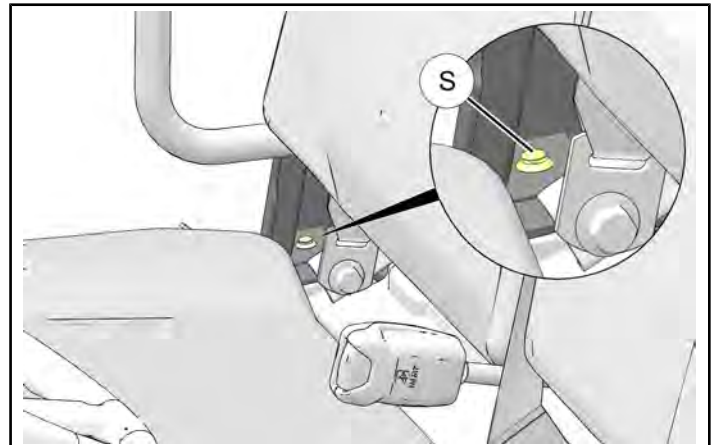
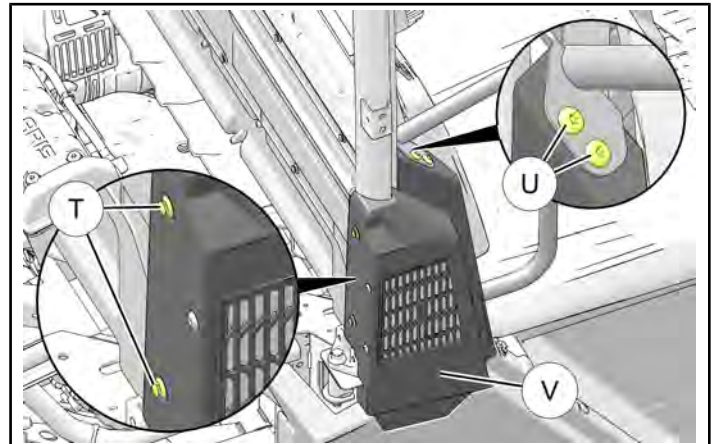


### B PILLAR COVER INSTALLATION

- Reinstall cover using retained push pin rivet and. Torque both screws ⑩ to specification.

