

# CHROME FRONT GRILL KIT

## KIT P/N 2875732

### Application

VICTORY VISION™



Before you begin, read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

### This kit includes:

Qty.	Part Description	Part No.
1	Grill, Front, LH, Chrome	5253465-156
1	Grill, Front, RH, Chrome	5253466-156
1	Instructions	9920538

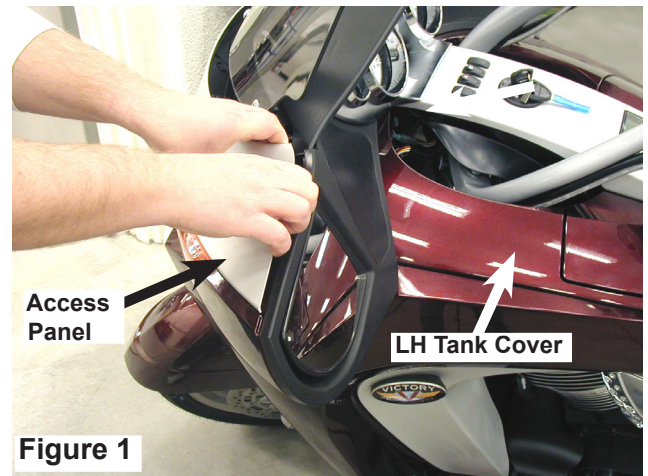
### You will need to supply:

6 mm Hex Allen Wrench	Ratchet
4 mm Hex Allen Wrench	Torque Wrench (in. lbs.)
10 mm Socket	T-20 Torx Bit
13 mm Deep Well Socket	

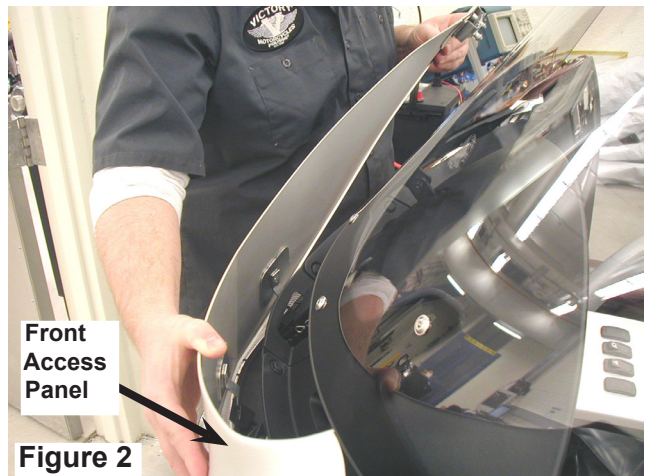
## INSTALLATION INSTRUCTIONS

### DISASSEMBLY

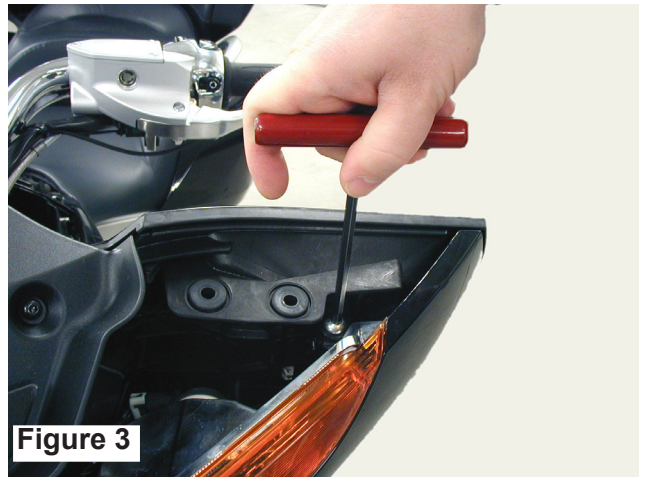
1. Pull top of front access panel out to remove access panel posts from rubber grommets. Figure 1. Remove both sides.



