



THE NEW AMERICAN MOTORCYCLE™

18" Rear Wheel

- KIT P/N 2874606 Monaco** (Vegas®)
- KIT P/N 2874998 Velocity** (Vegas® and Kingpin™)
- KIT P/N 2874705 Laced** (Vegas® and Kingpin™)
- KIT P/N 2874708 Valencia** (Kingpin™)
- KIT P/N 2874847 ANSS** (Vegas® and Kingpin™)
- KIT P/N 2875164 CNSS** (Vegas®)

Application

2003-2005 Vegas® / 2004-2005 Kingpin™

IMPORTANT: Due to the technical nature of this kit, Victory strongly recommends that this kit be installed by a certified Victory technician.

Before you begin, read the instructions and make sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

This kit includes: (Only one of the listed Wheel Assemblies will be included, along with mounting hardware)

<u>Qty.</u>	<u>Part Description</u>	<u>Part No.</u>
1	Wheel Assembly	1521088-405 (Monaco)
1	Wheel Assembly	1520632 (Velocity)
1	Wheel Assembly	1520615 (Laced)
1	Wheel Assembly	1521087-405 (Valencia)
1	Wheel Assembly	1520678 (ANSS Sweeper)
1	Wheel Assembly	1520807 (CNSS Evil 7)
5	Hex Head Screw, M10 x 50	7518044
6	Hex-Head Screw, M8 x 20 w/patchloc	7518297
5	Washer, 10.5 x 20	7556234
1	Instructions	9918658

You will need to supply:

- Ratchet Wrench
- 27mm Socket
- Adjustable Wrench

INSTALLATION INSTRUCTIONS

1. **IMPORTANT:** Make sure the engine and exhaust are at room temperature before beginning this installation. *Hot exhaust and engine components can cause severe burns.*
2. Detailed instructions for rear wheel removal and installation are found in the Service Manual. *Follow those steps exactly when installing the wheel and hardware from this kit.* An outline of these steps is shown in the attached illustrations.

NOTE: It is important that the new hardware included in the kit is used to install the drive sprocket and brake rotor on the new wheel. Ensure that the new wheel assembly is balanced before installation, as per the appropriate section of the Service Manual.