### TORQUE

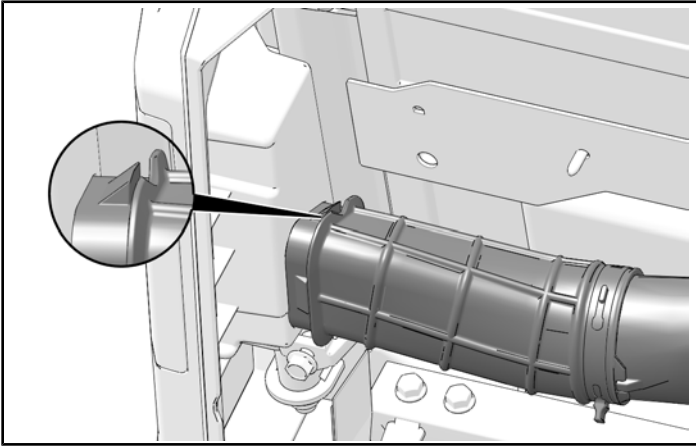
Screws ⑩:  
**70 in-lbs (8 N·m)**



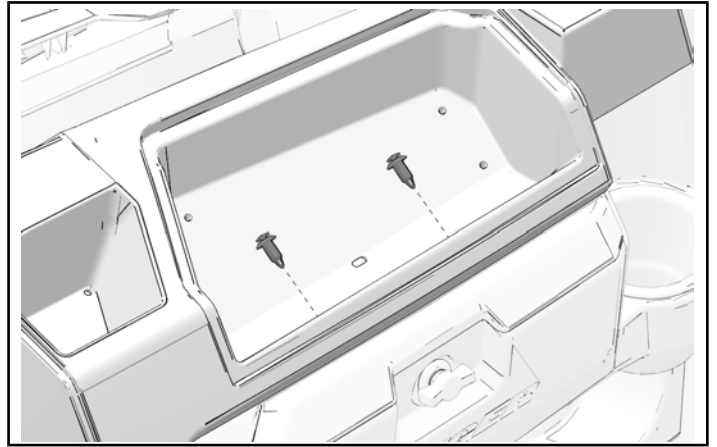


## RANGER® 1000, RANGER CREW® 1000

1. Install hose into cover using tab.



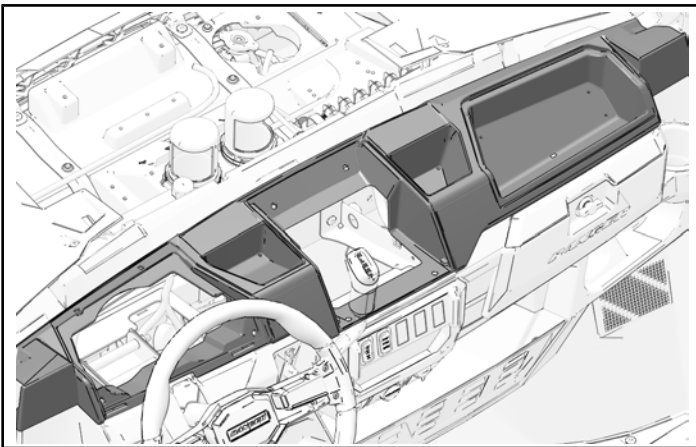
3. Install two retained push-pin rivets on passenger's side of upper dashboard.



## RANGER XP 1000 AND CREW REASSEMBLY

### UPPER DASHBOARD INSTALLATION

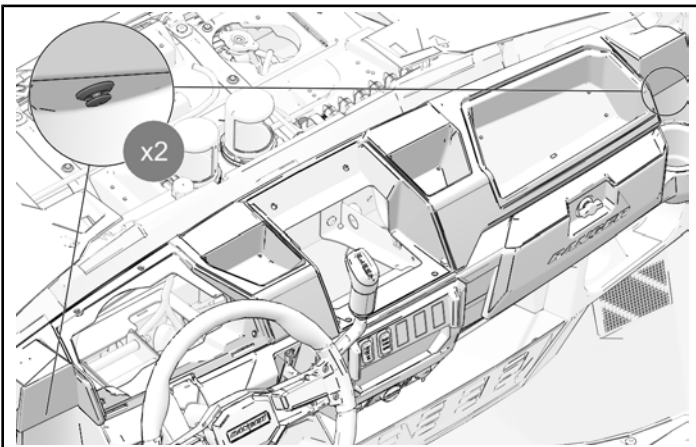
1. Put upper dashboard in vehicle.



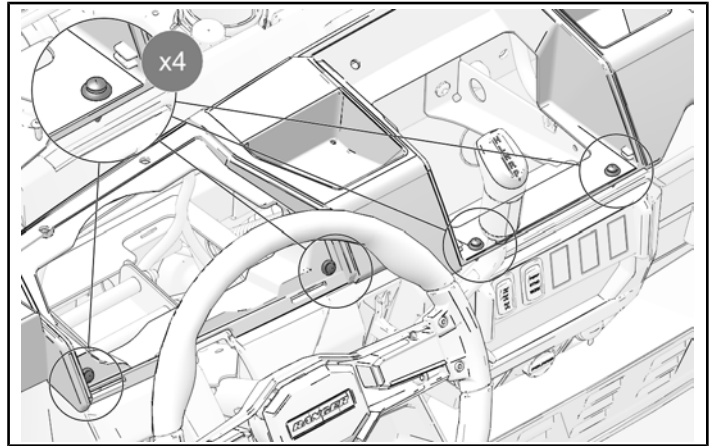
2. Install upper dashboard with two retained push-pin rivets.

#### TIP

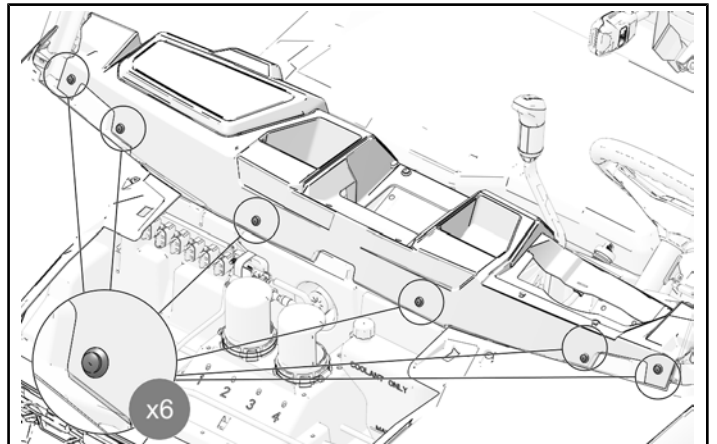
Push-pin rivets are installed above side cup holders.