2. Slide front access panel towards direction of windshield to remove lower tabs. Figure 2.



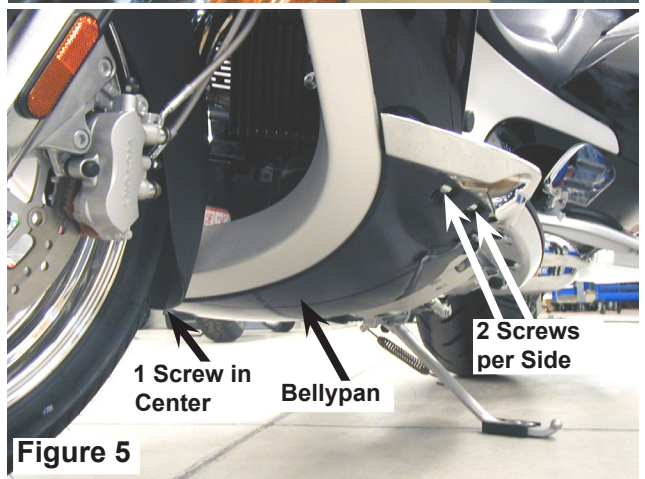
- Using the 6 mm Allen wrench remove the screw that secures rear view mirrors in place on each side. Figure 3.



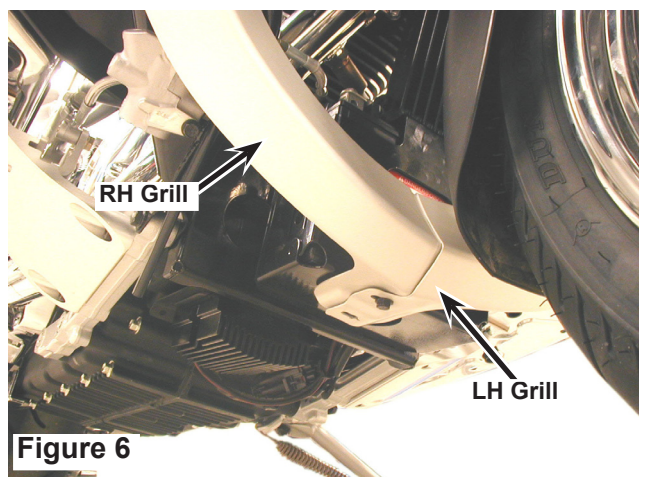
- Hold the mirror in place and use a 13 mm hex socket and ratchet to remove the second screw that secures the mirror to the main instrument panel. Remove the mirror and repeat for the second mirror. Figure 4.



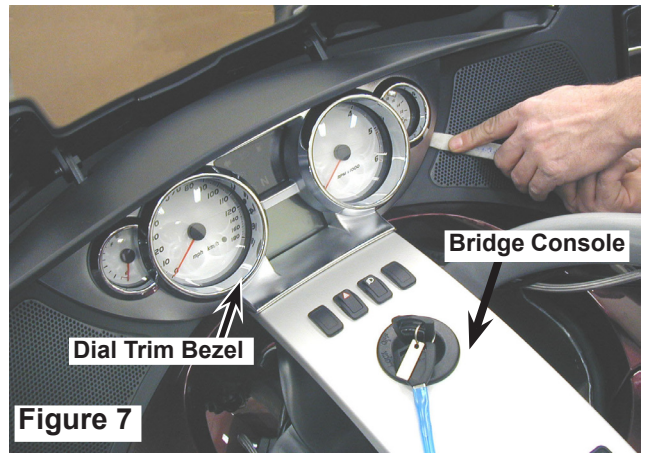
- Using the 6 mm Allen wrench remove five screws in belly pan. Figure 5.
- Remove belly pan.



