

P/N 2876407
MOTORIZED WINDSHIELD KIT



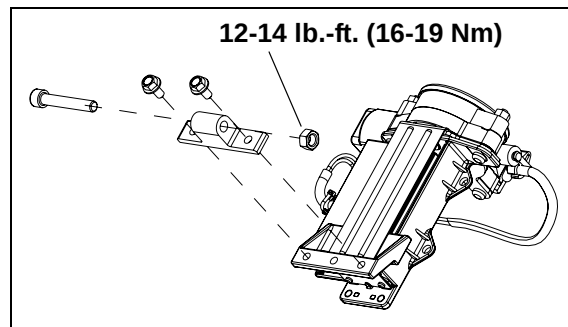
APPLICATION: VICTORY VISION™

Before you begin, read the instructions and make sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

This kit includes:

Approximate Installation Time: 30 Min.

<u>QTY</u>	<u>Description</u>	<u>Part Number</u>
1	Drive Motor	4011815
1	Motor Mount	5135974
2	M6 x 12 Hex Head Flange Screw	7517704
1	M8 x 50 Socket Head Bolt	7518013
1	M8 x 1.25 Nut.	7547144
1	Kit Instructions	9921262



You will need to supply:

4mm & 6mm Internal Hex Drive Socket Torque Wrench
 13mm Wrench Ratchet

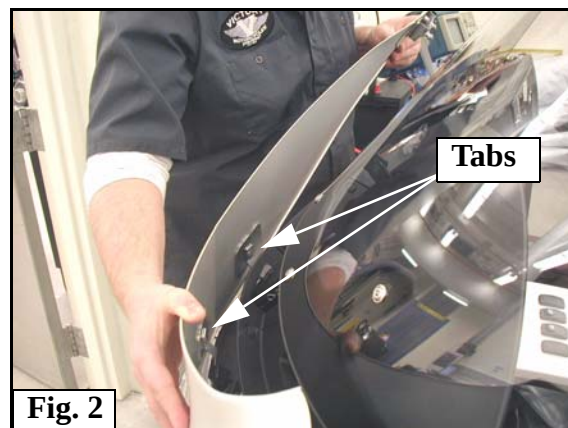
Flat Head Screwdriver 10mm Socket

Disassembly Procedure:

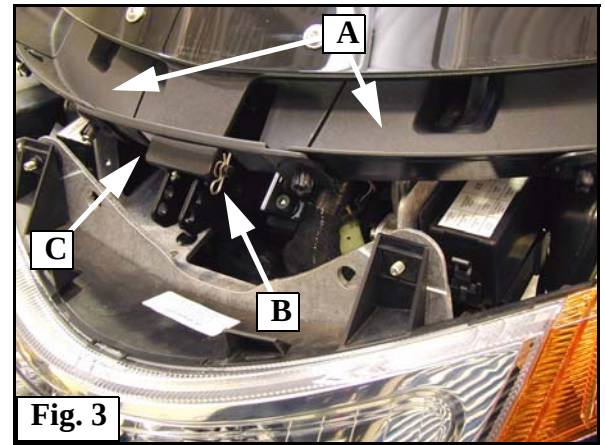
1. Release windshield trim panel by pulling up at the left and right corners. (Fig. 1)



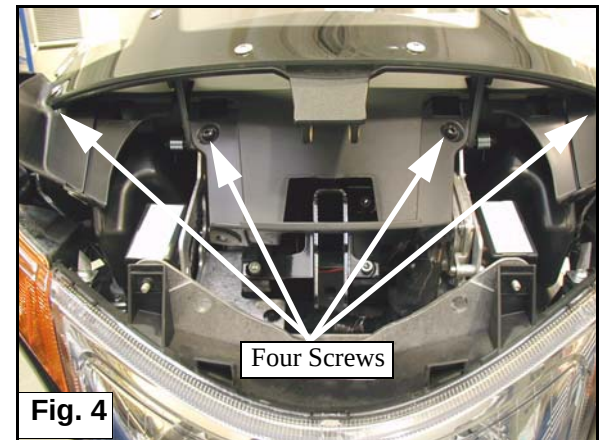
2. Lift the panel up (toward the windshield) to disengage tabs at bottom edge and remove trim panel. (Fig. 2)



3. Remove both fuse box access panels (A) by pushing the center of each dart upward (2 darts each panel). Retain darts. (Fig. 3)
4. Remove cotter pin (B). Hold the windshield while removing clevis pin (C) from the windshield adjustment bracket (the pin is under slight upward spring pressure.) Discard both pins - they will not be re-used. (Fig. 3)

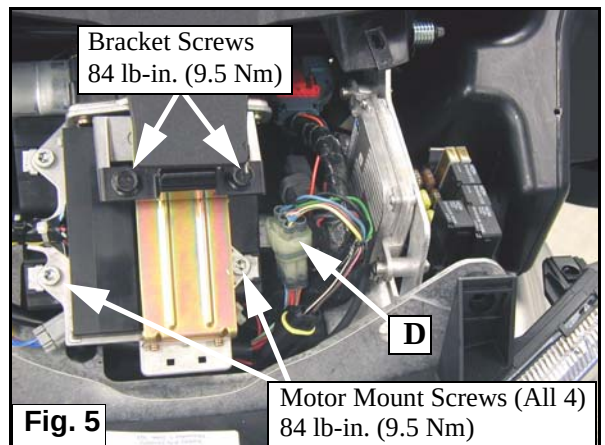


5. Tip the windshield backwards gently, then remove the visor screws (4). (Fig. 4)
NOTE: The visor is a snap-fit at the edge above the instrument panel. Lift the edge up to release it from the top of the instrument panel, then pull it up to remove it.
6. Detach motor wire harness from clip on right side of windshield adjustment bracket. Clip will not be reused.
7. Remove the adjustment bracket (4 M6 screws). Save screws for installation of motor; discard the bracket.



Refer to Fig. 5

8. Install motor in place of manual adjustment bracket, routing wire harness smoothly beneath the motor. Install (4) M6 screws (removed in Step 7). Torque screws to 84 lb-in. (9.5 Nm).
9. Assemble motor clevis bracket to motor with (2) hex head flange screws provided (PN 7517704). Torque to 84 lb-in. (9.5 Nm).
10. Connect electrical harness (D) from motor to main harness.
11. Replace visor and (4) M4 screws. Torque to 36 lb-in. (4 Nm)
12. Replace fuse access doors.
13. Turn ignition key to ON or ACC position and use the windshield control switch (on left handlebar switch) to move the motor to the lowest position. Turn key OFF.
14. Assemble M8 bolt through windshield bracket and motor bracket, and install nut finger tight.
15. Torque nut to 12 -14 lb-ft. (16 -19 Nm).
16. Replace windshield trim panel.



17. Turn key ON and verify proper operation of windshield.
NOTICE: Do not continuously cycle the windshield more than once in a 60 second period.