4. Install four retained push-pin rivets on driver's side of upper dashboard.

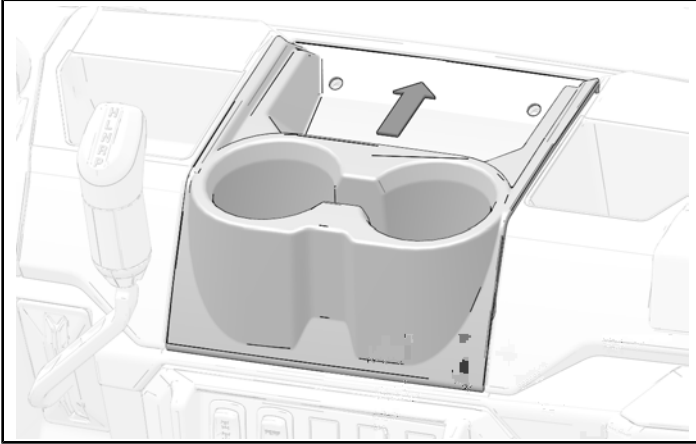


5. Install front of upper dashboard with six retained push-pin rivets.

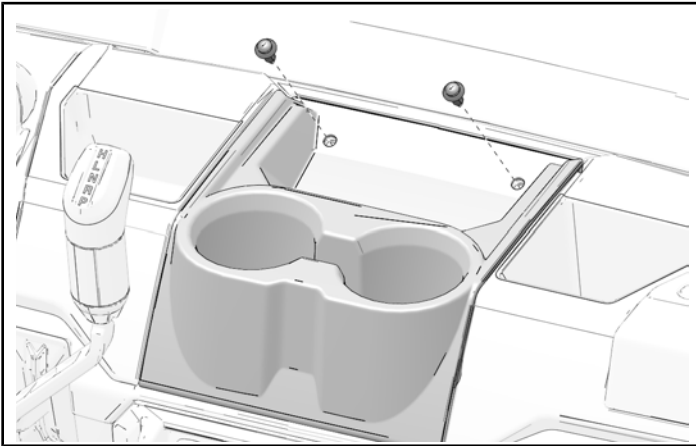


## CUP HOLDER INSTALLATION

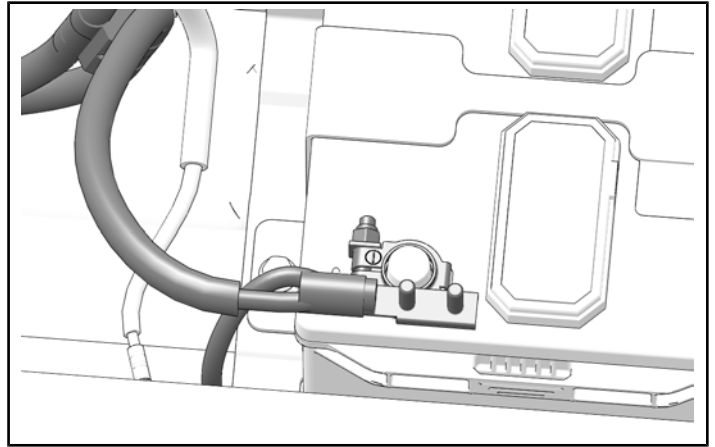
1. Put cup holder in vehicle.



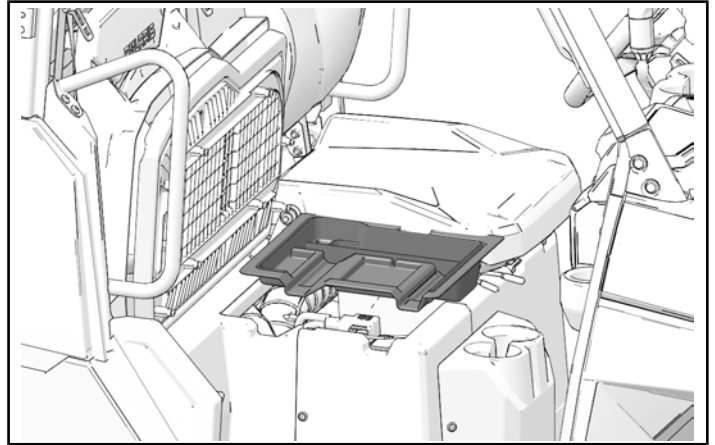
2. Install cup holder with two retained push-pin rivets.