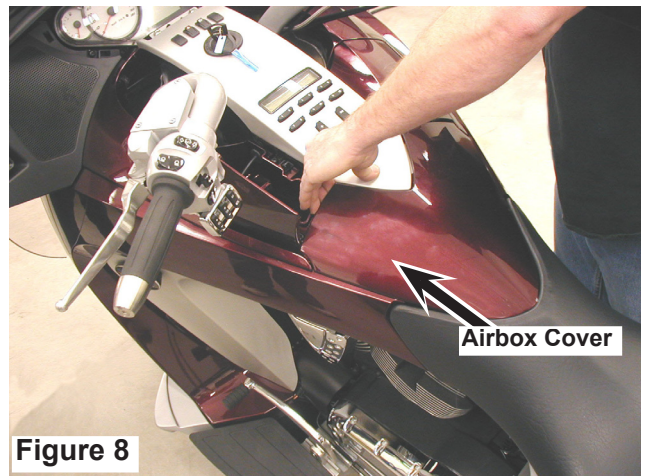
- Using the 10 mm socket remove the screw that secures the LH grill to the RH grill. Figure 6.



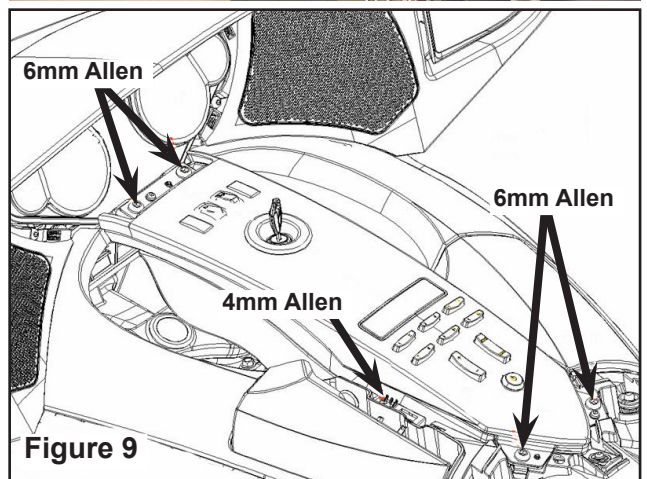
8. Remove dial trim bezel by pulling straight out to release push fits. Figure 7.
9. Open LH storage door and RH fuel door on console.



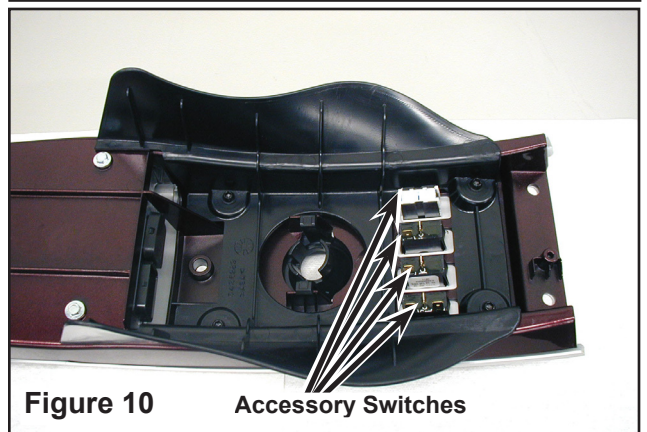
10. Remove air box cover panel by grabbing edges and pulling up to release posts from grommets. Figure 8.



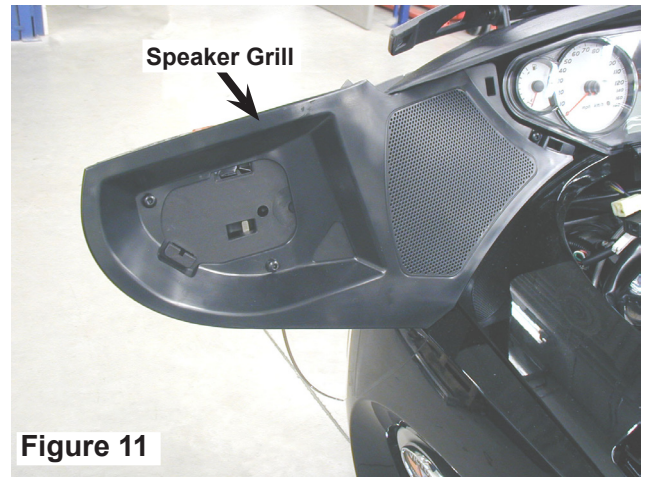
11. Using the 6 mm Allen wrench remove four screws in the bridge console. Using a 4 mm Allen wrench remove the screw under the storage compartment door. Figure 9.



