

REAR SPROCKET BOLT KIT KIT PN 2201580

Application

Victory V92C Standard Cruiser



Before you begin, read these instructions and check to be sure all parts and tools are accounted for.

IMPORTANT: Due to the complexity of this kit, the special tools that are required, and the precise adjustments that are needed, only a factory trained Victory Technician should install this kit.

Please retain these installation instructions for future reference and parts ordering information.

The contents of this kit include:

<u>Qty.</u>	<u>Part Description</u>	<u>Part No.</u>
5	Socket Head Cap Screws	7517712
5	Flat Washers	7556123
1	Instruction	9915828

You will need to supply:

No special tools required

IMPORTANT: Perform all items correctly and completely.

INSTALLATION INSTRUCTIONS

1. Using pages 13.4 and 13.7 of the Victory Service Manual for reference, remove the rear wheel and disassemble sprocket.
2. Using brake cleaner or its equivalent, clean the five threaded holes in the wheel. Remove all contaminants and thread locking sealant.
3. To ensure that the cap screws will pass through all five sprocket bolt clearance holes freely, inspect the holes and deburr if necessary. If holes are elongated, replace sprocket.
4. Inspect the mating surfaces of both the sprocket and wheel for any protruding nicks or burrs. Deburr as required using a flat file or emery paper.
5. Using page 13.8 of the Victory Service Manual for reference, assemble the sprocket to the wheel. Use the socket head cap screws (PN 7517712) and washers (PN 7556123) received in this kit instead of the bolts previously removed.
6. Torque the cap screws in a criss-cross pattern to 42 ft. lbs.
7. Using pages 13.8 and 13.9 of the Victory Service Manual for reference, assemble the rear wheel to the bike.