1. Connect wire to battery and tighten nut.



2. Install retained bin seat.



3. Close seat

## BATTERY CONNECTION

### NOTICE

**CREW VEHICLES:** connect battery under right rear passenger seat bottom

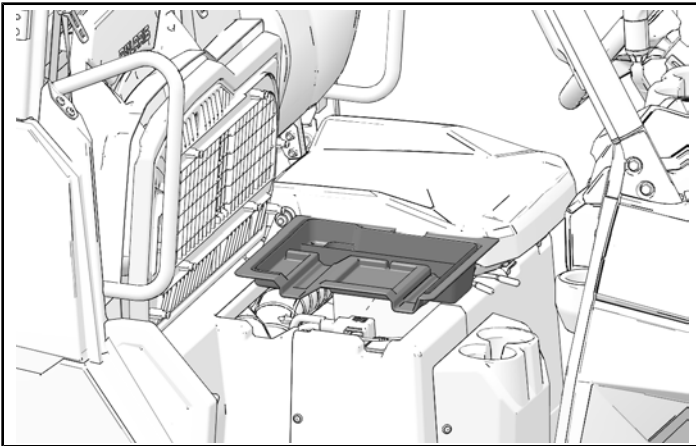
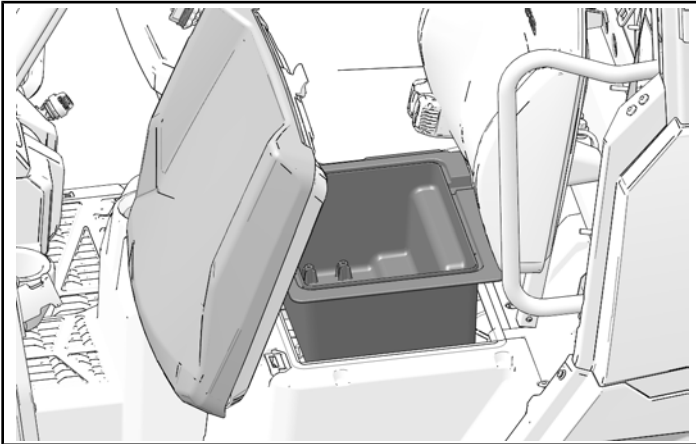
### ⚠ WARNING

Ensure red positive (+) battery terminal is **COMPLETELY COVERED** by protective boot. Accidental tool contact across both battery terminals will result in high current electrical arc, and may result in battery explosion. Death or serious personal injury may occur.

## **SEAT AND BIN REASSEMBLY**

### **CREW WITHOUT SEAT SLIDER**

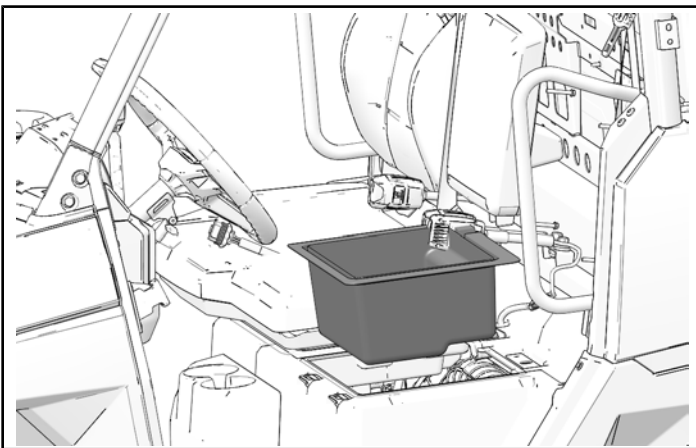
1. Reinstall both storage bins for both seats.



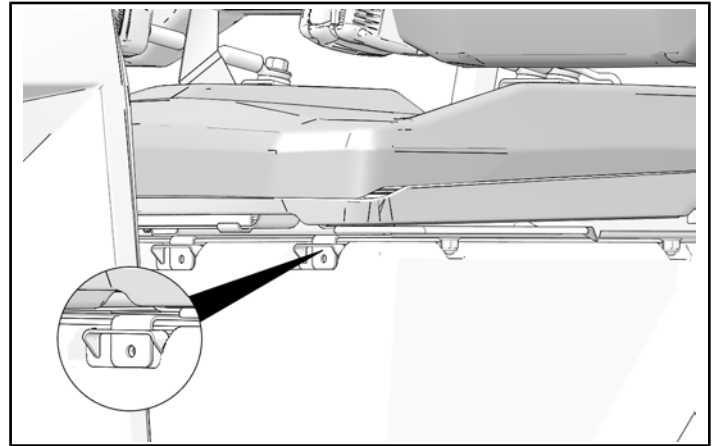
2. Close both seats.