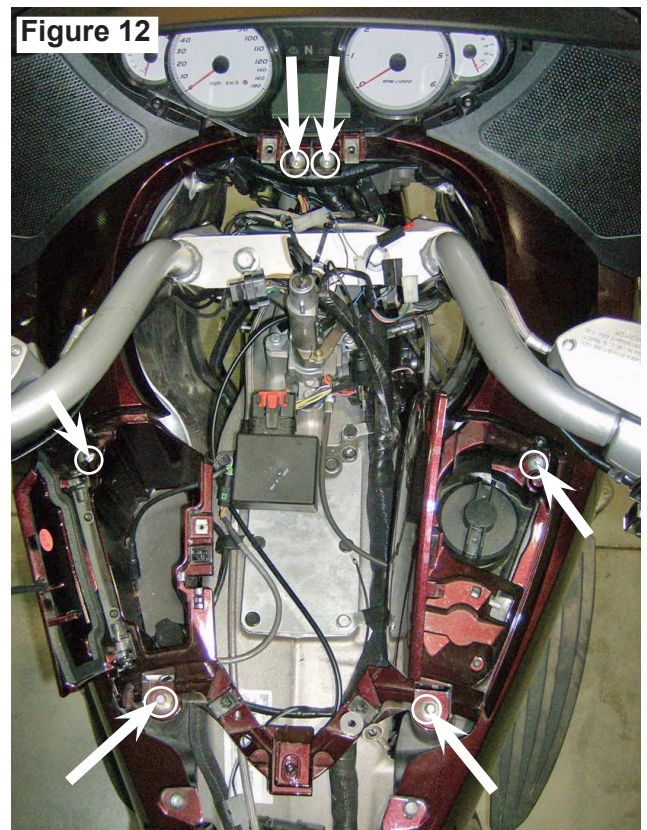
12. Lift the bridge console and unhook accessory switches and wiring harness. Remove the console and carefully place it aside. Figure 10.



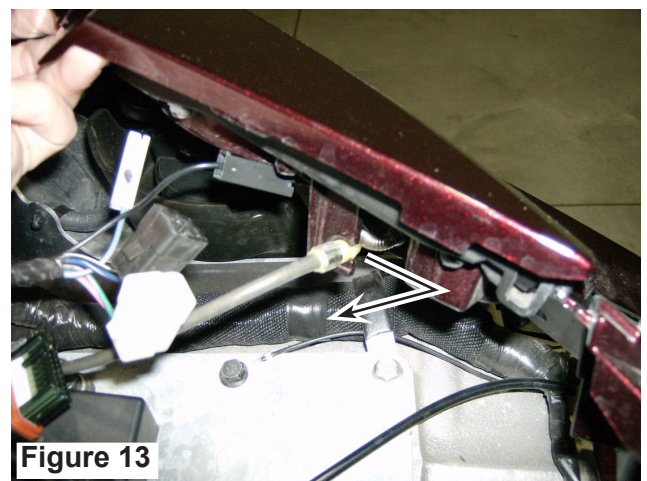
13. Using the 4 mm Allen wrench remove three screws that secure the speaker grills on each side. Figure 11.
14. Remove the speaker grills by pulling straight out to overcome the push fits.



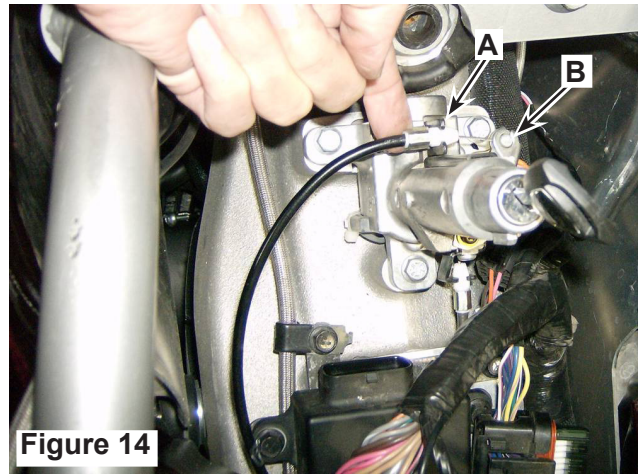
15. Using the 13 mm wrench remove the stud on each of the tank cover panels. Use a 6 mm Allen wrench to remove the screws in the center of the panels (just in front of the left storage compartment and just in front of the fuel filler cap opening) and the two screws at the front (by the instruments). Figure 12.