### **3 SEAT WITH SEAT SLIDER**

1. Reinstall under storage bin.



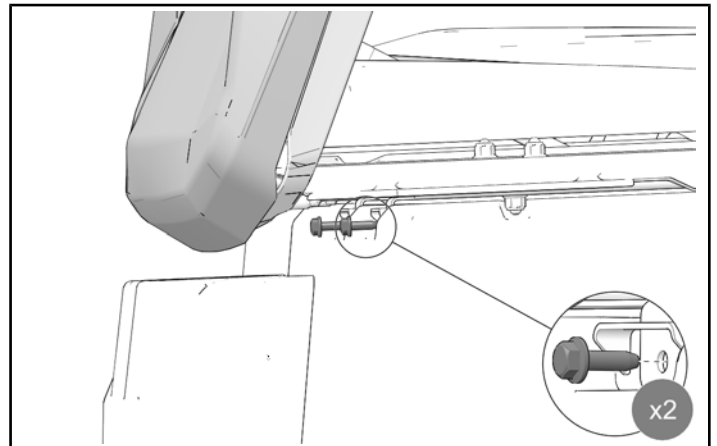
2. Reinstall seat with seat slider onto the seat. Make sure that the front bracket fits into the holes of the bracket hinge.



3. Reinstall the two retained screws in front of the seat. Torque to specification.

#### **TORQUE**

Screws:  
**72 in-lbs (8 N·m)**

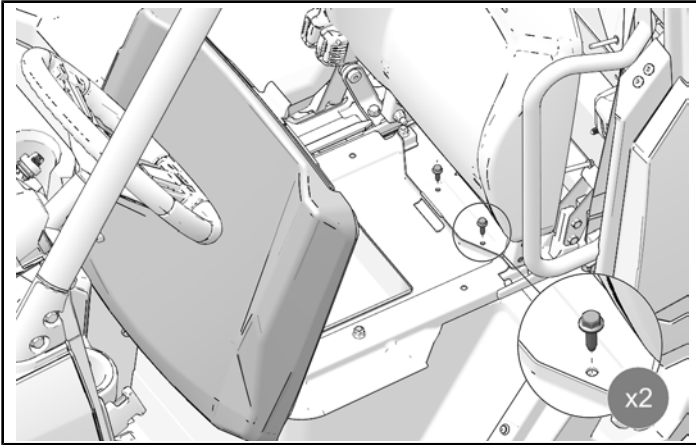




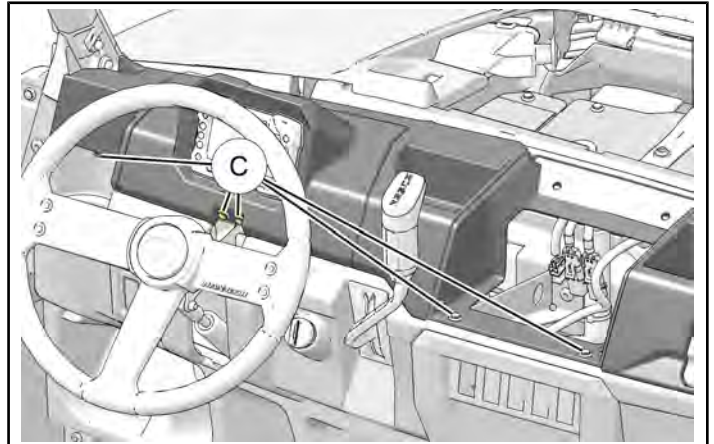
- Slide seat forward to reinstall two retained underseat screws. Torque to specification.

### TORQUE

Underseat screws:  
72 in-lbs (8 N·m)



- Install five push pin rivets ③ from LH side of dash: two at center cupholder, two below instrument cluster, and one on underside of dash above cupholder.

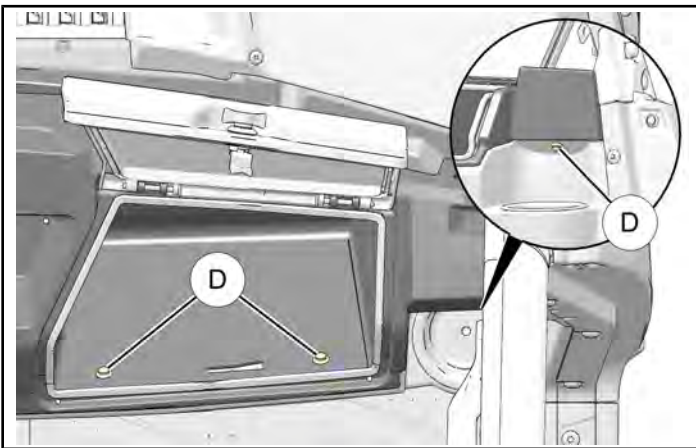


- Close seat.

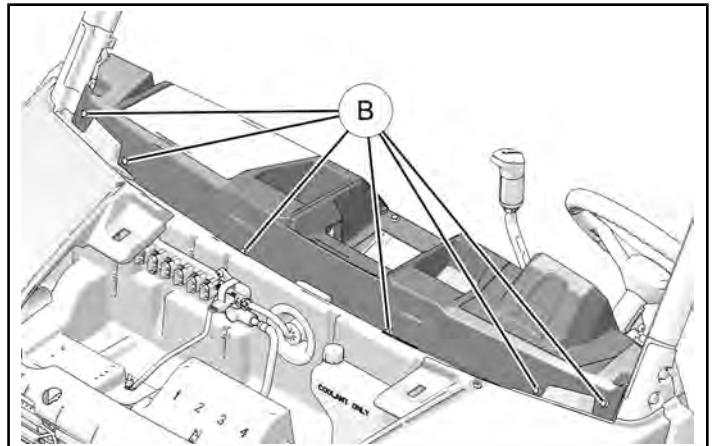
## RANGER 1000 AND CREW REASSEMBLY

### UPPER DASH REINSTALLATION

- Move upper dash (with instrument cluster) forward, then connect instrument cluster wiring harness.
- Open door to upper storage compartment. Install three retained push pin rivets ④ from RH side of dash: two inside storage compartment and one on underside of dash above cupholder.



- Install retained six push pin rivets ② along forward edge of dash.

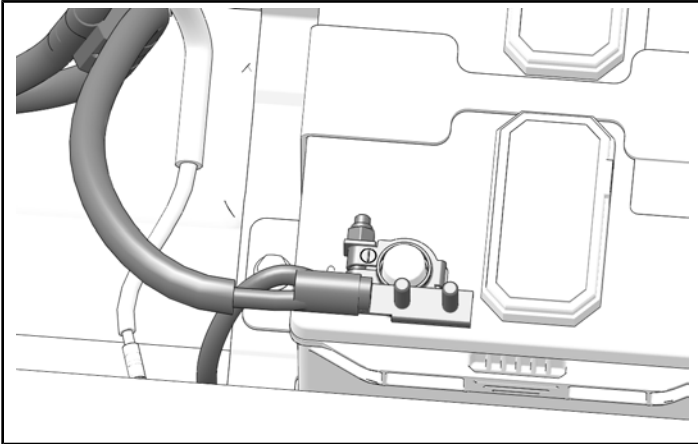


- Reinstall upper dash cupholder by installing two push pin rivets ①, then slide cupholder forward.

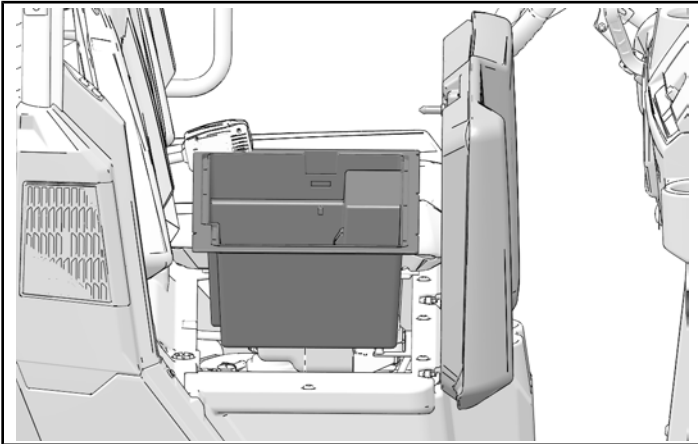


## BATTERY CONNECTION

1. Install black negative wire on battery by tightening the nut until seated.



2. Install passenger bin.



3. Close passenger seat.



## FEEDBACK FORM

A feedback form has been created for the installer to provide any comments, questions or concerns about the installation instructions. The form is viewable on mobile devices by scanning the QR code or by clicking [HERE](#) if viewing on a PC.