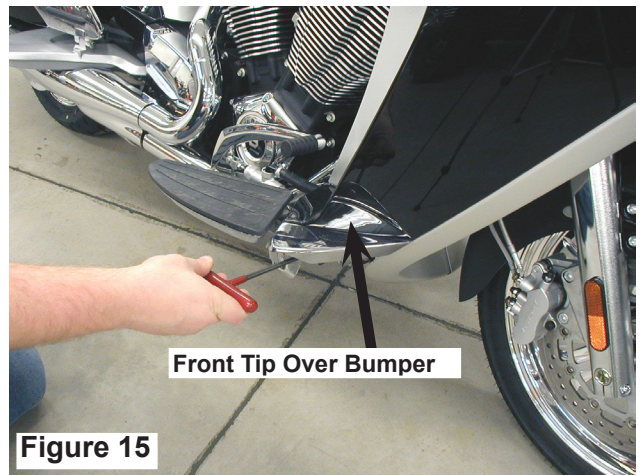
16. Pull straight up on RH tank cover to overcome the spring push fits near the front. Unhook the cable from the under-side of the tank cover panel by popping it out of the detent pocket. Carefully push the plastic end of the cable towards the rear of the bike until it pops free from the tank cover. Figure 13. Upon re-assembly insert pin end of the cable through the two round holes, then snap the plastic end of the cable into the tank cover.



17. Pull straight up on LH tank cover to overcome the spring push fits near the front. Unhook the cable from the ignition switch by lifting straight up to unclip the plastic end of the cable from the metal detent (A). Then rotate and remove the cable end cap from the ignition switch arm (B). Figure 14.



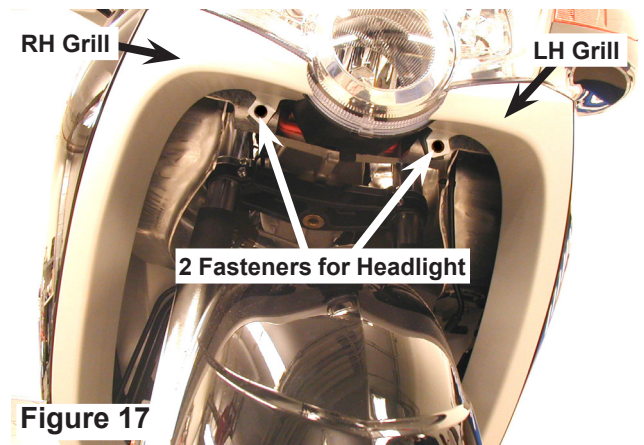
18. Using the 6 mm Allen wrench, remove the two screws on the front tip over bumper on each side. Figure 15.



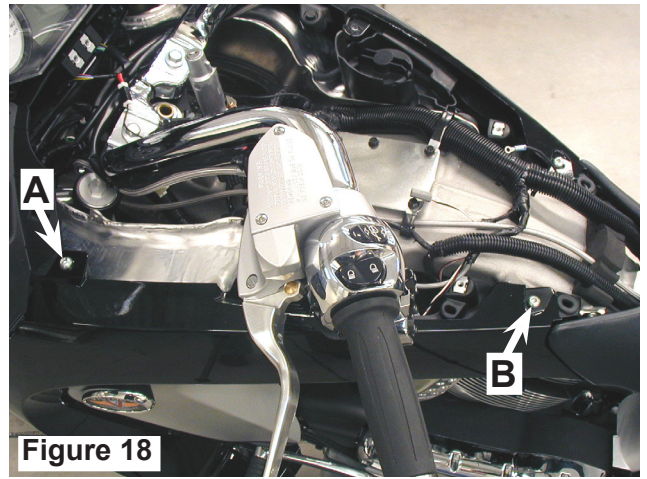
19. Using the T20 Torx drive, remove the two screws for the air deflector winglet on each side. Figure 16.



20. Using the 10 mm socket remove the screw in the front of the grill by the headlight on each side. Figure 17.



21. Using the 6 mm Allen wrench, remove the screw on the top (A) and rear of the front leg fairing (B); both LH and RH sides. Figure 18.

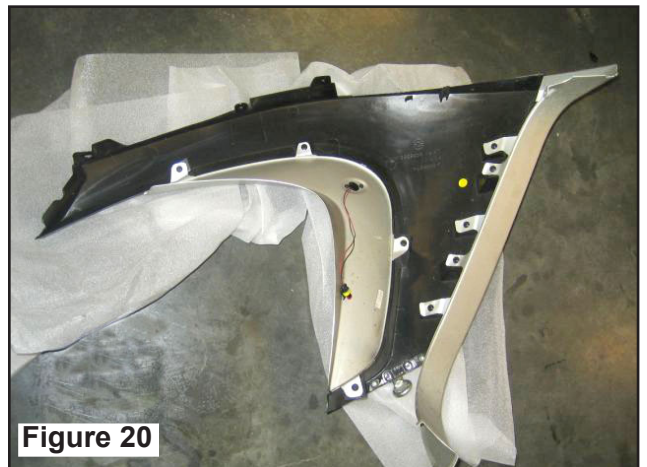


22. Remove the leg fairing assembly carefully from the bike. Place a cloth over the foot controls to prevent scratching the inner leg fairing panels during removal. If your bike contains a lit badge you will need to disconnect the badge from the harness as you remove the leg fairing assembly. Figure 19. Repeat for other side.



23. Using the 10 mm socket remove the five screws that attach each side of the grill to the leg fairing assembly. Remove inner leg fairing from assembly. Figure 20.

**NOTE:** If you have obtained the Chrome Inner Leg Fairings Kit (P/N 2875733), you can assemble the inner leg fairings at this point. Using a 10 mm socket remove the four screws that hold the leg fairings on and reassemble. Torque four screws to 36+/- 2 in. lbs.



## INSTALLATION

1. Place the chrome grills to leg fairings, making sure to align both the front and top mating edges.
2. Torque five screws to 36+/- 2 in. lbs. **MAKE SURE TO CHECK GRILL ALIGNMENT TO LEG FAIRING BEFORE REASSEMBLY.**
3. Install leg fairing assembly making sure the top tabs are inserted properly into their slots.
  - a. Install the two screws on top and torque to 36+/-2 in. lbs
  - b. Install the two screws on tip over and torque to 18+/-1 ft. lbs
  - c. Install the one screw by HID light and torque to 36+/-2 in. lbs
4. Install screw to connect bottoms of two front grills and torque to 36+/-2 in. lbs.
5. Place belly pan and attach with center screw. Torque to 36 +/- 2 in. lbs.
6. Install upper belly pan screws through belly pan and into tip-over pucks. Torque each of the four screws to 85+/-2 in. lbs.
7. Reinstall storage cable and gas cable to ignition column. Place tank cover and install two screws and stud on each side and torque to 36+/-4 in. lbs.
8. Install speaker grills with three screws on each side and torque to 18+/-2 in. lbs.
9. Install bridge console with four screws and torque to 36+/-2 in. lbs.
10. Install mirror with a two screws on each side and torque to 36+/-2 in. lbs.
11. Install mirrors by inserting both tabs on the back of each mirror into their respective pockets on the vehicle and securing with two screws per mirror. Torque to 36+/-2 in. lbs.
12. Install air box cover panel by pushing straight down.
13. Install dial trim bezel by pushing straight in to engage push fits.
14. Install air deflector winglets with two screws and torque to 18+/-2 in. lbs on each side.